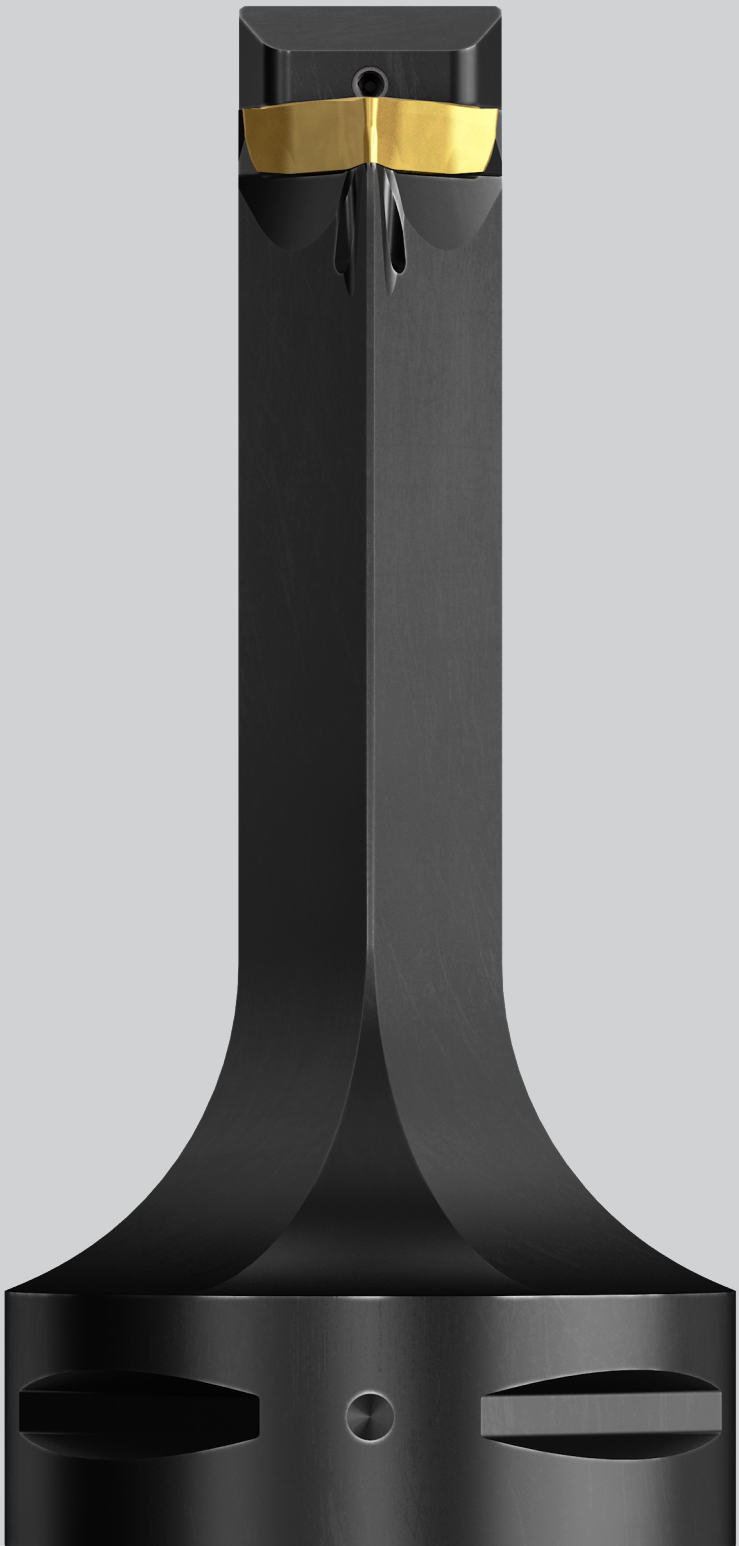
SANDVIK
Coromant

2023.1

Katalogergänzung



Allgemeine Drehbearbeitung

CoroTurn® Prime

CoroTurn® 107

T-Max® P

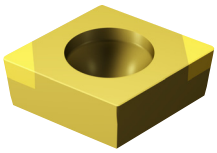
CoroPlex® YT

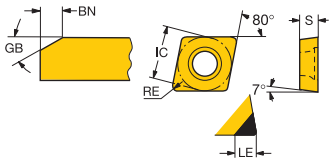
Komplettes Produktangebot, siehe www.sandvik.coromant.com

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-C (Rhombisch 80°)

Keramik, CBN, PKD



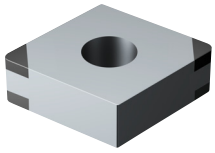


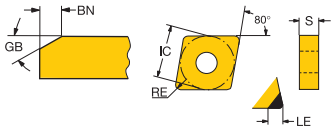
	IC	LE	S	RE	GB	BN	ISO CODE	H 7105	H 7115	H 7125
Schlichten	06 1/4	2.6	2.38	0.4	20°	0.15	CCGW060204S01520FWG	☆	★	
		.101	.094	.016	20°	.006				
		2.5	2.38	0.8	20°	0.15	CCGW060208S01520FWG	★		
		.097	.094	.031	20°	.006				
	09 3/8	2.6	3.97	0.4	20°	0.15	CCGW09T304S01520FWG	☆	☆	★
		.101	.156	.016	20°	.006				
		2.5	3.97	0.8	20°	0.15	CCGW09T308S01520FWG	☆	☆	★
		.097	.156	.031	20°	.006				

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-C (Rhombisch 80°)

Keramik, CBN, PKD





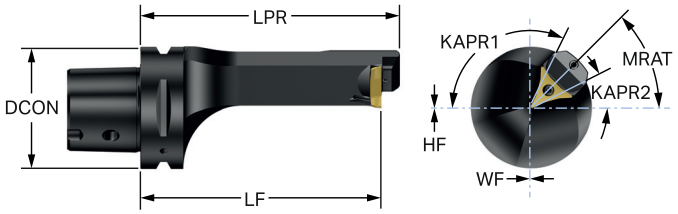
	IC	LE	S	RE	GB	BN	ISO CODE	H 7125
Schlichten	1/2	2.8	4.76	1.2	20°	0.15	CNGA120412S01520HWG	★
		.112	.188	.047	20°	.006		

GER

Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr

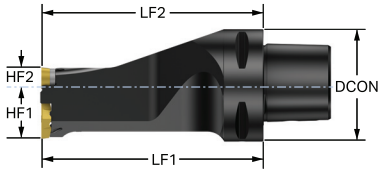
PSIR -22.5°

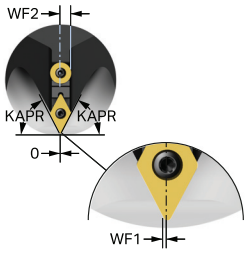


							Abmessungen, mm, Zoll							
SSC	CZC_{MS}	LU	KAPR_1	KAPR_2	CNSC	**Bestellnummer**	$DCON_{MS}$	LPR	LF	WF	BAR PSI	NM	KG	MIID
CP-A	C6	75.0	117.5°	27.5°	3	**C6-CP-A00125-11CY**	63	134.6	125.0	0.0	150	4.0	1.28	CP-A1108
		2.953					*2.480*	*5.299*	*4.921*	*.000*	*2175*			

Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr



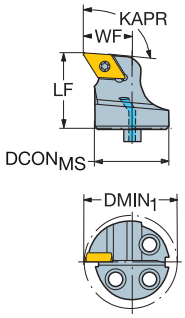


				Abmessungen, mm, Zoll										
CZC_{MS}	KAPR	CNSC	**Bestellnummer**	$DCON_{MS}$	LF_1	LF_2	HF_1	HF_2	BAR PSI	NM	KG	$MIID_1$	$MIID_2$
C6	62.5°	3	**C6-T-SR12XTRD13125BY**	63	125.0	125.0	30.0	10.0	150	3.0	1.38	TR-DC1308	RCMT 12 04 MP
				2.480	*4.921*	*4.921*	*1.181*	*.394*	*2175*				

CoroTurn® 107 Schneidkopf zum Längsdrehen

Schraubspannsystem

CoroTurn® SL - innere Kühlschmierstoffzufuhr



DCMT, DCMX
DCGT, DCGX, DCET

DCMW

										Abmessungen, mm, Zoll						
													BAR PSI	NM	KG	
	07	1/4	20	91.0°	27.0	32°	8	570-SDTCR/L-20-07-16.5		20	20.0	16.5	40	0.9	0.03	DCMT 07 02 04
					1.063					.787	.787	.650	580			
RMPX	11	3/8	20	91.0°	27.0	32°	8	570-SDTCR/L-20-11-16.5		20	20.0	16.5	40	3.0	0.03	DCMT 11 T3 04
					1.063					.787	.787	.650	580			

R = Rechtsausführung, L = Linksausführung

Ab- und Einstechen

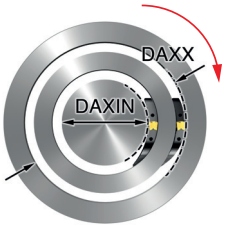
CoroCut® 2

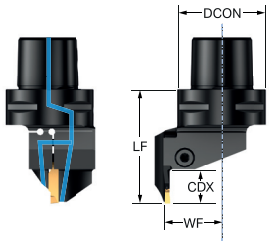
Komplettes Produktangebot, siehe www.sandvik.coromant.com

CoroCut® 2 Schneidkopf zum Axialeinstechen

Schraubspannsystem

Präzisionskühlung





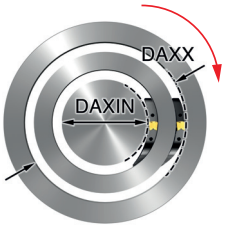
Form-B

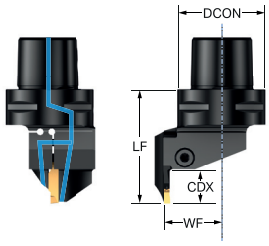
								Abmessungen, mm, Zoll							
	SSC	CZC_{MS}	CDX	DAXIN	DAXX	CNSC	Bestellnummer	$DCON_{MS}$	LF	WF	OAH	BAR PSI	NM	KG	MIID
	H	C4	18.0	64.0	100.0	3	C2A-CC4-LFH18B-064CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-H2N-0400-
			.709	2.520	3.937			1.575	2.559	1.063	1.614	2175			
		C4	18.0	92.0	140.0	3	C2A-CC4-LFH18B-092CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-H2N-0400-
			.709	3.622	5.512			1.575	2.559	1.063	1.614	2175			
		C4	18.0	132.0	230.0	3	C2A-CC4-LFH18B-132CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-H2N-0400-
			.709	5.197	9.055			1.575	2.559	1.063	1.614	2175			
		C5	18.0	64.0	100.0	3	C2A-CC5-LFH18B-064CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-H2N-0400-
			.709	2.520	3.937			1.969	2.559	1.299	2.007	2175			
		C5	18.0	92.0	140.0	3	C2A-CC5-LFH18B-092CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-H2N-0400-
			.709	3.622	5.512			1.969	2.559	1.299	2.007	2175			
		C5	18.0	132.0	230.0	3	C2A-CC5-LFH18B-132CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-H2N-0400-
			.709	5.197	9.055			1.969	2.559	1.299	2.007	2175			
		C5	18.0	220.0	500.0	3	C2A-CC5-LFH18B-220CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-H2N-0400-
			.709	8.661	19.685			1.969	2.559	1.299	2.007	2175			
		C5	18.0	300.0	2000.0	3	C2A-CC5-LFH18B-300CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-H2N-0400-
			.709	11.811	78.740			1.969	2.559	1.299	2.007	2175			
		C6	18.0	64.0	100.0	3	C2A-CC6-LFH18B-064CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-H2N-0400-
			.709	2.520	3.937			2.480	2.756	1.535	2.539	2175			
		C6	18.0	92.0	140.0	3	C2A-CC6-LFH18B-092CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-H2N-0400-
			.709	3.622	5.512			2.480	2.756	1.535	2.539	2175			
		C6	18.0	132.0	230.0	3	C2A-CC6-LFH18B-132CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-H2N-0400-
			.709	5.197	9.055			2.480	2.756	1.535	2.539	2175			
		C6	18.0	220.0	500.0	3	C2A-CC6-LFH18B-220CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-H2N-0400-
			.709	8.661	19.685			2.480	2.756	1.535	2.539	2175			
		C6	18.0	300.0	2000.0	3	C2A-CC6-LFH18B-300CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-H2N-0400-
			.709	11.811	78.740			2.480	2.756	1.535	2.539	2175			
	J	C4	18.0	40.0	70.0	3	C2A-CC4-LFJ18B-040CB	40	65.0	27.0	41.0	150	4.5	0.45	C2I-J2N-0500-
			.709	1.575	2.756			1.575	2.559	1.063	1.614	2175			
		C4	18.0	60.0	95.0	3	C2A-CC4-LFJ18B-060CB	40	65.0	27.0	41.0	150	4.5	0.45	C2I-J2N-0500-
			.709	2.362	3.740			1.575	2.559	1.063	1.614	2175			
		C4	18.0	85.0	130.0	3	C2A-CC4-LFJ18B-085CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-J2N-0500-
			.709	3.346	5.118			1.575	2.559	1.063	1.614	2175			
		C4	18.0	120.0	180.0	3	C2A-CC4-LFJ18B-120CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-J2N-0500-
			.709	4.724	7.087			1.575	2.559	1.063	1.614	2175			
		C5	18.0	40.0	70.0	3	C2A-CC5-LFJ18B-040CB	50	65.0	33.0	51.0	150	4.5	0.70	C2I-J2N-0500-
			.709	1.575	2.756			1.969	2.559	1.299	2.007	2175			
		C5	18.0	60.0	95.0	3	C2A-CC5-LFJ18B-060CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-J2N-0500-
			.709	2.362	3.740			1.969	2.559	1.299	2.007	2175			
		C5	18.0	85.0	130.0	3	C2A-CC5-LFJ18B-085CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-J2N-0500-
			.709	3.346	5.118			1.969	2.559	1.299	2.007	2175			
		C5	18.0	175.0	500.0	3	C2A-CC5-LFJ18B-175CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-J2N-0500-
			.709	6.890	19.685			1.969	2.559	1.299	2.007	2175			
		C6	18.0	40.0	70.0	3	C2A-CC6-LFJ18B-040CB	63	70.0	39.0	64.5	150	4.5	1.20	C2I-J2N-0500-
			.709	1.575	2.756			2.480	2.756	1.535	2.539	2175			
		C6	18.0	60.0	95.0	3	C2A-CC6-LFJ18B-060CB	63	70.0	39.0	64.5	150	4.5	1.20	C2I-J2N-0500-
			.709	2.362	3.740			2.480	2.756	1.535	2.539	2175			
		C6	18.0	85.0	130.0	3	C2A-CC6-LFJ18B-085CB	63	70.0	39.0	64.5	150	4.5	1.20	C2I-J2N-0500-
			.709	3.346	5.118			2.480	2.756	1.535	2.539	2175			
		C6	18.0	120.0	180.0	3	C2A-CC6-LFJ18B-120CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-J2N-0500-
			.709	4.724	7.087			2.480	2.756	1.535	2.539	2175			
		C6	18.0	175.0	500.0	3	C2A-CC6-LFJ18B-175CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-J2N-0500-
			.709	6.890	19.685			2.480	2.756	1.535	2.539	2175			

CoroCut® 2 Schneidkopf zum Axialeinstechen

Schraubspannsystem

Präzisionskühlung





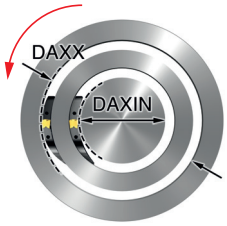
Form-B

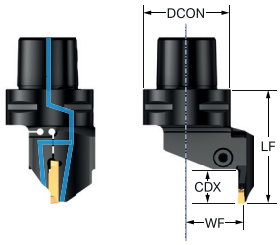
	SSC	CZC_{MS}	CDX	DAXIN	DAXX	CNSC	Bestellnummer	Abmessungen, mm, Zoll $DCON_{MS}$	LF	WF	OAH	BAR PSI	NM	KG	MIID
	K	C5	18.0	40.0	70.0	3	**C2A-CC5-LFK18B-040CB**	50	65.0	33.0	51.0	150	4.5	0.70	C2I-K2N-0600-
			.709	1.575	2.756			1.969	2.559	1.299	2.007	2175			
		C5	18.0	58.0	100.0	3	**C2A-CC5-LFK18B-058CB**	50	65.0	33.0	51.0	150	4.5	0.70	C2I-K2N-0600-
			.709	2.283	3.937			1.969	2.559	1.299	2.007	2175			
		C5	18.0	88.0	180.0	3	**C2A-CC5-LFK18B-088CB**	50	65.0	33.0	51.0	150	4.5	0.69	C2I-K2N-0600-
			.709	3.465	7.087			1.969	2.559	1.299	2.007	2175			
		C5	18.0	168.0	400.0	3	**C2A-CC5-LFK18B-168CB**	50	65.0	33.0	51.0	150	4.5	0.69	C2I-K2N-0600-
			.709	6.614	15.748			1.969	2.559	1.299	2.007	2175			
		C5	18.0	220.0	1000.0	3	**C2A-CC5-LFK18B-220CB**	50	65.0	33.0	51.0	150	4.5	0.69	C2I-K2N-0600-
			.709	8.661	39.370			1.969	2.559	1.299	2.007	2175			
		C6	18.0	58.0	100.0	3	**C2A-CC6-LFK18B-058CB**	63	70.0	39.0	64.5	150	4.5	1.21	C2I-K2N-0600-
			.709	2.283	3.937			2.480	2.756	1.535	2.539	2175			
		C6	18.0	88.0	180.0	3	**C2A-CC6-LFK18B-088CB**	63	70.0	39.0	64.5	150	4.5	1.19	C2I-K2N-0600-
			.709	3.465	7.087			2.480	2.756	1.535	2.539	2175			
		C6	18.0	168.0	400.0	3	**C2A-CC6-LFK18B-168CB**	63	70.0	39.0	64.5	150	4.5	1.19	C2I-K2N-0600-
			.709	6.614	15.748			2.480	2.756	1.535	2.539	2175			
		C6	18.0	220.0	1000.0	3	**C2A-CC6-LFK18B-220CB**	63	70.0	39.0	64.5	150	4.5	1.19	C2I-K2N-0600-
			.709	8.661	39.370			2.480	2.756	1.535	2.539	2175			
	L	C6	23.0	75.0	150.0	3	**C2A-CC6-LFL23B-075CB**	63	75.0	39.0	66.5	150	6.5	1.21	C2I-L2N-0800-
			.906	2.953	5.906			2.480	2.953	1.535	2.618	2175			
		C6	23.0	140.0	400.0	3	**C2A-CC6-LFL23B-140CB**	63	75.0	39.0	66.5	150	6.5	1.19	C2I-L2N-0800-
			.906	5.512	15.748			2.480	2.953	1.535	2.618	2175			

CoroCut® 2 Schneidkopf zum Axialeinstechen

Schraubspannsystem

Präzisionskühlung





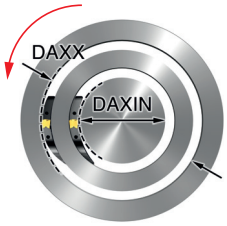
Form-B

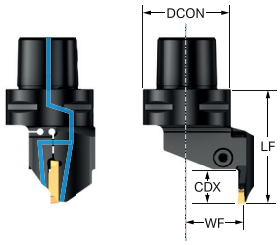
								Abmessungen, mm, Zoll							
	SSC	CZC_{MS}	CDX	DAXIN	DAXX	CNSC	Bestellnummer	$DCON_{MS}$	LF	WF	OAH	BAR PSI	NM	KG	MIID
	H	C4	18.0	64.0	100.0	3	C2A-CC4-RFH18B-064CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-H2N-0400-
			.709	2.520	3.937			1.575	2.559	1.063	1.614	2175			
		C4	18.0	92.0	140.0	3	C2A-CC4-RFH18B-092CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-H2N-0400-
			.709	3.622	5.512			1.575	2.559	1.063	1.614	2175			
		C4	18.0	132.0	230.0	3	C2A-CC4-RFH18B-132CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-H2N-0400-
			.709	5.197	9.055			1.575	2.559	1.063	1.614	2175			
		C5	18.0	64.0	100.0	3	C2A-CC5-RFH18B-064CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-H2N-0400-
			.709	2.520	3.937			1.969	2.559	1.299	2.007	2175			
		C5	18.0	92.0	140.0	3	C2A-CC5-RFH18B-092CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-H2N-0400-
			.709	3.622	5.512			1.969	2.559	1.299	2.007	2175			
		C5	18.0	132.0	230.0	3	C2A-CC5-RFH18B-132CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-H2N-0400-
			.709	5.197	9.055			1.969	2.559	1.299	2.007	2175			
		C5	18.0	220.0	500.0	3	C2A-CC5-RFH18B-220CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-H2N-0400-
			.709	8.661	19.685			1.969	2.559	1.299	2.007	2175			
		C5	18.0	300.0	2000.0	3	C2A-CC5-RFH18B-300CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-H2N-0400-
			.709	11.811	78.740			1.969	2.559	1.299	2.007	2175			
		C6	18.0	64.0	100.0	3	C2A-CC6-RFH18B-064CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-H2N-0400-
			.709	2.520	3.937			2.480	2.756	1.535	2.539	2175			
		C6	18.0	92.0	140.0	3	C2A-CC6-RFH18B-092CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-H2N-0400-
			.709	3.622	5.512			2.480	2.756	1.535	2.539	2175			
		C6	18.0	132.0	230.0	3	C2A-CC6-RFH18B-132CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-H2N-0400-
			.709	5.197	9.055			2.480	2.756	1.535	2.539	2175			
		C6	18.0	220.0	500.0	3	C2A-CC6-RFH18B-220CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-H2N-0400-
			.709	8.661	19.685			2.480	2.756	1.535	2.539	2175			
		C6	18.0	300.0	2000.0	3	C2A-CC6-RFH18B-300CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-H2N-0400-
			.709	11.811	78.740			2.480	2.756	1.535	2.539	2175			
	J	C4	18.0	40.0	70.0	3	C2A-CC4-RFJ18B-040CB	40	65.0	27.0	41.0	150	4.5	0.45	C2I-J2N-0500-
			.709	1.575	2.756			1.575	2.559	1.063	1.614	2175			
		C4	18.0	60.0	95.0	3	C2A-CC4-RFJ18B-060CB	40	65.0	27.0	41.0	150	4.5	0.45	C2I-J2N-0500-
			.709	2.362	3.740			1.575	2.559	1.063	1.614	2175			
		C4	18.0	85.0	130.0	3	C2A-CC4-RFJ18B-085CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-J2N-0500-
			.709	3.346	5.118			1.575	2.559	1.063	1.614	2175			
		C4	18.0	120.0	180.0	3	C2A-CC4-RFJ18B-120CB	40	65.0	27.0	41.0	150	4.5	0.44	C2I-J2N-0500-
			.709	4.724	7.087			1.575	2.559	1.063	1.614	2175			
		C5	18.0	40.0	70.0	3	C2A-CC5-RFJ18B-040CB	50	65.0	33.0	51.0	150	4.5	0.70	C2I-J2N-0500-
			.709	1.575	2.756			1.969	2.559	1.299	2.007	2175			
		C5	18.0	60.0	95.0	3	C2A-CC5-RFJ18B-060CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-J2N-0500-
			.709	2.362	3.740			1.969	2.559	1.299	2.007	2175			
		C5	18.0	85.0	130.0	3	C2A-CC5-RFJ18B-085CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-J2N-0500-
			.709	3.346	5.118			1.969	2.559	1.299	2.007	2175			
		C5	18.0	120.0	180.0	3	C2A-CC5-RFJ18B-120CB	50	65.0	33.0	51.0	150	4.5	0.69	C2I-J2N-0500-
			.709	4.724	7.087			1.969	2.559	1.299	2.007	2175			
		C5	18.0	175.0	500.0	3	C2A-CC5-RFJ18B-175CB	50	65.0	33.0	51.0	150	4.5	0.68	C2I-J2N-0500-
			.709	6.890	19.685			1.969	2.559	1.299	2.007	2175			
		C6	18.0	40.0	70.0	3	C2A-CC6-RFJ18B-040CB	63	70.0	39.0	64.5	150	4.5	1.20	C2I-J2N-0500-
			.709	1.575	2.756			2.480	2.756	1.535	2.539	2175			
		C6	18.0	60.0	95.0	3	C2A-CC6-RFJ18B-060CB	63	70.0	39.0	64.5	150	4.5	1.20	C2I-J2N-0500-
			.709	2.362	3.740			2.480	2.756	1.535	2.539	2175			
		C6	18.0	85.0	95.0	3	C2A-CC6-RFJ18B-085CB	63	70.0	39.0	64.5	150	4.5	1.21	C2I-J2N-0500-
			.709	3.346	3.740			2.480	2.756	1.535	2.539	2175			
		C6	18.0	120.0	180.0	3	C2A-CC6-RFJ18B-120CB	63	70.0	39.0	64.5	150	4.5	1.19	C2I-J2N-0500-
			.709	4.724	7.087			2.480	2.756	1.535	2.539	2175			
		C6	18.0	175.0	500.0	3	C2A-CC6-RFJ18B-175CB	63	70.0	39.0	64.5	150	4.5	1.18	C2I-J2N-0500-
			.709	6.890	19.685			2.480	2.756	1.535	2.539	2175			

CoroCut® 2 Schneidkopf zum Axialeinstechen

Schraubspannsystem

Präzisionskühlung





Form-B

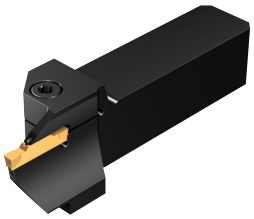
	SSC	CZC_{MS}	CDX	DAXIN	DAXX	CNSC	Bestellnummer	Abmessungen, mm, Zoll $DCON_{MS}$	LF	WF	OAH	BAR PSI	NM	KG	MIID
	K	C5	18.0	40.0	70.0	3	**C2A-CC5-RFK18B-040CB**	50	65.0	33.0	51.0	150	4.5	0.70	C2I-K2N-0600-
			.709	1.575	2.756			1.969	2.559	1.299	2.007	2175			
		C5	18.0	58.0	100.0	3	**C2A-CC5-RFK18B-058CB**	50	65.0	33.0	51.0	150	4.5	0.70	C2I-K2N-0600-
			.709	2.283	3.937			1.969	2.559	1.299	2.007	2175			
		C5	18.0	88.0	180.0	3	**C2A-CC5-RFK18B-088CB**	50	65.0	33.0	51.0	150	4.5	0.69	C2I-K2N-0600-
			.709	3.465	7.087			1.969	2.559	1.299	2.007	2175			
		C5	18.0	168.0	400.0	3	**C2A-CC5-RFK18B-168CB**	50	65.0	33.0	51.0	150	4.5	0.69	C2I-K2N-0600-
			.709	6.614	15.748			1.969	2.559	1.299	2.007	2175			
		C5	18.0	220.0	1000.0	3	**C2A-CC5-RFK18B-220CB**	50	65.0	33.0	51.0	150	4.5	0.69	C2I-K2N-0600-
			.709	8.661	39.370			1.969	2.559	1.299	2.007	2175			
		C6	18.0	58.0	100.0	3	**C2A-CC6-RFK18B-058CB**	63	70.0	39.0	64.5	150	4.5	1.21	C2I-K2N-0600-
			.709	2.283	3.937			2.480	2.756	1.535	2.539	2175			
		C6	18.0	88.0	180.0	3	**C2A-CC6-RFK18B-088CB**	63	70.0	39.0	64.5	150	4.5	1.19	C2I-K2N-0600-
			.709	3.465	7.087			2.480	2.756	1.535	2.539	2175			
		C6	18.0	168.0	400.0	3	**C2A-CC6-RFK18B-168CB**	63	70.0	39.0	64.5	150	4.5	1.19	C2I-K2N-0600-
			.709	6.614	15.748			2.480	2.756	1.535	2.539	2175			
		C6	18.0	220.0	1000.0	3	**C2A-CC6-RFK18B-220CB**	63	70.0	39.0	64.5	150	4.5	1.19	C2I-K2N-0600-
			.709	8.661	39.370			2.480	2.756	1.535	2.539	2175			
	L	C6	23.0	50.0	80.0	3	**C2A-CC6-RFL23B-050CB**	63	75.0	39.0	66.5	150	6.5	1.22	C2I-L2N-0800-
			.906	1.969	3.150			2.480	2.953	1.535	2.618	2175			
		C6	23.0	75.0	150.0	3	**C2A-CC6-RFL23B-075CB**	63	75.0	39.0	66.5	150	6.5	1.21	C2I-L2N-0800-
			.906	2.953	5.906			2.480	2.953	1.535	2.618	2175			
		C6	23.0	140.0	400.0	3	**C2A-CC6-RFL23B-140CB**	63	75.0	39.0	66.5	150	6.5	1.19	C2I-L2N-0800-
			.906	5.512	15.748			2.480	2.953	1.535	2.618	2175			

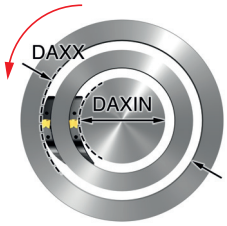
GER

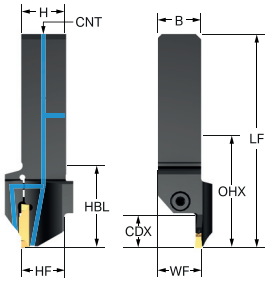
CoroCut® 2 QS Schaftwerkzeug zum Axialeinstechen

Schraubspannsystem

Präzisionskühlung







Metrische Ausführung

									Abmessungen, mm										
	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	CNSC	Bestellnummer	B	H	HBL	LF	WF	CNT	BAR	NM	KG	MIID
	H	20 x 20	18.0	40.0	60.0	55.6	3	C2A-QS20-RFH18B-040CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-
		20 x 20	18.0	52.0	72.0	55.6	3	C2A-QS20-RFH18B-052CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-
		20 x 20	18.0	64.0	100.0	55.6	3	C2A-QS20-RFH18B-064CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-
		20 x 20	18.0	92.0	140.0	55.6	3	C2A-QS20-RFH18B-092CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-
		20 x 20	18.0	132.0	230.0	55.6	3	C2A-QS20-RFH18B-132CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.27	C2I-H2N-0400-
		25 x 25	18.0	64.0	100.0	63.6	3	C2A-QS25-RFH18B-064CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-H2N-0400-
		25 x 25	18.0	92.0	140.0	63.6	3	C2A-QS25-RFH18B-092CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-H2N-0400-
		25 x 25	18.0	132.0	230.0	63.6	3	C2A-QS25-RFH18B-132CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-H2N-0400-
		25 x 25	18.0	220.0	500.0	63.6	3	C2A-QS25-RFH18B-220CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-H2N-0400-
		25 x 25	18.0	300.0	800.0	63.6	3	C2A-QS25-RFH18B-300CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-H2N-0400-
	J	25 x 25	18.0	40.0	70.0	63.6	3	C2A-QS25-RFJ18B-040CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.51	C2I-J2N-0500-
		25 x 25	18.0	60.0	95.0	63.6	3	C2A-QS25-RFJ18B-060CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.51	C2I-J2N-0500-
		25 x 25	18.0	85.0	130.0	63.6	3	C2A-QS25-RFJ18B-085CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-J2N-0500-
		25 x 25	18.0	120.0	180.0	63.6	3	C2A-QS25-RFJ18B-120CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-J2N-0500-
		25 x 25	18.0	175.0	500.0	63.6	3	C2A-QS25-RFJ18B-175CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-J2N-0500-
	K	25 x 25	18.0	40.0	70.0	63.6	3	C2A-QS25-RFK18B-040CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.52	C2I-K2N-0600-
		25 x 25	18.0	58.0	100.0	63.6	3	C2A-QS25-RFK18B-058CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.51	C2I-K2N-0600-
		25 x 25	18.0	88.0	180.0	63.6	3	C2A-QS25-RFK18B-088CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-K2N-0600-
		25 x 25	18.0	168.0	400.0	63.6	3	C2A-QS25-RFK18B-168CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-K2N-0600-
		25 x 25	18.0	220.0	500.0	63.6	3	C2A-QS25-RFK18B-220CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-K2N-0600-
	L	25 x 25	23.0	50.0	80.0	70.2	3	C2A-QS25-RFL23B-050CB	25.0	25.0	44.7	128.7	26.5	G 1/8-28	150	6.5	0.54	C2I-L2N-0800-
		25 x 25	23.0	75.0	150.0	70.2	3	C2A-QS25-RFL23B-075CB	25.0	25.0	44.7	128.7	26.5	G 1/8-28	150	6.5	0.52	C2I-L2N-0800-
		25 x 25	23.0	140.0	400.0	70.2	3	C2A-QS25-RFL23B-140CB	25.0	25.0	44.7	128.7	26.5	G 1/8-28	150	6.5	0.51	C2I-L2N-0800-

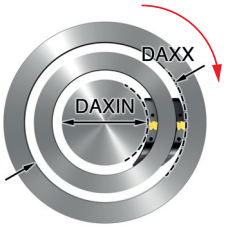
Zoll-Ausführung

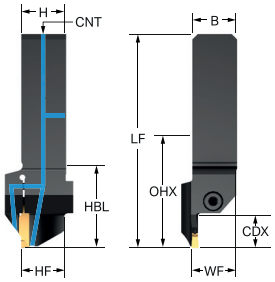
									Abmessungen, Zoll										
	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	CNSC	Bestellnummer	B	H	HBL	LF	WF	HF	CNT	PSI	FT/LBS	LBS	MIID
	H	3/4 x 3/4	.709	1.575	2.362	2.190	3	C2A-QSA12-RFH18B-040CB	.750	.750	1.501	4.217	.770	.750	G 1/8-28	2175	3.3	.567	C2I-H2N-0400-
		3/4 x 3/4	.709	3.622	5.512	2.190	3	C2A-QSA12-RFH18B-092CB	.750	.750	1.501	4.217	.770	.750	G 1/8-28	2175	3.3	.551	C2I-H2N-0400-
		3/4 x 3/4	.709	5.197	9.055	2.190	3	C2A-QSA12-RFH18B-132CB	.750	.750	1.501	4.217	.770	.750	G 1/8-28	2175	3.3	.547	C2I-H2N-0400-
		1 x 1	.709	2.520	3.937	2.505	3	C2A-QSA16-RFH18B-064CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.138	C2I-H2N-0400-
		1 x 1	.709	3.622	5.512	2.505	3	C2A-QSA16-RFH18B-092CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.133	C2I-H2N-0400-
		1 x 1	.709	5.197	9.055	2.505	3	C2A-QSA16-RFH18B-132CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.124	C2I-H2N-0400-
		1 x 1	.709	8.661	19.685	2.505	3	C2A-QSA16-RFH18B-220CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.118	C2I-H2N-0400-
		1 x 1	.709	11.811	31.496	2.505	3	C2A-QSA16-RFH18B-300CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.118	C2I-H2N-0400-
	J	1 x 1	.709	2.362	3.740	2.505	3	C2A-QSA16-RFJ18B-060CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.153	C2I-J2N-0500-
		1 x 1	.709	4.724	7.087	2.505	3	C2A-QSA16-RFJ18B-120CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.138	C2I-J2N-0500-
		1 x 1	.709	6.890	19.685	2.505	3	C2A-QSA16-RFJ18B-175CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.124	C2I-J2N-0500-
	K	1 x 1	.709	1.575	2.756	2.505	3	C2A-QSA16-RFK18B-040CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.175	C2I-K2N-0600-
		1 x 1	.709	3.465	7.087	2.505	3	C2A-QSA16-RFK18B-088CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.146	C2I-K2N-0600-
	L	1 x 1	.906	5.512	15.748	2.766	3	C2A-QSA16-RFL23B-140CB	1.000	1.000	1.762	5.069	1.060	1.000	G 1/8-28	2175	4.8	1.168	C2I-L2N-0800-

CoroCut® 2 QS Schaftwerkzeug zum Axialeinstechen

Schraubspannsystem

Präzisionskühlung





Metrische Ausführung

									Abmessungen, mm										
	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	CNSC	Bestellnummer	B	H	HBL	LF	WF	CNT	BAR	NM	KG	MIID
	H	20 x 20	18.0	40.0	60.0	55.6	3	C2A-QS20-LFH18B-040CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-
		20 x 20	18.0	52.0	72.0	55.6	3	C2A-QS20-LFH18B-052CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-
		20 x 20	18.0	64.0	100.0	55.6	3	C2A-QS20-LFH18B-064CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-
		20 x 20	18.0	92.0	140.0	55.6	3	C2A-QS20-LFH18B-092CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.28	C2I-H2N-0400-
		20 x 20	18.0	132.0	230.0	55.6	3	C2A-QS20-LFH18B-132CB	20.0	20.0	38.1	107.1	20.5	G 1/8-28	150	4.5	0.27	C2I-H2N-0400-
		25 x 25	18.0	64.0	100.0	63.6	3	C2A-QS25-LFH18B-064CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-H2N-0400-
		25 x 25	18.0	92.0	140.0	63.6	3	C2A-QS25-LFH18B-092CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-H2N-0400-
		25 x 25	18.0	132.0	230.0	63.6	3	C2A-QS25-LFH18B-132CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-H2N-0400-
		25 x 25	18.0	220.0	500.0	63.6	3	C2A-QS25-LFH18B-220CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-H2N-0400-
		25 x 25	18.0	300.0	800.0	63.6	3	C2A-QS25-LFH18B-300CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-H2N-0400-
	J	25 x 25	18.0	40.0	70.0	63.6	3	C2A-QS25-LFJ18B-040CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.51	C2I-J2N-0500-
		25 x 25	18.0	60.0	95.0	63.6	3	C2A-QS25-LFJ18B-060CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.51	C2I-J2N-0500-
		25 x 25	18.0	85.0	130.0	63.6	3	C2A-QS25-LFJ18B-085CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-J2N-0500-
		25 x 25	18.0	120.0	180.0	63.6	3	C2A-QS25-LFJ18B-120CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-J2N-0500-
		25 x 25	18.0	175.0	500.0	63.6	3	C2A-QS25-LFJ18B-175CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.49	C2I-J2N-0500-
	K	25 x 25	18.0	40.0	70.0	63.6	3	C2A-QS25-LFK18B-040CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.52	C2I-K2N-0600-
		25 x 25	18.0	58.0	100.0	63.6	3	C2A-QS25-LFK18B-058CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.51	C2I-K2N-0600-
		25 x 25	18.0	88.0	180.0	63.6	3	C2A-QS25-LFK18B-088CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-K2N-0600-
		25 x 25	18.0	168.0	400.0	63.6	3	C2A-QS25-LFK18B-168CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-K2N-0600-
		25 x 25	18.0	220.0	500.0	63.6	3	C2A-QS25-LFK18B-220CB	25.0	25.0	38.1	122.1	25.5	G 1/8-28	150	4.5	0.50	C2I-K2N-0600-
	L	25 x 25	23.0	50.0	80.0	70.2	3	C2A-QS25-LFL23B-050CB	25.0	25.0	44.7	128.7	26.5	G 1/8-28	150	6.5	0.54	C2I-L2N-0800-
		25 x 25	23.0	75.0	150.0	70.2	3	C2A-QS25-LFL23B-075CB	25.0	25.0	44.7	128.7	26.5	G 1/8-28	150	6.5	0.52	C2I-L2N-0800-
		25 x 25	23.0	140.0	400.0	70.2	3	C2A-QS25-LFL23B-140CB	25.0	25.0	44.7	128.7	26.5	G 1/8-28	150	6.5	0.51	C2I-L2N-0800-

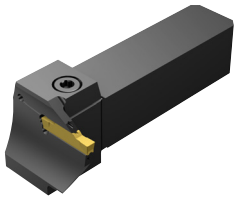
Zoll-Ausführung

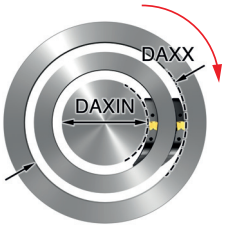
									Abmessungen, Zoll										
	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	CNSC	Bestellnummer	B	H	HBL	LF	WF	HF	CNT	PSI	FT/LBS	LBS	MIID
	H	3/4 x 3/4	.709	1.575	2.362	2.190	3	C2A-QSA12-LFH18B-040CB	.750	.750	1.501	4.217	.770	.750	G 1/8-28	2175	3.3	.567	C2I-H2N-0400-
		3/4 x 3/4	.709	3.622	5.512	2.190	3	C2A-QSA12-LFH18B-092CB	.750	.750	1.501	4.217	.770	.750	G 1/8-28	2175	3.3	.551	C2I-H2N-0400-
		3/4 x 3/4	.709	5.197	9.055	2.190	3	C2A-QSA12-LFH18B-132CB	.750	.750	1.501	4.217	.770	.750	G 1/8-28	2175	3.3	.547	C2I-H2N-0400-
		1 x 1	.709	2.520	3.937	2.505	3	C2A-QSA16-LFH18B-064CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.138	C2I-H2N-0400-
		1 x 1	.709	3.622	5.512	2.505	3	C2A-QSA16-LFH18B-092CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.133	C2I-H2N-0400-
		1 x 1	.709	5.197	9.055	2.505	3	C2A-QSA16-LFH18B-132CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.124	C2I-H2N-0400-
		1 x 1	.709	8.661	19.685	2.505	3	C2A-QSA16-LFH18B-220CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.118	C2I-H2N-0400-
		1 x 1	.709	11.811	31.496	2.505	3	C2A-QSA16-LFH18B-300CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.116	C2I-H2N-0400-
	J	1 x 1	.709	2.362	3.740	2.505	3	C2A-QSA16-LFJ18B-060CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.153	C2I-J2N-0500-
		1 x 1	.709	4.724	7.087	2.505	3	C2A-QSA16-LFJ18B-120CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.138	C2I-J2N-0500-
		1 x 1	.709	6.890	19.685	2.505	3	C2A-QSA16-LFJ18B-175CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.124	C2I-J2N-0500-
	K	1 x 1	.709	1.575	2.756	2.505	3	C2A-QSA16-LFK18B-040CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.175	C2I-K2N-0600-
		1 x 1	.709	3.465	7.087	2.505	3	C2A-QSA16-LFK18B-088CB	1.000	1.000	1.501	4.808	1.020	1.000	G 1/8-28	2175	3.3	1.146	C2I-K2N-0600-
	L	1 x 1	.906	5.512	15.748	2.766	3	C2A-QSA16-LFL23B-140CB	1.000	1.000	1.762	5.069	1.060	1.000	G 1/8-28	2175	4.8	1.168	C2I-L2N-0800-

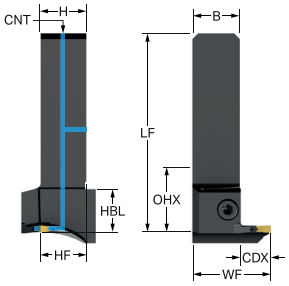
CoroCut® 2 QS Schaftwerkzeug zum Axialeinstechen

Schraubspannsystem

Präzisionskühlung







Metrische Ausführung

									Abmessungen, mm										
	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	CNSC	Bestellnummer	B	H	HBL	LF	WF	CNT	BAR	NM	KG	MIID
	H	25 x 25	15.0	132.0	230.0	48.5	3	C2A-QS25-RGH15B-132CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.53	C2I-H2N-0400-
		25 x 25	15.0	40.0	60.0	48.5	3	C2A-QS25-RGH15B-40CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.55	C2I-H2N-0400-
		25 x 25	15.0	52.0	72.0	48.5	3	C2A-QS25-RGH15B-52CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.56	C2I-H2N-0400-
		25 x 25	15.0	64.0	100.0	48.5	3	C2A-QS25-RGH15B-64CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.54	C2I-H2N-0400-
		25 x 25	15.0	92.0	140.0	48.5	3	C2A-QS25-RGH15B-92CB	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.54	C2I-H2N-0400-

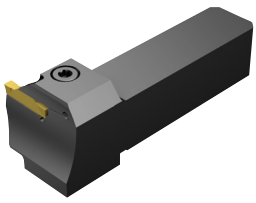
Zoll-Ausführung

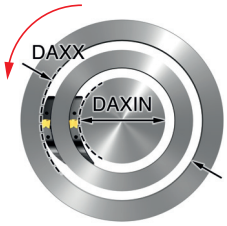
									Abmessungen, Zoll										
	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	CNSC	Bestellnummer	B	H	HBL	LF	WF	HF	CNT	PSI	FT/LBS	LBS	MIID
	H	1 x 1	.591	5.197	9.055	1.909	3	C2A-QSA16-RGH15B-132CB	1.000	1.000	.906	4.213	1.670	1.000	G 1/8-28	2175	3.3	1.217	C2I-H2N-0400-
		1 x 1	.591	2.520	3.937	1.909	3	C2A-QSA16-RGH15B-64CB	1.000	1.000	.906	4.213	1.670	1.000	G 1/8-28	2175	3.3	1.237	C2I-H2N-0400-

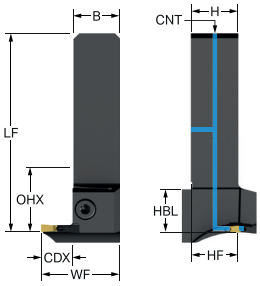
CoroCut® 2 QS Schaftwerkzeug zum Axialeinstechen

Schraubspannsystem

Präzisionskühlung







Metrische Ausführung

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	CNSC	Bestellnummer	Abmessungen, mm B	H	HBL	LF	WF	CNT	BAR	NM	KG	MIID
	H	25 x 25	15.0	132.0	230.0	48.5	3	**C2A-QS25-LGH15B-132CB**	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.53	C2I-H2N-0400-
		25 x 25	15.0	40.0	60.0	48.5	3	**C2A-QS25-LGH15B-40CB**	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.55	C2I-H2N-0400-
		25 x 25	15.0	52.0	72.0	48.5	3	**C2A-QS25-LGH15B-52CB**	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.56	C2I-H2N-0400-
		25 x 25	15.0	64.0	100.0	48.5	3	**C2A-QS25-LGH15B-64CB**	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.54	C2I-H2N-0400-
		25 x 25	15.0	92.0	140.0	48.5	3	**C2A-QS25-LGH15B-92CB**	25.0	25.0	23.0	107.0	42.0	G 1/8-28	150	4.5	0.54	C2I-H2N-0400-

Zoll-Ausführung

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	CNSC	Bestellnummer	Abmessungen, Zoll B	H	HBL	LF	WF	HF	CNT	PSI	FT/LBS	LBS	MIID
	H	1 x 1	.591	5.197	9.055	1.909	3	**C2A-QSA16-LGH15B-132CB**	1.000	1.000	.906	4.213	1.670	1.000	G 1/8-28	2175	3.3	1.217	C2I-H2N-0400-
		1 x 1	.591	2.520	3.937	1.909	3	**C2A-QSA16-LGH15B-64CB**	1.000	1.000	.906	4.213	1.670	1.000	G 1/8-28	2175	3.3	1.237	C2I-H2N-0400-

GER

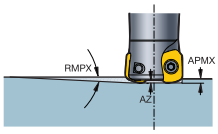
Fräsen

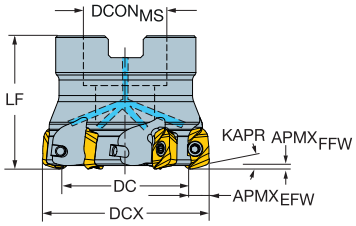
Komplettes Produktangebot, siehe www.sandvik.coromant.com

CoroMill® MH20 Planfräser

Fräsdorn - innere Kühlschmierstoffzufuhr

STDNO ISO6462
KAPR 15°





Metrische Ausführung

											Abmessungen, mm						
DCX	DC	SSC	CZC_{MS}	$APMX_{EFW}$	$APMX_{FFW}$	RMPX	AZ	CNSC		Bestellnummer	$DCON_{MS}$	ISO	LF	NM	KG	RPMX	MIID
44.0	33.3	08	16	5.3	1.20	2.30°	0.9	1	5	MH20-R044Q16-08H	16.0	A	40.0	2.0	0.21	15700	MH20-080425..
52.0	41.3	08	22	5.3	1.20	1.70°	0.9	1	5	MH20-R052Q22-08M	22.0	A	40.0	2.0	0.31	14500	MH20-080425..
	41.3	08	22	5.3	1.20	1.70°	0.9	1	6	MH20-R052Q22-08H	22.0	A	40.0	2.0	0.31	14500	MH20-080425..
54.0	43.3	08	22	5.3	1.20	1.65°	0.9	1	5	MH20-R054Q22-08M	22.0	A	40.0	2.0	0.33	14200	MH20-080425..
	43.3	08	22	5.3	1.20	1.65°	0.9	1	6	MH20-R054Q22-08H	22.0	A	40.0	2.0	0.32	14200	MH20-080425..
63.0	52.3	08	22	5.3	1.20	1.50°	0.9	1	6	MH20-R063Q22-08M	22.0	A	40.0	2.0	0.41	13200	MH20-080425..
	52.3	08	22	5.3	1.20	1.50°	0.9	1	7	MH20-R063Q22-08H	22.0	A	40.0	2.0	0.40	13200	MH20-080425..
66.0	55.3	08	22	5.3	1.20	1.40°	0.9	1	6	MH20-R066Q22-08M	22.0	A	40.0	2.0	0.44	12800	MH20-080425..
	55.3	08	22	5.3	1.20	1.40°	0.9	1	7	MH20-R066Q22-08H	22.0	A	40.0	2.0	0.43	12800	MH20-080425..

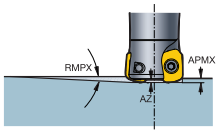
Zoll-Ausführung

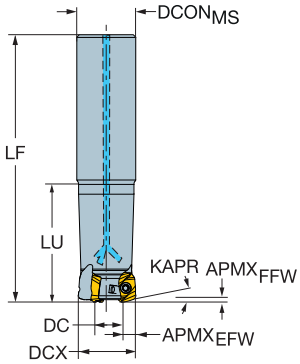
											Abmessungen, Zoll						
DCX	DC	SSC	CZC_{MS}	$APMX_{EFW}$	$APMX_{FFW}$	RMPX	AZ	CNSC		Bestellnummer	$DCON_{MS}$	ISO	LF	FT/LBS	LBS	RPMX	MIID
2.500	2.081	08	3/4	.209	.047	1.50°	.035	1	6	MH20-AR063R19-08M	.750	A	1.575	1.4	0.94	13100	MH20-080425..
	2.081	08	3/4	.209	.047	1.50°	.035	1	7	MH20-AR063R19-08H	.750	A	1.575	1.4	0.92	13100	MH20-080425..

CoroMill® MH20 Planfräser

Zylinderschaft - innere Kühlschmierstoffzufuhr

KAPR 15°





Metrische Ausführung

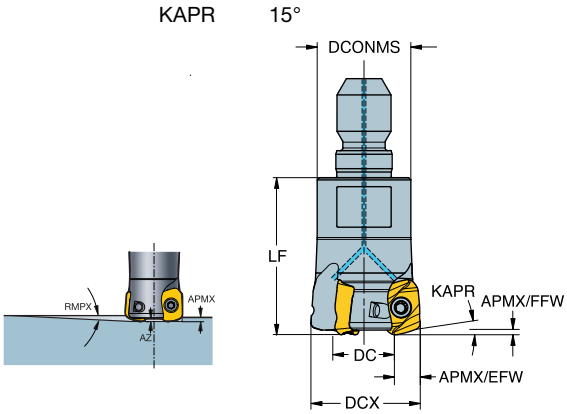
DCX	DC	SSC	CZC_{MS}	$APMX_{EFW}$	$APMX_{FFW}$	RMPX	AZ	CNSC		Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	NM	KG	RPMX	MIID
32.0	23.5	06	32	4.2	0.80	2.40°	0.7	1	5	**MH20-R032A32-06H**	32.0	210.0	0.9	1.16	18500	MH20-060320..

Zoll-Ausführung

DCX	DC	SSC	CZC_{MS}	$APMX_{EFW}$	$APMX_{FFW}$	RMPX	AZ	CNSC		Bestellnummer	Abmessungen, Zoll $DCON_{MS}$	LF	FT/LBS	LBS	RPMX	MIID
1.250	.918	06	1 1/4	.165	.031	2.40°	.028	1	5	**MH20-AR032O32-06H**	1.250	8.268	.6	2.52	18500	MH20-060320..

CoroMill® MH20 Planfräser

Schraubkupplung - innere Kühlschmierstoffzufuhr



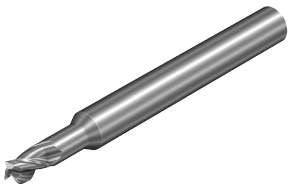
Metrische Ausführung

DCX	DC	SSC	CZC_{MS}	$APMX_{EFW}$	$APMX_{FFW}$	RMPX	AZ	CNSC			Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	NM	KG	RPMX	MIID
16.0	7.5	06	M8	4.2	0.80	9.50°	0.7	1	2		MH20-R016T08-06L	12.8	25.0	0.9	0.03	26100	MH20-060320..
20.0	9.3	08	M10	5.3	1.20	5.80°	0.9	1	2		MH20-R020T10-08L	17.8	30.0	1.4	0.05	23400	MH20-080425..
	11.5	06	M10	4.2	0.80	5.80°	0.7	1		3	MH20-R020T10-06M	17.8	30.0	0.9	0.05	23400	MH20-060320..
25.0	14.3	08	M12	5.3	1.20	5.70°	0.9	1	3		MH20-R025T12-08M	20.8	35.0	2.0	0.09	20900	MH20-080425..
	16.5	06	M12	4.2	0.80	3.70°	0.7	1		4	MH20-R025T12-06H	20.8	35.0	0.9	0.10	20900	MH20-060320..
32.0	21.3	08	M16	5.3	1.20	3.60°	0.9	1	4		MH20-R032T16-08M	28.8	45.0	2.0	0.22	18500	MH20-080425..
	23.5	06	M16	4.2	0.80	2.40°	0.7	1		5	MH20-R032T16-06H	28.8	45.0	0.9	0.23	18500	MH20-060320..

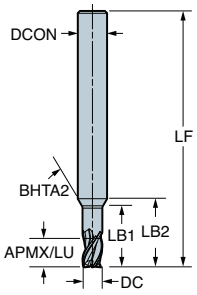
CoroMill® Dura Vollhartmetall-Schaftfräser

Für NE-Materialien, ISO N

1K223 – 1.5xD



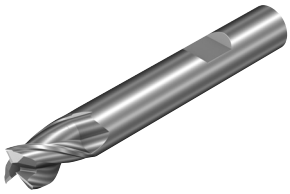
FHA	35°
BSG	COROMANT
TCDC	h10
TCDCON	h6
ZEFP	3

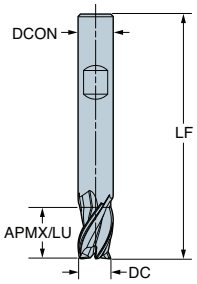


Metrische Ausführung

DC	CZC_{MS}	APMX	LU	ZEFP	FHA	Bestellnummer	N H10F	Abmessungen, mm $DCON_{MS}$	LF	BS	LB_1	LB_2	$BHTA_2$
2.0	6	3.0	3.0	3	35°	**1K223-0200-NA**	★	6.0	50.0	0.0	7.0	10.5	30°
3.0	6	4.5	4.5	3	35°	**1K223-0300-NA**	★	6.0	50.0	0.0	9.6	12.2	30°
4.0	6	6.0	6.0	3	35°	**1K223-0400-NA**	★	6.0	54.0	0.2	12.4	14.1	30°
5.0	6	7.5	7.5	3	35°	**1K223-0500-NA**	★	6.0	54.0	0.3	14.5	15.4	30°

FHA	35°
BSG	COROMANT
TCDC	h10
TCDCON	h6
ZEFP	3





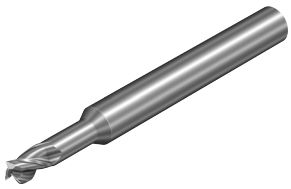
Metrische Ausführung

DC	CZC_{MS}	APMX	LU	ZEFP	FHA	Bestellnummer	N H10F	Abmessungen, mm $DCON_{MS}$	LF	BS
6.0	6	9.0	9.0	3	35°	**1K223-0600-NB**	★	6.0	54.0	0.3
8.0	8	12.0	12.0	3	35°	**1K223-0800-NB**	★	8.0	58.0	0.3
10.0	10	15.0	15.0	3	35°	**1K223-1000-NB**	★	10.0	72.0	0.4
12.0	12	18.0	18.0	3	35°	**1K223-1200-NB**	★	12.0	83.0	0.4
16.0	16	24.0	24.0	3	35°	**1K223-1600-NB**	★	16.0	92.0	0.6
20.0	20	30.0	30.0	3	35°	**1K223-2000-NB**	★	20.0	104.0	0.7
25.0	25	37.5	37.5	3	35°	**1K223-2500-NB**	★	25.0	121.0	0.9

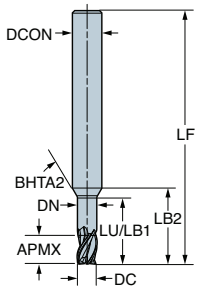
CoroMill® Dura Vollhartmetall-Schaftfräser

Für NE-Materialien, ISO N

1K223 – 1.5xD

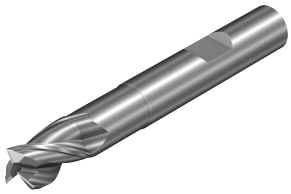


FHA 35°
BSG COROMANT
TCDC h10
TCDCON h6
ZEFP 3

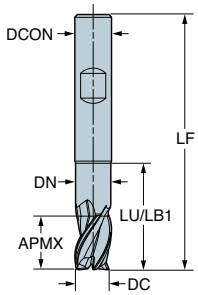


Metrische Ausführung

DC	CZC_{MS}	APMX	LU	ZEFP	FHA	Bestellnummer	N H10F	Abmessungen, mm $DCON_{MS}$	LF	BS	DN	LB_1	LB_2	$BHTA_2$
2.0	6	3.0	7.0	3	35°	**1K223-0200-NG**	★	6.0	50.0	0.0	1.9	7.0	10.5	30°
3.0	6	4.5	10.5	3	35°	**1K223-0300-NG**	★	6.0	50.0	0.0	2.9	10.5	13.2	30°
4.0	6	6.0	14.0	3	35°	**1K223-0400-NG**	★	6.0	54.0	0.2	3.8	14.0	15.9	30°
5.0	6	7.5	15.0	3	35°	**1K223-0500-NG**	★	6.0	54.0	0.3	4.8	15.0	16.0	30°



FHA 35°
BSG COROMANT
TCDC h10
TCDCON h6
ZEFP 3



Metrische Ausführung

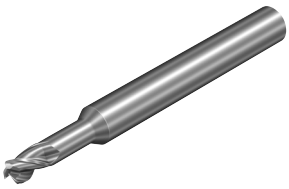
DC	CZC_{MS}	APMX	LU	ZEFP	FHA	Bestellnummer	N H10F	Abmessungen, mm $DCON_{MS}$	LF	BS	DN	LB_1
6.0	6	9.0	18.0	3	35°	**1K223-0600-NH**	★	6.0	57.0	0.3	5.8	18.0
8.0	8	12.0	24.0	3	35°	**1K223-0800-NH**	★	8.0	63.0	0.3	7.7	24.0
10.0	10	15.0	30.0	3	35°	**1K223-1000-NH**	★	10.0	72.0	0.4	9.6	30.0
12.0	12	18.0	36.0	3	35°	**1K223-1200-NH**	★	12.0	83.0	0.4	11.5	36.0
16.0	16	24.0	48.0	3	35°	**1K223-1600-NH**	★	16.0	98.0	0.6	15.4	48.0
20.0	20	30.0	60.0	3	35°	**1K223-2000-NH**	★	20.0	111.0	0.7	19.2	60.0
25.0	25	37.5	75.0	3	35°	**1K223-2500-NH**	★	25.0	135.0	0.9	24.0	75.0

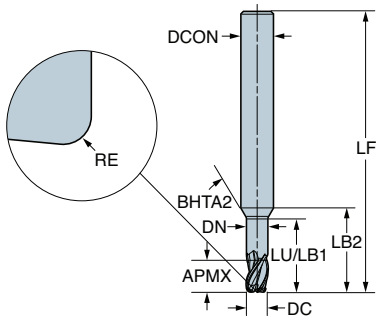
CoroMill® Dura Vollhartmetall-Schaftfräser

Für NE-Materialien, ISO N

1K223 – 1.5xD

FHA	35°
BSG	COROMANT
TCDC	h10
TCDCON	h6
ZEFP	3





Metrische Ausführung

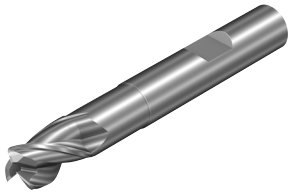
DC	CZC_{MS}	APMX	RE	LU	ZEFP	FHA	Bestellnummer	N H10F	Abmessungen, mm $DCON_{MS}$	LF	BS	DN	LB_1	LB_2	$BHTA_2$
2.0	6	3.0	0.20	7.0	3	35°	**1K223-0200-020-NG**	★	6.0	50.0	0.0	1.9	7.0	10.5	30°
	6	3.0	0.50	7.0	3	35°	**1K223-0200-050-NG**	★	6.0	50.0	0.0	1.9	7.0	10.5	30°
3.0	6	4.5	0.20	10.5	3	35°	**1K223-0300-020-NG**	★	6.0	50.0	0.0	2.9	10.5	13.2	30°
	6	4.5	0.50	10.5	3	35°	**1K223-0300-050-NG**	★	6.0	50.0	0.0	2.9	10.5	13.2	30°
4.0	6	6.0	0.50	14.0	3	35°	**1K223-0400-050-NG**	★	6.0	54.0	0.2	3.8	14.0	15.9	30°
	6	6.0	1.00	14.0	3	35°	**1K223-0400-100-NG**	★	6.0	54.0	0.2	3.8	14.0	15.9	30°
5.0	6	7.5	0.50	15.0	3	35°	**1K223-0500-050-NG**	★	6.0	54.0	0.3	4.8	15.0	16.0	30°
	6	7.5	1.00	15.0	3	35°	**1K223-0500-100-NG**	★	6.0	54.0	0.3	4.8	15.0	16.0	30°

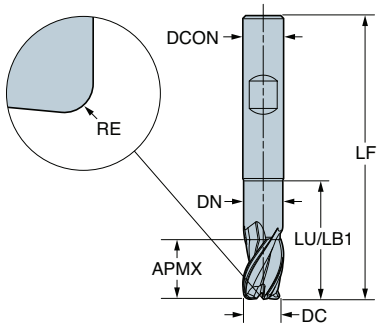
CoroMill® Dura Vollhartmetall-Schaftfräser

Für NE-Materialien, ISO N

1K223 – 1.5xD

FHA	35°
BSG	COROMANT
TCDC	h10
TCDCON	h6
ZEFP	3





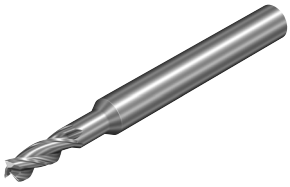
Metrische Ausführung

DC	CZC_{MS}	APMX	RE	LU	ZEFP	FHA	Bestellnummer	N H10F	$DCON_{MS}$	LF	BS	DN	LB_1
									Abmessungen, mm				
6.0	6	9.0	0.50	18.0	3	35°	1K223-0600-050-NH	★	6.0	57.0	0.3	5.8	18.0
	6	9.0	1.00	18.0	3	35°	1K223-0600-100-NH	★	6.0	57.0	0.3	5.8	18.0
8.0	8	12.0	0.50	24.0	3	35°	1K223-0800-050-NH	★	8.0	63.0	0.3	7.7	24.0
	8	12.0	1.00	24.0	3	35°	1K223-0800-100-NH	★	8.0	63.0	0.3	7.7	24.0
	8	12.0	2.00	24.0	3	35°	1K223-0800-200-NH	★	8.0	63.0	0.3	7.7	24.0
10.0	10	15.0	0.50	30.0	3	35°	1K223-1000-050-NH	★	10.0	72.0	0.4	9.6	30.0
	10	15.0	1.00	30.0	3	35°	1K223-1000-100-NH	★	10.0	72.0	0.4	9.6	30.0
	10	15.0	2.00	30.0	3	35°	1K223-1000-200-NH	★	10.0	72.0	0.4	9.6	30.0
	10	15.0	3.00	30.0	3	35°	1K223-1000-300-NH	★	10.0	72.0	0.4	9.6	30.0
12.0	12	18.0	0.50	36.0	3	35°	1K223-1200-050-NH	★	12.0	83.0	0.4	11.5	36.0
	12	18.0	1.00	36.0	3	35°	1K223-1200-100-NH	★	12.0	83.0	0.4	11.5	36.0
	12	18.0	2.00	36.0	3	35°	1K223-1200-200-NH	★	12.0	83.0	0.4	11.5	36.0
	12	18.0	3.00	36.0	3	35°	1K223-1200-300-NH	★	12.0	83.0	0.4	11.5	36.0
16.0	16	24.0	0.50	48.0	3	35°	1K223-1600-050-NH	★	16.0	98.0	0.6	15.4	48.0
	16	24.0	1.00	48.0	3	35°	1K223-1600-100-NH	★	16.0	98.0	0.6	15.4	48.0
	16	24.0	2.00	48.0	3	35°	1K223-1600-200-NH	★	16.0	98.0	0.6	15.4	48.0
	16	24.0	3.00	48.0	3	35°	1K223-1600-300-NH	★	16.0	98.0	0.6	15.4	48.0
	16	24.0	4.00	48.0	3	35°	1K223-1600-400-NH	★	16.0	98.0	0.6	15.4	48.0
20.0	20	30.0	0.50	60.0	3	35°	1K223-2000-050-NH	★	20.0	111.0	0.7	19.2	60.0
	20	30.0	1.00	60.0	3	35°	1K223-2000-100-NH	★	20.0	111.0	0.7	19.2	60.0
	20	30.0	2.00	60.0	3	35°	1K223-2000-200-NH	★	20.0	111.0	0.7	19.2	60.0
	20	30.0	3.00	60.0	3	35°	1K223-2000-300-NH	★	20.0	111.0	0.7	19.2	60.0
	20	30.0	4.00	60.0	3	35°	1K223-2000-400-NH	★	20.0	111.0	0.7	19.2	60.0
25.0	25	37.5	0.50	75.0	3	35°	1K223-2500-050-NH	★	25.0	135.0	0.9	24.0	75.0
	25	37.5	1.00	75.0	3	35°	1K223-2500-100-NH	★	25.0	135.0	0.9	24.0	75.0
	25	37.5	2.00	75.0	3	35°	1K223-2500-200-NH	★	25.0	135.0	0.9	24.0	75.0
	25	37.5	3.00	75.0	3	35°	1K223-2500-300-NH	★	25.0	135.0	0.9	24.0	75.0
	25	37.5	4.00	75.0	3	35°	1K223-2500-400-NH	★	25.0	135.0	0.9	24.0	75.0

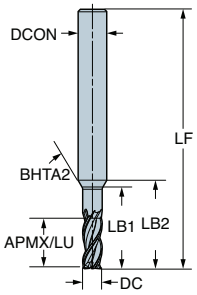
CoroMill® Dura Vollhartmetall-Schaftfräser

Für NE-Materialien, ISO N

1K233 – 2xD

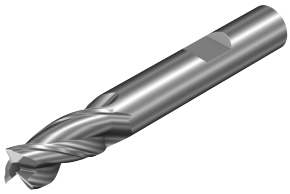


FHA	35°
BSG	COROMANT
TCDC	h10
TCDCON	h6
ZEFP	3

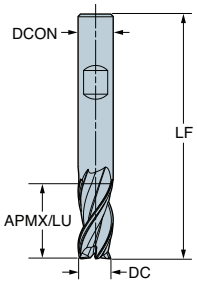


Metrische Ausführung

DC	CZC_{MS}	APMX	LU	ZEFP	FHA	Bestellnummer	N H10F	Abmessungen, mm $DCON_{MS}$	LF	BS	LB_1	LB_2	$BHTA_2$
2.0	6	6.0	6.0	3	35°	**1K233-0200-NA**	★	6.0	50.0	0.0	10.0	13.5	30°
3.0	6	8.0	8.0	3	35°	**1K233-0300-NA**	★	6.0	54.0	0.0	13.1	15.7	30°
4.0	6	11.0	11.0	3	35°	**1K233-0400-NA**	★	6.0	57.0	0.2	17.4	19.1	30°
5.0	6	13.0	13.0	3	35°	**1K233-0500-NA**	★	6.0	57.0	0.3	20.0	20.9	30°



FHA	35°
BSG	COROMANT
TCDC	h10
TCDCON	h6
ZEFP	3



Metrische Ausführung

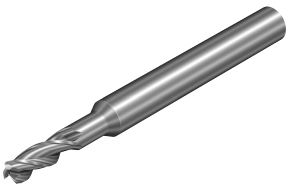
DC	CZC_{MS}	APMX	LU	ZEFP	FHA	Bestellnummer	N H10F	Abmessungen, mm $DCON_{MS}$	LF	BS
6.0	6	13.0	13.0	3	35°	**1K233-0600-NB**	★	6.0	57.0	0.3
8.0	8	19.0	19.0	3	35°	**1K233-0800-NB**	★	8.0	63.0	0.3
10.0	10	22.0	22.0	3	35°	**1K233-1000-NB**	★	10.0	72.0	0.4
12.0	12	26.0	26.0	3	35°	**1K233-1200-NB**	★	12.0	83.0	0.4
16.0	16	32.0	32.0	3	35°	**1K233-1600-NB**	★	16.0	98.0	0.6
20.0	20	40.0	40.0	3	35°	**1K233-2000-NB**	★	20.0	111.0	0.7
25.0	25	50.0	50.0	3	35°	**1K233-2500-NB**	★	25.0	130.0	0.9

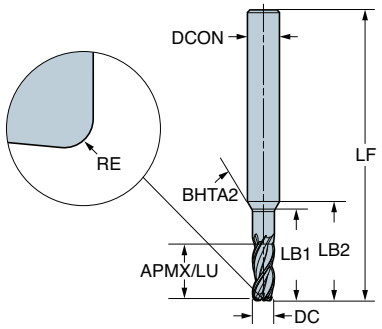
CoroMill® Dura Vollhartmetall-Schaftfräser

Für NE-Materialien, ISO N

1K233 – 2xD

FHA	35°
BSG	COROMANT
TCDC	h10
TCDCON	h6
ZEFP	3





Metrische Ausführung

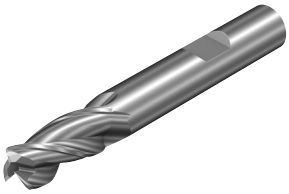
DC	CZC_{MS}	APMX	RE	LU	ZEFP	FHA	Bestellnummer	N H10F	$DCON_{MS}$	LF	BS	LB_1	LB_2	$BHTA_2$
									Abmessungen, mm					
2.0	6	6.0	0.20	6.0	3	35°	**1K233-0200-020-NA**	★	6.0	50.0	0.0	10.0	13.5	30°
	6	6.0	0.50	6.0	3	35°	**1K233-0200-050-NA**	★	6.0	50.0	0.0	10.0	13.5	30°
3.0	6	8.0	0.20	8.0	3	35°	**1K233-0300-020-NA**	★	6.0	54.0	0.0	13.1	15.7	30°
	6	8.0	0.50	8.0	3	35°	**1K233-0300-050-NA**	★	6.0	54.0	0.0	13.1	15.7	30°
4.0	6	11.0	0.50	11.0	3	35°	**1K233-0400-050-NA**	★	6.0	57.0	0.2	17.4	19.1	30°
	6	11.0	1.00	11.0	3	35°	**1K233-0400-100-NA**	★	6.0	57.0	0.2	17.4	19.1	30°
5.0	6	13.0	0.50	13.0	3	35°	**1K233-0500-050-NA**	★	6.0	57.0	0.3	20.0	20.9	30°
	6	13.0	1.00	13.0	3	35°	**1K233-0500-100-NA**	★	6.0	57.0	0.3	20.0	20.9	30°

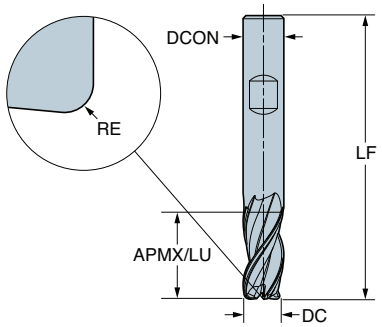
CoroMill® Dura Vollhartmetall-Schaftfräser

Für NE-Materialien, ISO N

1K233 – 2xD

FHA	35°
BSG	COROMANT
TCDC	h10
TCDCON	h6
ZEFP	3





Metrische Ausführung

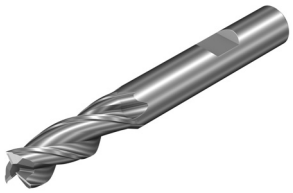
DC	CZC_{MS}	APMX	RE	LU	ZEFP	FHA	Bestellnummer	N H10F	Abmessungen, mm $DCON_{MS}$	LF	BS
6.0	6	13.0	0.50	13.0	3	35°	1K233-0600-050-NB	★	6.0	57.0	0.3
	6	13.0	1.00	13.0	3	35°	1K233-0600-100-NB	★	6.0	57.0	0.3
8.0	8	19.0	0.50	19.0	3	35°	1K233-0800-050-NB	★	8.0	63.0	0.3
	8	19.0	1.00	19.0	3	35°	1K233-0800-100-NB	★	8.0	63.0	0.3
	8	19.0	2.00	19.0	3	35°	1K233-0800-200-NB	★	8.0	63.0	0.3
10.0	10	22.0	0.50	22.0	3	35°	1K233-1000-050-NB	★	10.0	72.0	0.4
	10	22.0	1.00	22.0	3	35°	1K233-1000-100-NB	★	10.0	72.0	0.4
	10	22.0	2.00	22.0	3	35°	1K233-1000-200-NB	★	10.0	72.0	0.4
	10	22.0	3.00	22.0	3	35°	1K233-1000-300-NB	★	10.0	72.0	0.4
12.0	12	26.0	0.50	26.0	3	35°	1K233-1200-050-NB	★	12.0	83.0	0.4
	12	26.0	1.00	26.0	3	35°	1K233-1200-100-NB	★	12.0	83.0	0.4
	12	26.0	2.00	26.0	3	35°	1K233-1200-200-NB	★	12.0	83.0	0.4
	12	26.0	3.00	26.0	3	35°	1K233-1200-300-NB	★	12.0	83.0	0.4
16.0	16	32.0	0.50	32.0	3	35°	1K233-1600-050-NB	★	16.0	98.0	0.6
	16	32.0	1.00	32.0	3	35°	1K233-1600-100-NB	★	16.0	98.0	0.6
	16	32.0	2.00	32.0	3	35°	1K233-1600-200-NB	★	16.0	98.0	0.6
	16	32.0	3.00	32.0	3	35°	1K233-1600-300-NB	★	16.0	98.0	0.6
	16	32.0	4.00	32.0	3	35°	1K233-1600-400-NB	★	16.0	98.0	0.6
20.0	20	40.0	0.50	40.0	3	35°	1K233-2000-050-NB	★	20.0	111.0	0.7
	20	40.0	1.00	40.0	3	35°	1K233-2000-100-NB	★	20.0	111.0	0.7
	20	40.0	2.00	40.0	3	35°	1K233-2000-200-NB	★	20.0	111.0	0.7
	20	40.0	3.00	40.0	3	35°	1K233-2000-300-NB	★	20.0	111.0	0.7
	20	40.0	4.00	40.0	3	35°	1K233-2000-400-NB	★	20.0	111.0	0.7
25.0	25	50.0	0.50	50.0	3	35°	1K233-2500-050-NB	★	25.0	130.0	0.9
	25	50.0	1.00	50.0	3	35°	1K233-2500-100-NB	★	25.0	130.0	0.9
	25	50.0	2.00	50.0	3	35°	1K233-2500-200-NB	★	25.0	130.0	0.9
	25	50.0	3.00	50.0	3	35°	1K233-2500-300-NB	★	25.0	130.0	0.9
	25	50.0	4.00	50.0	3	35°	1K233-2500-400-NB	★	25.0	130.0	0.9

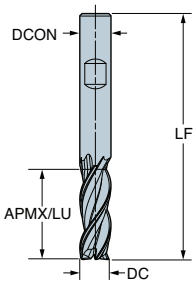
CoroMill® Dura Vollhartmetall-Schaftfräser

Für NE-Materialien, ISO N

1K253 – 3xD

FHA	35°
BSG	COROMANT
TCDC	h10
TCDCON	h6
ZEFP	3





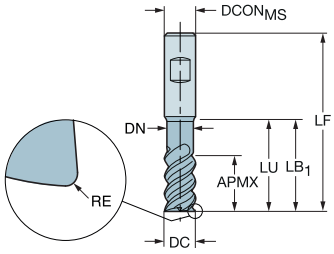
Metrische Ausführung

DC	CZC_{MS}	APMX	LU	ZEFP	FHA	Bestellnummer	N H10F	Abmessungen, mm $DCON_{MS}$	LF	BS
6.0	6	18.0	18.0	3	35°	**1K253-0600-NB**	★	6.0	63.0	0.3
8.0	8	24.0	24.0	3	35°	**1K253-0800-NB**	★	8.0	73.0	0.3
10.0	10	30.0	30.0	3	35°	**1K253-1000-NB**	★	10.0	82.0	0.4
12.0	12	36.0	36.0	3	35°	**1K253-1200-NB**	★	12.0	97.0	0.4
16.0	16	48.0	48.0	3	35°	**1K253-1600-NB**	★	16.0	115.0	0.6
20.0	20	60.0	60.0	3	35°	**1K253-2000-NB**	★	20.0	135.0	0.7
25.0	25	75.0	75.0	3	35°	**1K253-2500-NB**	★	25.0	153.0	0.9

CoroMill® Plura Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Weldonschaft

FHA	38°
BSG	COROMANT
TCDC	h10
TCDCON	h6
ZEFP	5



Metrische Ausführung

DC	CZC$_{MS}$	APMX	RE	LU	ZEFP	Bestellnummer	P	K	DCON$_{MS}$	LF	DN	LB$_1$
							P2BM	P2BM	Abmessungen, mm			
6.0	6	13.0	0.50	20.0	5	**2F342-0600-050-PD**	★	★	6.0	57.0	5.7	20.0
	6	13.0	1.00	20.0	5	**2F342-0600-100-PD**	★	★	6.0	57.0	5.7	20.0
8.0	8	18.0	0.50	25.0	5	**2F342-0800-050-PD**	★	★	8.0	63.0	7.6	25.0
	8	18.0	1.00	25.0	5	**2F342-0800-100-PD**	★	★	8.0	63.0	7.6	25.0
	8	18.0	2.00	25.0	5	**2F342-0800-200-PD**	★	★	8.0	63.0	7.6	25.0
10.0	10	22.0	0.50	30.0	5	**2F342-1000-050-PD**	★	★	10.0	72.0	9.5	30.0
	10	22.0	1.00	30.0	5	**2F342-1000-100-PD**	★	★	10.0	72.0	9.5	30.0
	10	22.0	2.00	30.0	5	**2F342-1000-200-PD**	★	★	10.0	72.0	9.5	30.0
12.0	12	26.0	0.50	36.0	5	**2F342-1200-050-PD**	★	★	12.0	83.0	11.4	36.0
	12	26.0	1.00	36.0	5	**2F342-1200-100-PD**	★	★	12.0	83.0	11.4	36.0
	12	26.0	2.00	36.0	5	**2F342-1200-200-PD**	★	★	12.0	83.0	11.4	36.0
16.0	16	34.0	0.50	42.0	5	**2F342-1600-050-PD**	★	★	16.0	97.0	15.2	42.0
	16	34.0	1.00	42.0	5	**2F342-1600-100-PD**	★	★	16.0	97.0	15.2	42.0
	16	34.0	2.00	42.0	5	**2F342-1600-200-PD**	★	★	16.0	97.0	15.2	42.0
20.0	20	42.0	1.00	52.0	5	**2F342-2000-100-PD**	★	★	20.0	104.0	19.0	52.0
	20	42.0	2.00	52.0	5	**2F342-2000-200-PD**	★	★	20.0	104.0	19.0	52.0

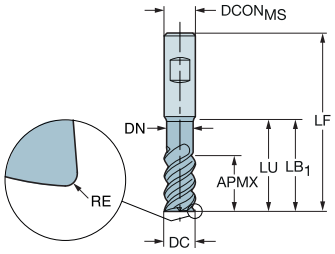
Zoll-Ausführung

DC	CZC$_{MS}$	APMX	APMX$_2$	RE	LU	ZEFP	Bestellnummer	P	K	DCON$_{MS}$	LF	DN	LB$_1$
								P2BM	P2BM	Abmessungen, Zoll			
.250	1/4	.626	.626	.015	.937	5	**2F342-0635-038-PD**	★	★	.250	2.500	.237	.937
	1/4	.626	.626	.030	.937	5	**2F342-0635-076-PD**	★	★	.250	2.500	.237	.937
.313	5/16	.752	.750	.015	1.063	5	**2F342-0794-038-PD**	★	★	.313	2.500	.297	1.063
	5/16	.752	.750	.030	1.063	5	**2F342-0794-076-PD**	★	★	.313	2.500	.297	1.063
.375	3/8	.875	.878	.015	1.250	5	**2F342-0953-038-PD**	★	★	.375	3.000	.356	1.250
	3/8	.875	.878	.030	1.250	5	**2F342-0953-076-PD**	★	★	.375	3.000	.356	1.250
.438	7/16	1.000	1.000	.015	1.438	5	**2F342-1111-038-PD**	★	★	.438	3.500	.416	1.438
	7/16	1.000	1.000	.030	1.438	5	**2F342-1111-076-PD**	★	★	.438	3.500	.416	1.438
.500	1/2	1.125	1.126	.015	1.438	5	**2F342-1270-038-PD**	★	★	.500	3.500	.475	1.438
	1/2	1.125	1.126	.030	1.438	5	**2F342-1270-076-PD**	★	★	.500	3.500	.475	1.438
	1/2	1.125	1.126	.060	1.438	5	**2F342-1270-152-PD**	★	★	.500	3.500	.475	1.438
.625	5/8	1.315	1.315	.030	1.625	5	**2F342-1588-076-PD**	★	★	.625	3.780	.594	1.625
	5/8	1.315	1.315	.060	1.625	5	**2F342-1588-152-PD**	★	★	.625	3.780	.594	1.625
.750	3/4	1.626	1.626	.030	1.937	5	**2F342-1905-076-PD**	★	★	.750	4.000	.713	1.937
	3/4	1.626	1.626	.060	1.937	5	**2F342-1905-152-PD**	★	★	.750	4.000	.713	1.937

CoroMill® Plura Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Weldonschaft

FHA	38°
BSG	COROMANT
TCDC	h10
TCDCON	h6
ZEFP	5



Metrische Ausführung

DC	CZC_{MS}	APMX	CHW	KCH	LU	ZEFP	Bestellnummer	P P2BM	K P2BM	$DCON_{MS}$	LF	DN	LB_1
										Abmessungen, mm			
6.0	6	13.0	0.10	45°	20.0	5	2N342-0600-PD	★	★	6.0	57.0	5.7	20.0
8.0	8	18.0	0.10	45°	25.0	5	2N342-0800-PD	★	★	8.0	63.0	7.6	25.0
10.0	10	22.0	0.15	45°	30.0	5	2N342-1000-PD	★	★	10.0	72.0	9.5	30.0
12.0	12	26.0	0.15	45°	36.0	5	2N342-1200-PD	★	★	12.0	83.0	11.4	36.0
14.0	14	30.0	0.15	45°	38.0	5	2N342-1400-PD	★	★	14.0	83.0	13.3	38.0
16.0	16	34.0	0.25	45°	42.0	5	2N342-1600-PD	★	★	16.0	97.0	15.2	42.0
20.0	20	42.0	0.25	45°	52.0	5	2N342-2000-PD	★	★	20.0	104.0	19.0	52.0
25.0	25	52.0	0.25	45°	63.0	5	2N342-2500-PD	★	★	25.0	121.0	24.0	63.0

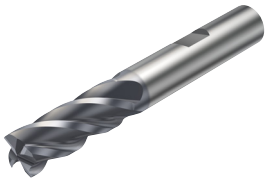
Zoll-Ausführung

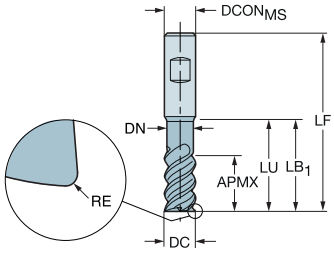
DC	CZC_{MS}	APMX	$APMX_2$	CHW	KCH	LU	ZEFP	Bestellnummer	P P2BM	K P2BM	$DCON_{MS}$	LF	DN	LB_1
											Abmessungen, Zoll			
.250	1/4	.626	.626	.004	45°	.937	5	2N342-0635-PD	★	★	.250	2.500	.237	.937
.313	5/16	.752	.750	.004	45°	1.063	5	2N342-0794-PD	★	★	.313	2.500	.297	1.063
.375	3/8	.875	.878	.006	45°	1.250	5	2N342-0953-PD	★	★	.375	3.000	.356	1.250
.438	7/16	1.000	1.000	.006	45°	1.438	5	2N342-1111-PD	★	★	.438	3.500	.416	1.438
.500	1/2	1.125	1.126	.006	45°	1.438	5	2N342-1270-PD	★	★	.500	3.500	.475	1.438
.625	5/8	1.315	1.315	.010	45°	1.625	5	2N342-1588-PD	★	★	.625	3.780	.594	1.625
.750	3/4	1.626	1.626	.010	45°	1.937	5	2N342-1905-PD	★	★	.750	4.000	.713	1.937

CoroMill® Plura Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Weldonschaft

FHA	38°
BSG	COROMANT
TCDC	h10
TCDCON	h6
ZEFP	4





Metrische Ausführung

DC	CZC_{MS}	APMX	RE	LU	ZEFP	Bestellnummer	P	K	$DCON_{MS}$	LF
							P2BM	P2BM	Abmessungen, mm	
6.0	6	13.0	0.50	13.0	4	2S342-0600-050-PB	★	★	6.0	57.0
	6	13.0	1.00	13.0	4	2S342-0600-100-PB	★	★	6.0	57.0
8.0	8	18.0	0.50	18.0	4	2S342-0800-050-PB	★	★	8.0	63.0
	8	18.0	1.00	18.0	4	2S342-0800-100-PB	★	★	8.0	63.0
	8	18.0	2.00	18.0	4	2S342-0800-200-PB	★	★	8.0	63.0
10.0	10	22.0	0.50	22.0	4	2S342-1000-050-PB	★	★	10.0	72.0
	10	22.0	1.00	22.0	4	2S342-1000-100-PB	★	★	10.0	72.0
	10	22.0	2.00	22.0	4	2S342-1000-200-PB	★	★	10.0	72.0
12.0	12	26.0	0.50	26.0	4	2S342-1200-050-PB	★	★	12.0	83.0
	12	26.0	1.00	26.0	4	2S342-1200-100-PB	★	★	12.0	83.0
	12	26.0	2.00	26.0	4	2S342-1200-200-PB	★	★	12.0	83.0
16.0	16	34.0	0.50	34.0	4	2S342-1600-050-PB	★	★	16.0	97.0
	16	34.0	1.00	34.0	4	2S342-1600-100-PB	★	★	16.0	97.0
	16	34.0	2.00	34.0	4	2S342-1600-200-PB	★	★	16.0	97.0
20.0	20	42.0	1.00	42.0	4	2S342-2000-100-PB	★	★	20.0	109.6
	20	42.0	2.00	42.0	4	2S342-2000-200-PB	★	★	20.0	109.6

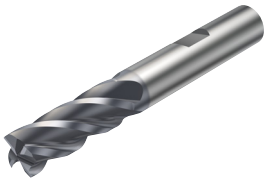
Zoll-Ausführung

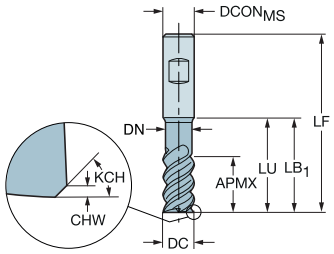
DC	CZC_{MS}	APMX	RE	LU	ZEFP	Bestellnummer	P	K	$DCON_{MS}$	LF
							P2BM	P2BM	Abmessungen, Zoll	
.250	1/4	.625	.015	.625	4	2S342-0635-038-PB	★	★	.250	2.500
	1/4	.625	.030	.625	4	2S342-0635-076-PB	★	★	.250	2.500
.313	5/16	.750	.015	.750	4	2S342-0794-038-PB	★	★	.313	2.500
	5/16	.750	.030	.750	4	2S342-0794-076-PB	★	★	.313	2.500
.375	3/8	.875	.015	.875	4	2S342-0953-038-PB	★	★	.375	3.000
	3/8	.875	.030	.875	4	2S342-0953-076-PB	★	★	.375	3.000
.438	7/16	1.000	.015	1.000	4	2S342-1111-038-PB	★	★	.438	3.500
	7/16	1.000	.030	1.000	4	2S342-1111-076-PB	★	★	.438	3.500
.500	1/2	1.125	.015	1.125	4	2S342-1270-038-PB	★	★	.500	3.500
	1/2	1.125	.030	1.125	4	2S342-1270-076-PB	★	★	.500	3.500
	1/2	1.125	.060	1.125	4	2S342-1270-152-PB	★	★	.500	3.500
.625	5/8	1.315	.030	1.315	4	2S342-1588-076-PB	★	★	.625	3.780
	5/8	1.315	.060	1.315	4	2S342-1588-152-PB	★	★	.625	3.780
.750	3/4	1.625	.030	1.625	4	2S342-1905-076-PB	★	★	.750	4.315
	3/4	1.625	.060	1.625	4	2S342-1905-152-PB	★	★	.750	4.315

CoroMill® Plura Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Weldonschaft

FHA	38°
BSG	COROMANT
TCDC	h10
TCDCON	h6
ZEFP	4





Metrische Ausführung

DC	CZC_{MS}	APMX	CHW	KCH	LU	ZEFP	Bestellnummer	P	K	Abmessungen, mm	
								P2BM	P2BM	$DCON_{MS}$	LF
6.0	6	13.0	0.10	45°	13.0	4	2P342-0600-PB	★	★	6.0	57.0
8.0	8	18.0	0.10	45°	18.0	4	2P342-0800-PB	★	★	8.0	63.0
10.0	10	22.0	0.15	45°	22.0	4	2P342-1000-PB	★	★	10.0	72.0
12.0	12	26.0	0.15	45°	26.0	4	2P342-1200-PB	★	★	12.0	83.0
14.0	14	30.0	0.15	45°	30.0	4	2P342-1400-PB	★	★	14.0	90.0
16.0	16	34.0	0.25	45°	34.0	4	2P342-1600-PB	★	★	16.0	97.0
20.0	20	42.0	0.25	45°	42.0	4	2P342-2000-PB	★	★	20.0	109.6
25.0	25	52.0	0.25	45°	52.0	4	2P342-2500-PB	★	★	25.0	129.5

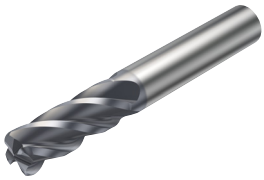
Zoll-Ausführung

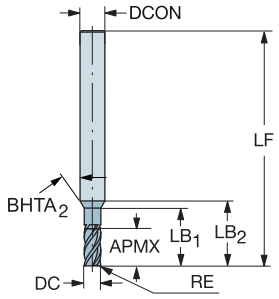
DC	CZC_{MS}	APMX	CHW	KCH	LU	ZEFP	Bestellnummer	P	K	Abmessungen, Zoll	
								P2BM	P2BM	$DCON_{MS}$	LF
.250	1/4	.625	.004	45°	.625	4	2P342-0635-PB	★	★	.250	2.500
.313	5/16	.750	.004	45°	.750	4	2P342-0794-PB	★	★	.313	2.500
.375	3/8	.875	.006	45°	.875	4	2P342-0953-PB	★	★	.375	3.000
.438	7/16	1.000	.006	45°	1.000	4	2P342-1111-PB	★	★	.438	3.500
.500	1/2	1.125	.006	45°	1.125	4	2P342-1270-PB	★	★	.500	3.500
.625	5/8	1.315	.010	45°	1.315	4	2P342-1588-PB	★	★	.625	3.780
.750	3/4	1.625	.010	45°	1.625	4	2P342-1905-PB	★	★	.750	4.315

CoroMill® Plura Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Zylinderschaft

FHA	38°
BSG	COROMANT
TCDC	h10
TCDCON	h6
ZEFP	4





Metrische Ausführung

DC	CZC_{MS}	APMX	RE	LU	ZEFP	FHA	Bestellnummer	P P2BM	K P2BM	Abmessungen, mm $DCON_{MS}$	LF	LB_1	LB_2	$BHTA_2$
3.0	6	7.0	0.20	7.0	4	38°	2S342-0300-020-PA	★	★	6.0	57.0	13.6	16.2	30°
	6	7.0	0.50	7.0	4	38°	2S342-0300-050-PA	★	★	6.0	57.0	13.6	16.2	30°
4.0	6	9.0	0.20	9.0	4	38°	2S342-0400-020-PA	★	★	6.0	57.0	15.0	16.7	30°
	6	9.0	0.50	9.0	4	38°	2S342-0400-050-PA	★	★	6.0	57.0	15.0	16.7	30°
5.0	6	11.0	0.50	11.0	4	38°	2S342-0500-050-PA	★	★	6.0	57.0	17.0	17.9	30°
	6	11.0	1.00	11.0	4	38°	2S342-0500-100-PA	★	★	6.0	57.0	17.0	17.9	30°

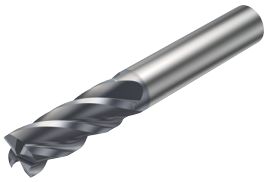
Zoll-Ausführung

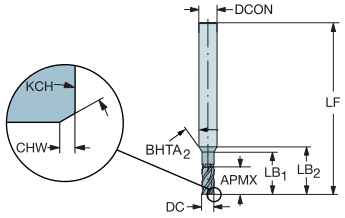
DC	CZC_{MS}	APMX	RE	LU	ZEFP	FHA	Bestellnummer	P P2BM	K P2BM	Abmessungen, Zoll $DCON_{MS}$	LF	LB_1	LB_2	$BHTA_2$
.125	1/4	.313	.015	.313	4	38°	2S342-0318-038-PA	★	★	.250	2.500	.590	.698	30°
.187	1/4	.438	.015	.438	4	38°	2S342-0476-038-PA	★	★	.250	2.500	.625	.679	30°

CoroMill® Plura Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Zylinderschaft

FHA	38°
BSG	COROMANT
TCDC	h10
TCDCON	h6
ZEFP	4





Metrische Ausführung

DC	CZC_{MS}	APMX	CHW	KCH	LU	ZEFP	Bestellnummer	P P2BM	K P2BM	Abmessungen, mm $DCON_{MS}$	LF	LB_1
2.0	6	5.0	0.05	45°	5.0	4	**2P342-0200-PA**	★	★	6.0	57.0	10.5
3.0	6	7.0	0.10	45°	7.0	4	**2P342-0300-PA**	★	★	6.0	57.0	13.6
4.0	6	9.0	0.10	45°	9.0	4	**2P342-0400-PA**	★	★	6.0	57.0	15.0
5.0	6	11.0	0.10	45°	11.0	4	**2P342-0500-PA**	★	★	6.0	57.0	17.0

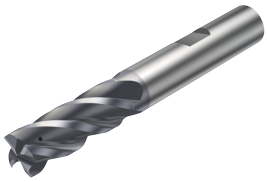
Zoll-Ausführung

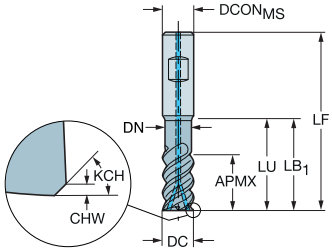
DC	CZC_{MS}	APMX	CHW	KCH	LU	ZEFP	Bestellnummer	P P2BM	K P2BM	Abmessungen, Zoll $DCON_{MS}$	LF	LB_1
.125	1/4	.313	.004	45°	.313	4	**2P342-0318-PA**	★	★	.250	2.500	.590
.187	1/4	.438	.004	45°	.438	4	**2P342-0476-PA**	★	★	.250	2.500	.625

CoroMill® Plura Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Weldonschaft

FHA	38°
BSG	COROMANT
TCDC	h10
TCDCON	h6
ZEFP	4





Metrische Ausführung

DC	CZCMS	APMX	CHW	KCH	LU	CNSC	CXSC	ZEFP	FHA	Bestellnummer	M M2CM	S M2CM	Abmessungen, mm DCONMS	LF
6.0	6	13.0	0.10	45°	13.0	1	3	4	38°	2P342-0600-CMB	★	☆	6.0	57.0
8.0	8	18.0	0.10	45°	18.0	1	3	4	38°	2P342-0800-CMB	★	☆	8.0	63.0
10.0	10	22.0	0.15	45°	22.0	1	3	4	38°	2P342-1000-CMB	★	☆	10.0	72.0
12.0	12	26.0	0.15	45°	26.0	1	3	4	38°	2P342-1200-CMB	★	☆	12.0	83.0
16.0	16	34.0	0.25	45°	34.0	1	3	4	38°	2P342-1600-CMB	★	☆	16.0	97.0
20.0	20	42.0	0.25	45°	42.0	1	3	4	38°	2P342-2000-CMB	★	☆	20.0	109.6
25.0	25	52.0	0.25	45°	52.0	1	3	4	38°	2P342-2500-CMB	★	☆	25.0	129.5

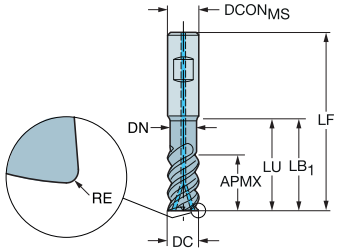
Zoll-Ausführung

DC	CZCMS	APMX	CHW	KCH	LU	CNSC	CXSC	ZEFP	FHA	Bestellnummer	M M2CM	S M2CM	Abmessungen, Zoll DCONMS	LF
.250	1/4	.625	.004	45°	.625	1	3	4	38°	2P342-0635-CMB	★	☆	.250	2.500
.313	5/16	.750	.004	45°	.750	1	3	4	38°	2P342-0794-CMB	★	☆	.313	2.500
.375	3/8	.875	.006	45°	.875	1	3	4	38°	2P342-0953-CMB	★	☆	.375	3.000
.500	1/2	1.125	.006	45°	1.125	1	3	4	38°	2P342-1270-CMB	★	☆	.500	3.500
.625	5/8	1.315	.010	45°	1.315	1	3	4	38°	2P342-1588-CMB	★	☆	.625	3.780
.750	3/4	1.625	.010	45°	1.625	1	3	4	38°	2P342-1905-CMB	★	☆	.750	4.315

CoroMill® Plura Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Weldonschaft

FHA	38°
BSG	COROMANT
TCDC	h10
TCDCON	h6
ZEFP	4



Metrische Ausführung

DC	CZC_{MS}	APMX	RE	LU	CNSC	CXSC	ZEFP	Bestellnummer	M M2CM	S M2CM	Abmessungen, mm $DCON_{MS}$	LF
6.0	6	13.0	0.50	13.0	1	3	4	2S342-0600-050CMB	★	☆	6.0	57.0
	6	13.0	1.00	13.0	1	3	4	2S342-0600-100CMB	★	☆	6.0	57.0
8.0	8	18.0	0.50	18.0	1	3	4	2S342-0800-050CMB	★	☆	8.0	63.0
	8	18.0	1.00	18.0	1	3	4	2S342-0800-100CMB	★	☆	8.0	63.0
	8	18.0	1.50	18.0	1	3	4	2S342-0800-150CMB	★	☆	8.0	63.0
	8	18.0	2.00	18.0	1	3	4	2S342-0800-200CMB	★	☆	8.0	63.0
10.0	10	22.0	0.50	22.0	1	3	4	2S342-1000-050CMB	★	☆	10.0	72.0
	10	22.0	1.00	22.0	1	3	4	2S342-1000-100CMB	★	☆	10.0	72.0
	10	22.0	1.50	22.0	1	3	4	2S342-1000-150CMB	★	☆	10.0	72.0
	10	22.0	2.00	22.0	1	3	4	2S342-1000-200CMB	★	☆	10.0	72.0
	10	22.0	3.00	22.0	1	3	4	2S342-1000-300CMB	★	☆	10.0	72.0
12.0	12	26.0	0.50	26.0	1	3	4	2S342-1200-050CMB	★	☆	12.0	83.0
	12	26.0	1.00	26.0	1	3	4	2S342-1200-100CMB	★	☆	12.0	83.0
	12	26.0	1.50	26.0	1	3	4	2S342-1200-150CMB	★	☆	12.0	83.0
	12	26.0	2.00	26.0	1	3	4	2S342-1200-200CMB	★	☆	12.0	83.0
	12	26.0	3.00	26.0	1	3	4	2S342-1200-300CMB	★	☆	12.0	83.0
16.0	16	34.0	0.50	34.0	1	3	4	2S342-1600-050CMB	★	☆	16.0	97.0
	16	34.0	1.00	34.0	1	3	4	2S342-1600-100CMB	★	☆	16.0	97.0
	16	34.0	2.00	34.0	1	3	4	2S342-1600-200CMB	★	☆	16.0	97.0
	16	34.0	3.00	34.0	1	3	4	2S342-1600-300CMB	★	☆	16.0	97.0
	16	34.0	4.00	34.0	1	3	4	2S342-1600-400CMB	★	☆	16.0	97.0
	16	34.0	5.00	34.0	1	3	4	2S342-1600-500CMB	★	☆	16.0	97.0
20.0	20	42.0	1.00	42.0	1	3	4	2S342-2000-100CMB	★	☆	20.0	109.6
	20	42.0	2.00	42.0	1	3	4	2S342-2000-200CMB	★	☆	20.0	109.6
	20	42.0	3.00	42.0	1	3	4	2S342-2000-300CMB	★	☆	20.0	109.6
	20	42.0	4.00	42.0	1	3	4	2S342-2000-400CMB	★	☆	20.0	109.6
	20	42.0	5.00	42.0	1	3	4	2S342-2000-500CMB	★	☆	20.0	109.6
	20	42.0	6.35	42.0	1	3	4	2S342-2000-635CMB	★	☆	20.0	109.6

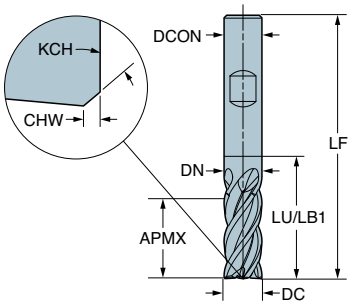
Zoll-Ausführung

DC	CZC_{MS}	APMX	RE	LU	CNSC	CXSC	ZEFP	Bestellnummer	M M2CM	S M2CM	Abmessungen, Zoll $DCON_{MS}$	LF
.250	1/4	.625	.015	.625	1	3	4	2S342-0635-038CMB	★	☆	.250	2.500
	1/4	.625	.030	.625	1	3	4	2S342-0635-076CMB	★	☆	.250	2.500
.313	5/16	.750	.015	.750	1	3	4	2S342-0794-038CMB	★	☆	.313	2.500
.375	3/8	.875	.015	.875	1	3	4	2S342-0953-038CMB	★	☆	.375	3.000
	3/8	.875	.030	.875	1	3	4	2S342-0953-076CMB	★	☆	.375	3.000
	3/8	.875	.060	.875	1	3	4	2S342-0953-152CMB	★	☆	.375	3.000
.500	1/2	1.125	.015	1.125	1	3	4	2S342-1270-038CMB	★	☆	.500	3.500
	1/2	1.125	.030	1.125	1	3	4	2S342-1270-076CMB	★	☆	.500	3.500
	1/2	1.125	.060	1.125	1	3	4	2S342-1270-152CMB	★	☆	.500	3.500
	1/2	1.125	.090	1.125	1	3	4	2S342-1270-229CMB	★	☆	.500	3.500
	1/2	1.125	.120	1.125	1	3	4	2S342-1270-305CMB	★	☆	.500	3.500
.625	5/8	1.315	.030	1.315	1	3	4	2S342-1588-076CMB	★	☆	.625	3.780
	5/8	1.315	.060	1.315	1	3	4	2S342-1588-152CMB	★	☆	.625	3.780
	5/8	1.315	.090	1.315	1	3	4	2S342-1588-229CMB	★	☆	.625	3.780
	5/8	1.315	.120	1.315	1	3	4	2S342-1588-305CMB	★	☆	.625	3.780
.750	3/4	1.625	.030	1.625	1	3	4	2S342-1905-076CMB	★	☆	.750	4.315
	3/4	1.625	.060	1.625	1	3	4	2S342-1905-152CMB	★	☆	.750	4.315
	3/4	1.625	.090	1.625	1	3	4	2S342-1905-229CMB	★	☆	.750	4.315
	3/4	1.625	.120	1.625	1	3	4	2S342-1905-305CMB	★	☆	.750	4.315
	3/4	1.625	.190	1.625	1	3	4	2S342-1905-483CMB	★	☆	.750	4.315

CoroMill® Plura Vollhartmetall-Schaftfräser für die Heavy Duty Fräsbearbeitung

Weldonschaft

FHA	38°
BSG	COROMANT
TCDC	h10
TCDCON	h6
ZEFP	5



Metrische Ausführung

DC	CZC_{MS}	APMX	CHW	KCH	LU	ZEFP	FHA	Bestellnummer	M	S	Abmessungen, mm	
									M2COM	M2COM	$DCON_{MS}$	LF
6.0	6	13.0	0.10	45°	13.0	4	38°	**2P342-0600-MB**	★	☆	6.0	57.0
8.0	8	18.0	0.10	45°	18.0	4	38°	**2P342-0800-MB**	★	☆	8.0	63.0
10.0	10	22.0	0.15	45°	22.0	4	38°	**2P342-1000-MB**	★	☆	10.0	72.0
12.0	12	26.0	0.15	45°	26.0	4	38°	**2P342-1200-MB**	★	☆	12.0	83.0
16.0	16	34.0	0.25	45°	42.0	5	38°	**2P342-1600-MB**	★	☆	16.0	97.0

Gewindebohren

T100 -HSS

T400 -HSS

T400 -SC

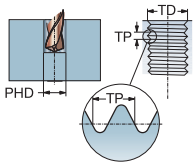
Komplettes Produktangebot, siehe www.sandvik.coromant.com

CoroTap™ 100 gerade genuteter Gewindebohrer

Gewindeform: Metrisch

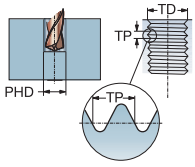
DIN 371

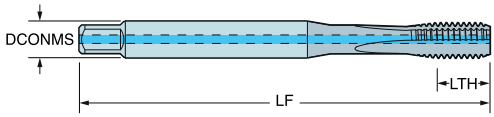
THCHT C
ULDR 2.5
SUBSTRATE HSS-E-PM
COATING DLC TaC



TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	N|PR	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	BSG
M 3	0.50	18.00	3.50 x 2.70	C	6HX	0	0	T100-NM100DA-M3	★	3.5	3.00	56.0	9.0	3	DIN371
		.709								*.138*	*.118*	*2.205*	*.354*		
M 4	0.70	21.00	4.50 x 3.40	C	6HX	0	0	T100-NM100DA-M4	★	4.5	4.00	63.0	12.0	3	DIN371
		.827								*.177*	*.157*	*2.480*	*.472*		
M 5	0.80	25.00	6.00 x 4.90	C	6HX	0	0	T100-NM100DA-M5	★	6.0	5.00	70.0	13.0	3	DIN371
		.984								*.236*	*.197*	*2.756*	*.512*		

THCHT C
ULDR 2.5
CXSC 1
SUBSTRATE HSS-E-PM
COATING DLC TaC



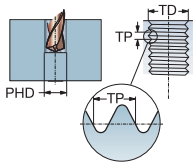


TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	N|PR	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	BSG
M 6	1.00	31.00	6.00 x 4.90	C	6HX	1	1	T100-NM104DA-M6	★	6.0	6.00	80.0	15.0	3	DIN371
		1.220								*.236*	*.236*	*3.150*	*.591*		
M 8	1.25	35.00	8.00 x 6.20	C	6HX	1	1	T100-NM104DA-M8	★	8.0	8.00	90.0	18.0	3	DIN371
		1.378								*.315*	*.315*	*3.543*	*.709*		
M 10	1.50	39.00	10.00 x 8.00	C	6HX	1	1	T100-NM104DA-M10	★	10.0	10.00	100.0	20.0	3	DIN371
		1.535								*.394*	*.394*	*3.937*	*.787*		
M 12	1.75	55.00	9.00 x 7.00	C	6HX	1	1	T100-NM105DA-M12	★	9.0	12.00	110.0	16.0	3	DIN376
		2.165								*.354*	*.472*	*4.331*	*.630*		

CoroTap™ 100 gerade genuteter Gewindebohrer

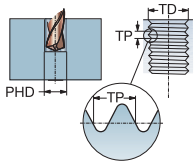
Gewindeform: Metrisch

DIN 371

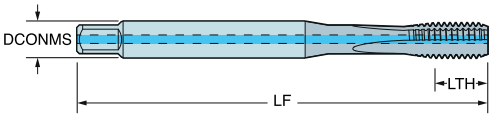


THCHT E
ULDR 2.5
SUBSTRATE HSS-E-PM
COATING DLC TaC

TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	N	N1PR	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	BSG
M 3	0.50	18.00	3.50 x 2.70	E	6HX	0	0	T100-NM102DA-M3		★	3.5	3.00	56.0	9.0	3	DIN371
		.709									*.138*	*.118*	*2.205*	*.354*		
M 4	0.70	21.00	4.50 x 3.40	E	6HX	0	0	T100-NM102DA-M4		★	4.5	4.00	63.0	12.0	3	DIN371
		.827									*.177*	*.157*	*2.480*	*.472*		
M 5	0.80	25.00	6.00 x 4.90	E	6HX	0	0	T100-NM102DA-M5		★	6.0	5.00	70.0	13.0	3	DIN371
		.984									*.236*	*.197*	*2.756*	*.512*		



THCHT E
ULDR 2.5
CXSC 1
SUBSTRATE HSS-E-PM
COATING DLC TaC



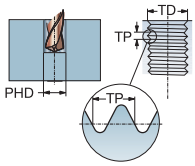
TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	N	N1PR	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	BSG
M 6	1.00	31.00	6.00 x 4.90	E	6HX	1	1	T100-NM106DA-M6		★	6.0	6.00	80.0	15.0	3	DIN371
		1.220									*.236*	*.236*	*3.150*	*.591*		
M 8	1.25	35.00	8.00 x 6.20	E	6HX	1	1	T100-NM106DA-M8		★	8.0	8.00	90.0	18.0	3	DIN371
		1.378									*.315*	*.315*	*3.543*	*.709*		
M 10	1.50	39.00	10.00 x 8.00	E	6HX	1	1	T100-NM106DA-M10		★	10.0	10.00	100.0	20.0	3	DIN371
		1.535									*.394*	*.394*	*3.937*	*.787*		
M 12	1.75	55.00	9.00 x 7.00	E	6HX	1	1	T100-NM107DA-M12		★	9.0	12.00	110.0	23.0	3	DIN376
		2.165									*.354*	*.472*	*4.331*	*.906*		
M 14	2.00	60.00	11.00 x 9.00	E	6HX	1	1	T100-NM107DA-M14		★	11.0	14.00	110.0	25.0	3	DIN376
		2.362									*.433*	*.551*	*4.331*	*.984*		
M 16	2.00	60.00	12.00 x 9.00	E	6HX	1	1	T100-NM107DA-M16		★	12.0	16.00	110.0	25.0	3	DIN376
		2.362									*.472*	*.630*	*4.331*	*.984*		

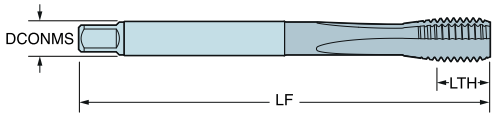
CoroTap™ 100 gerade genuteter Gewindebohrer

Gewindeform: Metrisch Fein

DIN 374

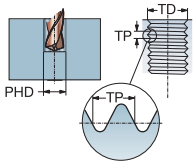
THCHT C
ULDR 2.5
SUBSTRATE HSS-E-PM
COATING DLC TaC

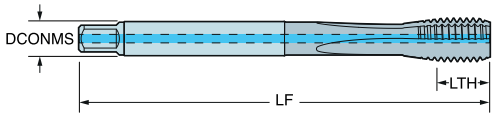




TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	N/PR	$DCON_{MS}$	TD	LF	THL	NOF	BSG
M 3x0.35	0.35	28.00	2.50 x 2.10	C	6HX	0	0	T100-NM101DB-M3X035	★	2.5	3.00	56.0	8.0	3	DIN374
		1.102								*.098*	*.118*	*2.205*	*.315*		
M 4X0.5	0.50	31.50	2.80 x 2.10	C	6HX	0	0	T100-NM101DB-M4X050	★	2.8	4.00	63.0	12.0	3	DIN374
		1.240								*.110*	*.157*	*2.480*	*.472*		
M 5X0.5	0.50	35.00	3.50 x 2.70	C	6HX	0	0	T100-NM101DB-M5X050	★	3.5	5.00	70.0	13.0	3	DIN374
		1.378								*.138*	*.197*	*2.756*	*.512*		

THCHT C
ULDR 2.5
CXSC 1
SUBSTRATE HSS-E-PM
COATING DLC TaC



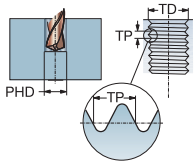


TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	N/PR	$DCON_{MS}$	TD	LF	THL	NOF	BSG
M 6X0.75	0.75	40.00	4.50 x 3.40	C	6HX	1	1	T100-NM105DB-M6X075	★	4.5	6.00	80.0	15.0	3	DIN374
		1.575								*.177*	*.236*	*3.150*	*.591*		
M 8X0.75	0.75	40.00	6.00 x 4.90	C	6HX	1	1	T100-NM105DB-M8X075	★	6.0	8.00	80.0	15.0	3	DIN374
		1.575								*.236*	*.315*	*3.150*	*.591*		
M 10x1	1.00	43.00	7.00 x 5.50	C	6HX	1	1	T100-NM105DB-M10X100	★	7.0	10.00	90.0	18.0	3	DIN374
		1.693								*.276*	*.394*	*3.543*	*.709*		
M 10x1.25	1.25	43.00	7.00 x 5.50	C	6HX	1	1	T100-NM105DB-M10X125	★	7.0	10.00	100.0	20.0	3	DIN374
		1.693								*.276*	*.394*	*3.937*	*.787*		
M 12x1	1.00	50.00	9.00 x 7.00	C	6HX	1	1	T100-NM105DB-M12X100	★	9.0	12.00	100.0	21.0	3	DIN374
		1.969								*.354*	*.472*	*3.937*	*.827*		
M 12x1.25	1.25	50.00	9.00 x 7.00	C	6HX	1	1	T100-NM105DB-M12X125	★	9.0	12.00	100.0	21.0	3	DIN374
		1.969								*.354*	*.472*	*3.937*	*.827*		
M 12x1.5	1.50	50.00	9.00 x 7.00	C	6HX	1	1	T100-NM105DB-M12X150	★	9.0	12.00	100.0	21.0	3	DIN374
		1.969								*.354*	*.472*	*3.937*	*.827*		

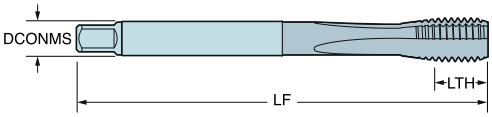
CoroTap™ 100 gerade genuteter Gewindebohrer

Gewindeform: Metrisch Fein

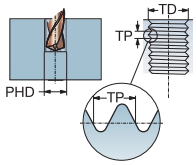
DIN 374



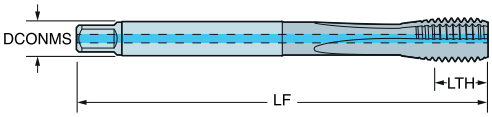
THCHT E
ULDR 2.5
SUBSTRATE HSS-E-PM
COATING DLC TaC



TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	N	N1PR	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	BSG
M 3x0.35	0.35	28.00	2.50 x 2.10	E	6HX	0	0	T100-NM103DB-M3X035	★		2.5	3.00	56.0	8.0	3	DIN374
		1.102									*.098*	*.118*	*2.205*	*.315*		
M 4X0.5	0.50	31.50	2.80 x 2.10	E	6HX	0	0	T100-NM103DB-M4X050	★		2.8	4.00	63.0	12.0	3	DIN374
		1.240									*.110*	*.157*	*2.480*	*.472*		
M 5X0.5	0.50	35.00	3.50 x 2.70	E	6HX	0	0	T100-NM103DB-M5X050	★		3.5	5.00	70.0	13.0	3	DIN374
		1.378									*.138*	*.197*	*2.756*	*.512*		



THCHT E
ULDR 2.5
CXSC 1
SUBSTRATE HSS-E-PM
COATING DLC TaC



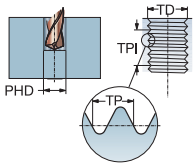
TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	N	N1PR	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	BSG
M 6X0.75	0.75	40.00	4.50 x 3.40	E	6HX	1	1	T100-NM107DB-M6X075	★		4.5	6.00	80.0	15.0	3	DIN374
		1.575									*.177*	*.236*	*3.150*	*.591*		
M 8X0.75	0.75	40.00	6.00 x 4.90	E	6HX	1	1	T100-NM107DB-M8X075	★		6.0	8.00	80.0	15.0	3	DIN374
		1.575									*.236*	*.315*	*3.150*	*.591*		
M 10x1	1.00	43.00	7.00 x 5.50	E	6HX	1	1	T100-NM107DB-M10X100	★		7.0	10.00	90.0	18.0	3	DIN374
		1.693									*.276*	*.394*	*3.543*	*.709*		
M 10x1.25	1.25	50.00	7.00 x 5.50	E	6HX	1	1	T100-NM107DB-M10X125	★		7.0	10.00	100.0	20.0	3	DIN374
		1.969									*.276*	*.394*	*3.937*	*.787*		
M 12x1	1.00	50.00	9.00 x 7.00	E	6HX	1	1	T100-NM107DB-M12X100	★		9.0	12.00	100.0	21.0	3	DIN374
		1.969									*.354*	*.472*	*3.937*	*.827*		
M 12x1.25	1.25	50.00	9.00 x 7.00	E	6HX	1	1	T100-NM107DB-M12X125	★		9.0	12.00	100.0	21.0	3	DIN374
		1.969									*.354*	*.472*	*3.937*	*.827*		
M 12x1.5	1.50	50.00	9.00 x 7.00	E	6HX	1	1	T100-NM107DB-M12X150	★		9.0	12.00	100.0	21.0	3	DIN374
		1.969									*.354*	*.472*	*3.937*	*.827*		
M 14x1	1.00	50.00	11.00 x 9.00	E	6HX	1	1	T100-NM107DB-M14X100	★		11.0	14.00	100.0	21.0	3	DIN374
		1.969									*.433*	*.551*	*3.937*	*.827*		
M 14x1.25	1.25	50.00	11.00 x 9.00	E	6HX	1	1	T100-NM107DB-M14X125	★		11.0	14.00	100.0	21.0	3	DIN374
		1.969									*.433*	*.551*	*3.937*	*.827*		
M 14x1.5	1.50	50.00	11.00 x 9.00	E	6HX	1	1	T100-NM107DB-M14X150	★		11.0	14.00	100.0	21.0	3	DIN374
		1.969									*.433*	*.551*	*3.937*	*.827*		
M 16x1.5	1.50	50.00	12.00 x 9.00	E	6HX	1	1	T100-NM107DB-M16X150	★		12.0	16.00	100.0	21.0	3	DIN374
		1.969									*.472*	*.630*	*3.937*	*.827*		

CoroTap™ 100 gerade genuteter Gewindebohrer

Gewindeform: Metrisch

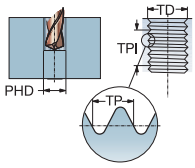
DIN/ANSI

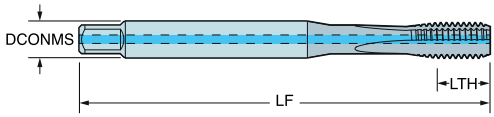
THCHT E
ULDR 2.5
SUBSTRATE HSS-E-PM
COATING DLC TaC



TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	N	T/PR	$DCON_{MS}$	TD	LF	THL	NOF	BSG
											Abmessungen, mm, Zoll					
M 3	0.50	18.00	.141 x .110	E	6HX	0	0	T100-NM102AA-M3	★		3.6	3.00	56.0	9.0	3	DIN/ANSI
		.709									*.141*	*.118*	*2.205*	*.354*		
M 4	0.70	21.50	.168 x .131	E	6HX	0	0	T100-NM102AA-M4	★		4.3	4.00	63.0	13.0	3	DIN/ANSI
		.846									*.168*	*.157*	*2.480*	*.512*		
M 5	0.80	28.00	.194 x .152	E	6HX	0	0	T100-NM102AA-M5	★		4.9	5.00	70.0	14.0	3	DIN/ANSI
		1.102									*.194*	*.197*	*2.756*	*.551*		

THCHT E
ULDR 2.5
CXSC 1
SUBSTRATE HSS-E-PM
COATING DLC TaC



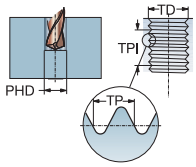


TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	N	T/PR	$DCON_{MS}$	TD	LF	THL	NOF	BSG
											Abmessungen, mm, Zoll					
M 6	1.00	26.00	.255 x .191	E	6HX	1	1	T100-NM106AA-M6	★		6.5	6.00	80.0	15.0	3	DIN/ANSI
		1.024									*.255*	*.236*	*3.150*	*.591*		
M 8	1.25	33.50	.318 x .238	E	6HX	1	1	T100-NM106AA-M8	★		8.1	8.00	90.0	18.0	3	DIN/ANSI
		1.319									*.318*	*.315*	*3.543*	*.709*		
M 10	1.50	38.00	.381 x .286	E	6HX	1	1	T100-NM106AA-M10	★		9.7	10.00	100.0	20.0	3	DIN/ANSI
		1.496									*.381*	*.394*	*3.937*	*.787*		
M 12	1.75	55.00	.367 x .275	E	6HX	1	1	T100-NM107AA-M12	★		9.3	12.00	110.0	23.0	3	DIN/ANSI
		2.165									*.367*	*.472*	*4.331*	*.906*		
M 14	2.00	55.00	.429 x .322	E	6HX	1	1	T100-NM107AA-M14	★		10.9	14.00	110.0	25.0	3	DIN/ANSI
		2.165									*.429*	*.551*	*4.331*	*.984*		
M 16	2.00	55.00	.480 x .360	E	6HX	1	1	T100-NM107AA-M16	★		12.2	16.00	110.0	25.0	3	DIN/ANSI
		2.165									*.480*	*.630*	*4.331*	*.984*		

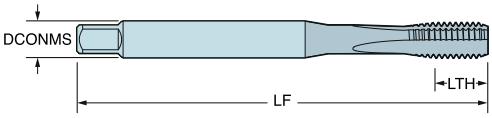
CoroTap™ 100 gerade genuteter Gewindebohrer

Gewindeform: Metrisch Fein

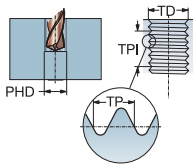
DIN/ANSI



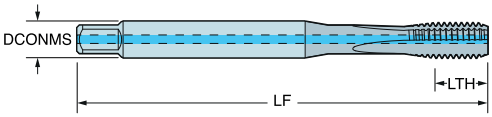
THCHT E
ULDR 2.5
SUBSTRATE HSS-E-PM
COATING DLC TaC



TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	N1PR	$DCON_{MS}$	TD	LF	THL	NOF	BSG
									N	Abmessungen, mm, Zoll					
M 3x0.35	0.35	28.00	.141 x .110	E	6HX	0	0	T100-NM102AB-M3X035	★	3.6	3.00	56.0	9.0	3	DIN/ANSI
		1.102								*.141*	*.118*	*2.205*	*.354*		
M 4X0.5	0.50	31.50	.168 x .131	E	6HX	0	0	T100-NM102AB-M4X050	★	4.3	4.00	63.0	12.0	3	DIN/ANSI
		1.240								*.168*	*.157*	*2.480*	*.472*		
M 5X0.5	0.50	35.00	.194 x .152	E	6HX	0	0	T100-NM102AB-M5X050	★	4.9	5.00	70.0	13.0	3	DIN/ANSI
		1.378								*.194*	*.197*	*2.756*	*.512*		



THCHT E
ULDR 2.5
CXSC 1
SUBSTRATE HSS-E-PM
COATING DLC TaC



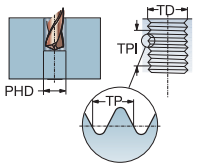
TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	N1PR	$DCON_{MS}$	TD	LF	THL	NOF	BSG
									N	Abmessungen, mm, Zoll					
M 6X0.75	0.75	40.00	.255 x .191	E	6HX	1	1	T100-NM106AB-M6X075	★	6.5	6.00	80.0	15.0	3	DIN/ANSI
		1.575								*.255*	*.236*	*3.150*	*.591*		
M 8X0.75	0.75	36.00	.318 x .238	E	6HX	1	1	T100-NM106AB-M8X075	★	8.1	8.00	80.0	15.0	3	DIN/ANSI
		1.417								*.318*	*.315*	*3.150*	*.591*		
M 10x1	1.00	43.00	.381 x .286	E	6HX	1	1	T100-NM106AB-M10X100	★	9.7	10.00	90.0	18.0	3	DIN/ANSI
		1.693								*.381*	*.394*	*3.543*	*.709*		
M 10x1.25	1.25	48.00	.381 x .286	E	6HX	1	1	T100-NM106AB-M10X125	★	9.7	10.00	100.0	20.0	3	DIN/ANSI
		1.890								*.381*	*.394*	*3.937*	*.787*		

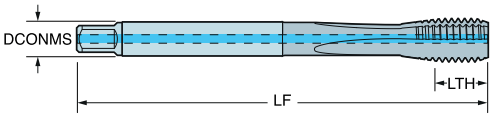
CoroTap™ 100 gerade genuteter Gewindebohrer

Gewindeform: Metrisch Fein

DIN/ANSI

THCHT	E
ULDR	2.5
CXSC	1
SUBSTRATE	HSS-E-PM
COATING	DLC TaC



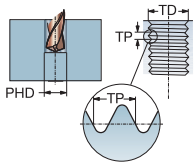


TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	N	N:PR	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	BSG
M 12x1	1.00	50.00	.367 x .275	E	6HX	1	1	T100-NM107AB-M12X100	★		9.3	12.00	100.0	21.0	3	DIN/ANSI
		1.969									*.367*	*.472*	*3.937*	*.827*		
M 12x1.25	1.25	50.00	.367 x .275	E	6HX	1	1	T100-NM107AB-M12X125	★		9.3	12.00	100.0	21.0	3	DIN/ANSI
		1.969									*.367*	*.472*	*3.937*	*.827*		
M 12x1.5	1.50	50.00	.367 x .275	E	6HX	1	1	T100-NM107AB-M12X150	★		9.3	12.00	100.0	21.0	3	DIN/ANSI
		1.969									*.367*	*.472*	*3.937*	*.827*		
M 14x1	1.00	50.00	.429 x .322	E	6HX	1	1	T100-NM107AB-M14X100	★		10.9	14.00	100.0	21.0	3	DIN/ANSI
		1.969									*.429*	*.551*	*3.937*	*.827*		
M 14x1.25	1.25	50.00	.429 x .322	E	6HX	1	1	T100-NM107AB-M14X125	★		10.9	14.00	100.0	21.0	3	DIN/ANSI
		1.969									*.429*	*.551*	*3.937*	*.827*		
M 14x1.5	1.50	50.00	.429 x .322	E	6HX	1	1	T100-NM107AB-M14X150	★		10.9	14.00	100.0	21.0	3	DIN/ANSI
		1.969									*.429*	*.551*	*3.937*	*.827*		
M 16x1.5	1.50	50.00	.480 x .360	E	6HX	1	1	T100-NM107AB-M16X150	★		12.2	16.00	100.0	21.0	3	DIN/ANSI
		1.969									*.480*	*.630*	*3.937*	*.827*		

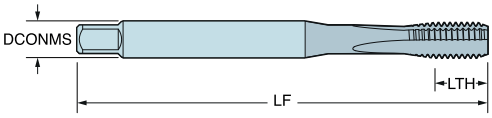
CoroTap™ 100 gerade genuteter Gewindebohrer

Gewindeform: Metrisch

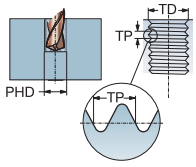
JIS-B-4430



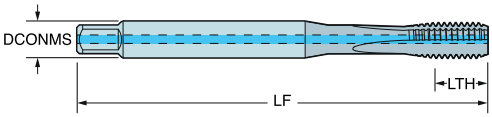
THCHT E
ULDR 2.5
SUBSTRATE HSS-E-PM
COATING DLC TaC



TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	N	N1PR	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	BSG
M 3	0.50	18.00	4.00 x 3.20	E	6HX	0	0	T100-NM102JA-M3		★	4.0	3.00	46.0	10.0	3	JISB4430
		.709									*.157*	*.118*	*1.811*	*.394*		
M 4	0.70	21.00	5.00 x 4.00	E	6HX	0	0	T100-NM102JA-M4		★	5.0	4.00	52.0	12.0	3	JISB4430
		.827									*.197*	*.157*	*2.047*	*.472*		
M 5	0.80	25.00	5.50 x 4.50	E	6HX	0	0	T100-NM102JA-M5		★	5.5	5.00	60.0	13.0	3	JISB4430
		.984									*.217*	*.197*	*2.362*	*.512*		



THCHT E
ULDR 2.5
CXSC 1
SUBSTRATE HSS-E-PM
COATING DLC TaC

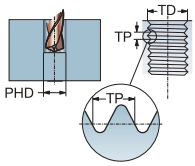


TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	N	N1PR	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	BSG
M 6	1.00	30.00	6.00 x 4.50	E	6HX	1	1	T100-NM106JA-M6		★	6.0	6.00	62.0	15.0	3	JISB4430
		1.181									*.236*	*.236*	*2.441*	*.591*		
M 8	1.25	35.00	6.20 x 5.00	E	6HX	1	1	T100-NM107JA-M8		★	6.2	8.00	70.0	18.0	3	JISB4430
		1.378									*.244*	*.315*	*2.756*	*.709*		
M 10	1.50	39.00	7.00 x 5.50	E	6HX	1	1	T100-NM107JA-M10		★	7.0	10.00	75.0	20.0	3	JISB4430
		1.535									*.276*	*.394*	*2.953*	*.787*		
M 12	1.75	41.00	8.50 x 6.50	E	6HX	1	1	T100-NM107JA-M12		★	8.5	12.00	82.0	23.0	3	JISB4430
		1.614									*.335*	*.472*	*3.228*	*.906*		
M 14	2.00	44.00	10.50 x 8.00	E	6HX	1	1	T100-NM107JA-M14		★	10.5	14.00	88.0	25.0	3	JISB4430
		1.732									*.413*	*.551*	*3.465*	*.984*		
M 16	2.00	47.50	12.50 x 10.00	E	6HX	1	1	T100-NM107JA-M16		★	12.5	16.00	95.0	25.0	3	JISB4430
		1.870									*.492*	*.630*	*3.740*	*.984*		

CoroTap™ 100 gerade genuteter Gewindebohrer

Gewindeform: Metrisch Fein

JIS-B-4436



THCHT	E
ULDR	2.5
SUBSTRATE	HSS-E-PM
COATING	DLC TaC

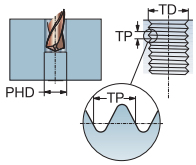
TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	N	NPR	$DCON_{MS}$	TD	LF	THL	NOF	BSG
											Abmessungen, mm, Zoll					
M 3x0.35	0.35	18.00	4.00 x 3.20	E	6HX	0	0	**T100-NM102JB-M3X035**	★		4.0	3.00	46.0	8.0	3	JISB4436
		.709									*.157*	*.118*	*1.811*	*.315*		
M 4X0.5	0.50	21.00	5.00 x 4.00	E	6HX	0	0	**T100-NM102JB-M4X050**	★		5.0	4.00	52.0	12.0	3	JISB4436
		.827									*.197*	*.157*	*2.047*	*.472*		
M 5X0.5	0.50	25.00	5.50 x 4.50	E	6HX	0	0	**T100-NM102JB-M5X050**	★		5.5	5.00	52.0	13.0	3	JISB4436
		.984									*.217*	*.197*	*2.047*	*.512*		

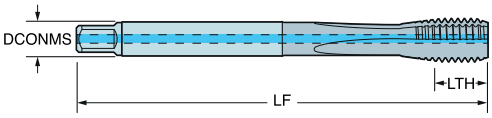
CoroTap™ 100 gerade genuteter Gewindebohrer

Gewindeform: Metrisch Fein

JIS-B-4430

THCHT	E
ULDR	2.5
CXSC	1
SUBSTRATE	HSS-E-PM
COATING	DLC TaC





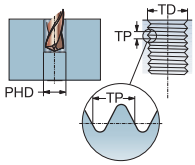
TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	N / N1PR	Abmessungen, mm, Zoll: $DCON_{MS}$	TD	LF	THL	NOF	BSG
M 6X0.75	0.75	31.00	6.00 x 4.50	E	6HX	1	1	**T100-NM106JB-M6X075**	★	6.0	6.00	62.0	15.0	3	JISB4436
		1.220								*.236*	*.236*	*2.441*	*.591*		
M 8X0.75	0.75	35.00	6.20 x 5.00	E	6HX	1	1	**T100-NM107JB-M8X075**	★	6.2	8.00	62.0	15.0	3	JISB4436
		1.378								*.244*	*.315*	*2.441*	*.591*		
M 10x1	1.00	43.00	7.00 x 5.50	E	6HX	1	1	**T100-NM107JB-M10X100**	★	7.0	10.00	70.0	18.0	3	JISB4436
		1.693								*.276*	*.394*	*2.756*	*.709*		
M 10x1.25	1.25	48.00	7.00 x 5.50	E	6HX	1	1	**T100-NM107JB-M10X125**	★	7.0	10.00	75.0	20.0	3	JISB4436
		1.890								*.276*	*.394*	*2.953*	*.787*		
M 12x1	1.00	50.00	8.50 x 6.50	E	6HX	1	1	**T100-NM107JB-M12X100**	★	8.5	12.00	70.0	21.0	3	JISB4436
		1.969								*.335*	*.472*	*2.756*	*.827*		
M 12x1.25	1.25	50.00	8.50 x 6.50	E	6HX	1	1	**T100-NM107JB-M12X125**	★	8.5	12.00	80.0	21.0	3	JISB4436
		1.969								*.335*	*.472*	*3.150*	*.827*		
M 12x1.5	1.50	50.00	8.50 x 6.50	E	6HX	1	1	**T100-NM107JB-M12X150**	★	8.5	12.00	82.0	21.0	3	JISB4436
		1.969								*.335*	*.472*	*3.228*	*.827*		
M 14x1	1.00	50.00	10.50 x 8.00	E	6HX	1	1	**T100-NM107JB-M14X100**	★	10.5	14.00	70.0	21.0	3	JISB4436
		1.969								*.413*	*.551*	*2.756*	*.827*		
M 14x1.25	1.25	50.00	10.50 x 8.00	E	6HX	1	1	**T100-NM107JB-M14X125**	★	10.5	14.00	88.0	21.0	3	JISB4436
		1.969								*.413*	*.551*	*3.465*	*.827*		
M 14x1.5	1.50	50.00	10.50 x 8.00	E	6HX	1	1	**T100-NM107JB-M14X150**	★	10.5	14.00	88.0	21.0	3	JISB4436
		1.969								*.413*	*.551*	*3.465*	*.827*		
M 16x1.5	1.50	50.00	12.50 x 10.00	E	6HX	1	1	**T100-NM107JB-M16X150**	★	12.5	16.00	95.0	21.0	3	JISB4436
		1.969								*.492*	*.630*	*3.740*	*.827*		

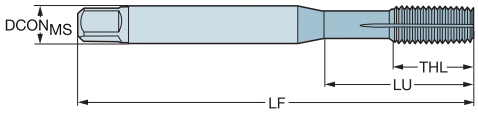
CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch

DIN 2174

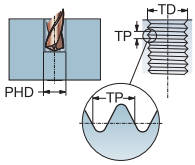
THCHT C
ULDR 3.0
CXSC 3
SUBSTRATE HSS-E-PM
COATING PVD AlCrN

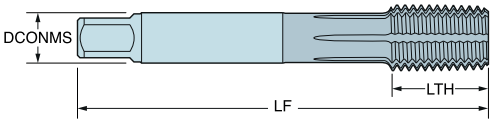




TDZ	LU	CZC$_{MS}$	THCHT	TCTR	Bestellnummer	P N1PC	M N1PC	N N1PC	S N1PC	DCON$_{MS}$	TD	LF	THL	NOF	PHD	BSG
M 2	11.00	2.80 x 2.10	C	6HX	T400-NM100DA-M2	☆	☆	★	☆	2.8	2.00	45.0	4.0	3	1.9	DIN 2174 (371)
	.433									*.110*	*.079*	*1.772*	*.157*		*.073*	
M 2.5	14.00	2.80 x 2.10	C	6HX	T400-NM100DA-M2.5	☆	☆	★	☆	2.8	2.50	50.0	4.5	4	2.3	DIN 2174 (371)
	.551									*.110*	*.098*	*1.969*	*.177*		*.091*	
M 3	18.00	3.50 x 2.70	C	6HX	T400-NM100DA-M3	☆	☆	★	☆	3.5	3.00	56.0	6.0	4	2.8	DIN 2174 (371)
	.709									*.138*	*.118*	*2.205*	*.236*		*.110*	
M 3.5	19.00	4.00 x 3.00	C	6HX	T400-NM100DA-M3.5	☆	☆	★	☆	4.0	3.50	56.0	6.0	4	3.3	DIN 2174 (371)
	.748									*.157*	*.138*	*2.205*	*.236*		*.128*	
M 4	21.00	4.50 x 3.40	C	6HX	T400-NM100DA-M4	☆	☆	★	☆	4.5	4.00	63.0	7.5	5	3.7	DIN 2174 (371)
	.827									*.177*	*.157*	*2.480*	*.295*		*.146*	
M 5	25.00	6.00 x 4.90	C	6HX	T400-NM100DA-M5	☆	☆	★	☆	6.0	5.00	70.0	8.0	5	4.7	DIN 2174 (371)
	.984									*.236*	*.197*	*2.756*	*.315*		*.183*	
M 6	29.00	6.00 x 4.90	C	6HX	T400-NM100DA-M6	☆	☆	★	☆	6.0	6.00	80.0	10.0	5	5.6	DIN 2174 (371)
	1.142									*.236*	*.236*	*3.150*	*.394*		*.220*	
M 7	29.00	7.00 x 5.50	C	6HX	T400-NM100DA-M7	☆	☆	★	☆	7.0	7.00	80.0	10.0	5	6.6	DIN 2174 (371)
	1.142									*.276*	*.276*	*3.150*	*.394*		*.260*	
M 8	35.00	8.00 x 6.20	C	6HX	T400-NM100DA-M8	☆	☆	★	☆	8.0	8.00	90.0	13.0	5	7.5	DIN 2174 (371)
	1.378									*.315*	*.315*	*3.543*	*.512*		*.293*	
M 10	39.00	10.00 x 8.00	C	6HX	T400-NM100DA-M10	☆	☆	★	☆	10.0	10.00	100.0	15.0	6	9.4	DIN 2174 (371)
	1.535									*.394*	*.394*	*3.937*	*.591*		*.368*	

THCHT C
ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD AlCrN





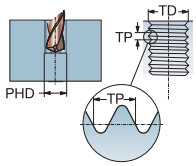
TDZ	LU	CZC$_{MS}$	THCHT	TCTR	Bestellnummer	P N1PC	M N1PC	N N1PC	S N1PC	DCON$_{MS}$	TD	LF	THL	NOF	PHD	BSG
M 12	44.00	9.00 x 7.00	C	6HX	T400-NM101DA-M12	☆	☆	★	☆	9.0	12.00	110.0	18.0	8	11.3	DIN 2174 (376)
	1.732									*.354*	*.472*	*4.331*	*.709*		*.443*	
M 14	45.00	11.00 x 9.00	C	6HX	T400-NM101DA-M14	☆	☆	★	☆	11.0	14.00	110.0	20.0	8	13.1	DIN 2174 (376)
	1.772									*.433*	*.551*	*4.331*	*.787*		*.516*	
M 16	45.00	12.00 x 9.00	C	6HX	T400-NM101DA-M16	☆	☆	★	☆	12.0	16.00	110.0	20.0	8	15.1	DIN 2174 (376)
	1.772									*.472*	*.630*	*4.331*	*.787*		*.594*	
M 20	53.00	16.00 x 12.00	C	6HX	T400-NM101DA-M20	☆	☆	★	☆	16.0	20.00	140.0	25.0	8	18.9	DIN 2174 (376)
	2.087									*.630*	*.787*	*5.512*	*.984*		*.744*	

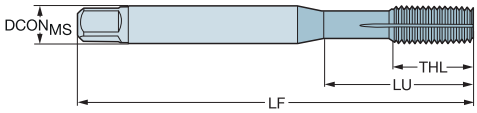
CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch

DIN 2174

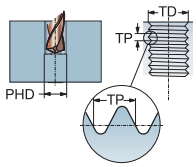
THCHT E
ULDR 3.0
CXSC 3
SUBSTRATE HSS-E-PM
COATING PVD AlCrN

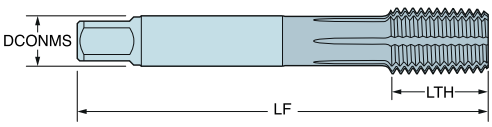




						P	M	N	S	Abmessungen, mm, Zoll						
TDZ	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	N1PC	N1PC	N1PC	N1PC	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M 2	11.00	2.80 x 2.10	E	6HX	T400-NM102DA-M2	☆	☆	★	☆	2.8	2.00	45.0	4.0	3	1.9	DIN 2174 (371)
	.433									*.110*	*.079*	*1.772*	*.157*		*.073*	
M 2.5	14.00	2.80 x 2.10	E	6HX	T400-NM102DA-M2.5	☆	☆	★	☆	2.8	2.50	50.0	4.5	4	2.3	DIN 2174 (371)
	.551									*.110*	*.098*	*1.969*	*.177*		*.091*	
M 3	18.00	3.50 x 2.70	E	6HX	T400-NM102DA-M3	☆	☆	★	☆	3.5	3.00	56.0	6.0	4	2.8	DIN 2174 (371)
	.709									*.138*	*.118*	*2.205*	*.236*		*.110*	
M 3.5	19.00	4.00 x 3.00	E	6HX	T400-NM102DA-M3.5	☆	☆	★	☆	4.0	3.50	56.0	6.0	4	3.3	DIN 2174 (371)
	.748									*.157*	*.138*	*2.205*	*.236*		*.128*	
M 4	21.00	4.50 x 3.40	E	6HX	T400-NM102DA-M4	☆	☆	★	☆	4.5	4.00	63.0	7.5	5	3.7	DIN 2174 (371)
	.827									*.177*	*.157*	*2.480*	*.295*		*.146*	
M 5	25.00	6.00 x 4.90	E	6HX	T400-NM102DA-M5	☆	☆	★	☆	6.0	5.00	70.0	8.0	5	4.7	DIN 2174 (371)
	.984									*.236*	*.197*	*2.756*	*.315*		*.183*	
M 6	29.00	6.00 x 4.90	E	6HX	T400-NM102DA-M6	☆	☆	★	☆	6.0	6.00	80.0	10.0	5	5.6	DIN 2174 (371)
	1.142									*.236*	*.236*	*3.150*	*.394*		*.220*	
M 8	35.00	8.00 x 6.20	E	6HX	T400-NM102DA-M8	☆	☆	★	☆	8.0	8.00	90.0	13.0	5	7.5	DIN 2174 (371)
	1.378									*.315*	*.315*	*3.543*	*.512*		*.293*	
M 10	39.00	10.00 x 8.00	E	6HX	T400-NM102DA-M10	☆	☆	★	☆	10.0	10.00	100.0	15.0	6	9.4	DIN 2174 (371)
	1.535									*.394*	*.394*	*3.937*	*.591*		*.368*	

THCHT E
ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD AlCrN





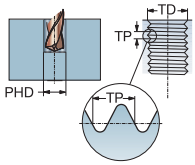
						P	M	N	S	Abmessungen, mm, Zoll						
TDZ	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	N1PC	N1PC	N1PC	N1PC	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M 12	44.00	9.00 x 7.00	E	6HX	T400-NM103DA-M12	☆	☆	★	☆	9.0	12.00	110.0	18.0	8	11.3	DIN 2174 (376)
	1.732									*.354*	*.472*	*4.331*	*.709*		*.443*	
M 14	45.00	11.00 x 9.00	E	6HX	T400-NM103DA-M14	☆	☆	★	☆	11.0	14.00	110.0	20.0	8	13.1	DIN 2174 (376)
	1.772									*.433*	*.551*	*4.331*	*.787*		*.516*	
M 16	45.00	12.00 x 9.00	E	6HX	T400-NM103DA-M16	☆	☆	★	☆	12.0	16.00	110.0	20.0	8	15.1	DIN 2174 (376)
	1.772									*.472*	*.630*	*4.331*	*.787*		*.594*	
M 20	53.00	16.00 x 12.00	E	6HX	T400-NM103DA-M20	☆	☆	★	☆	16.0	20.00	140.0	25.0	8	18.9	DIN 2174 (376)
	2.087									*.630*	*.787*	*5.512*	*.984*		*.744*	

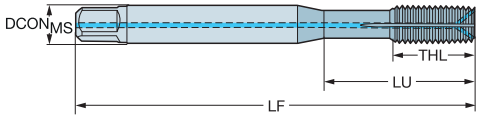
CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch

DIN 2174

THCHT C
ULDR 3.0
CXSC 3
SUBSTRATE HSS-E-PM
COATING PVD AlCrN

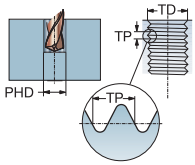


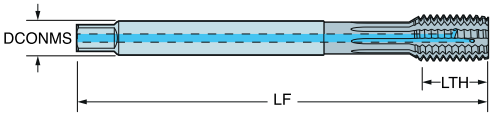


TDZ	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	P N1PC	M N1PC	N N1PC	S N1PC	$DCON_{MS}$	TD	LF	THL	NOF	BSG
M 5	25.00	6.00 x 4.90	C	6HX	1	3	T400-NM108DA-M5	☆	☆	★	☆	6.0	5.00	70.0	8.0	5	DIN 2174 (371)
	.984											*.236*	*.197*	*2.756*	*.315*		
M 6	29.00	6.00 x 4.90	C	6HX	1	3	T400-NM108DA-M6	☆	☆	★	☆	6.0	6.00	80.0	10.0	5	DIN 2174 (371)
	1.142											*.236*	*.236*	*3.150*	*.394*		
M 8	35.00	8.00 x 6.20	C	6HX	1	3	T400-NM108DA-M8	☆	☆	★	☆	8.0	8.00	90.0	13.0	5	DIN 2174 (371)
	1.378											*.315*	*.315*	*3.543*	*.512*		

Abmessungen, mm, Zoll

THCHT C
ULDR 3.0
CXSC 3
SUBSTRATE HSS-E-PM
COATING PVD AlCrN





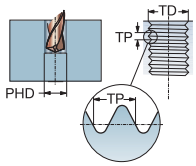
TDZ	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P N1PC	M N1PC	N N1PC	S N1PC	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M 10	36.00	10.00 x 8.00	C	6HX	T400-NM109DA-M10	☆	☆	★	☆	10.0	10.00	100.0	15.0	6	9.4	DIN 2174 (371)
	1.417									*.394*	*.394*	*3.937*	*.591*		*.368*	
M 12	44.00	9.00 x 7.00	C	6HX	T400-NM109DA-M12	☆	☆	★	☆	9.0	12.00	110.0	18.0	8	11.3	DIN 2174 (376)
	1.732									*.354*	*.472*	*4.331*	*.709*		*.443*	
M 14	45.00	11.00 x 9.00	C	6HX	T400-NM109DA-M14	☆	☆	★	☆	11.0	14.00	110.0	20.0	8	13.1	DIN 2174 (376)
	1.772									*.433*	*.551*	*4.331*	*.787*		*.516*	
M 16	45.00	12.00 x 9.00	C	6HX	T400-NM109DA-M16	☆	☆	★	☆	12.0	16.00	110.0	20.0	8	15.1	DIN 2174 (376)
	1.772									*.472*	*.630*	*4.331*	*.787*		*.594*	
M 20	53.00	16.00 x 12.00	C	6HX	T400-NM109DA-M20	☆	☆	★	☆	16.0	20.00	140.0	25.0	8	18.9	DIN 2174 (376)
	2.087									*.630*	*.787*	*5.512*	*.984*		*.744*	
M 24	65.00	18.00 x 14.50	C	6HX	T400-NM109DA-M24	☆	☆	★	☆	18.0	24.00	140.0	30.0	8	22.7	DIN 2174 (376)
	2.559									*.709*	*.945*	*5.512*	*1.181*		*.894*	
M 27	73.00	20.00 x 16.00	C	6HX	T400-NM109DA-M27	☆	☆	★	☆	20.0	27.00	160.0	30.0	8	25.7	DIN 2174 (376)
	2.874									*.787*	*1.063*	*6.299*	*1.181*		*1.012*	
M 30	80.00	22.00 x 18.00	C	6HX	T400-NM109DA-M30	☆	☆	★	☆	22.0	30.00	180.0	35.0	8	28.5	DIN 2174 (376)
	3.150									*.866*	*1.181*	*7.087*	*1.378*		*1.120*	

Abmessungen, mm, Zoll

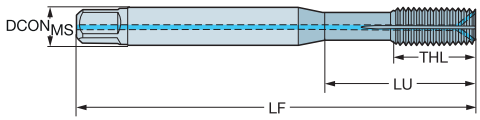
CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch

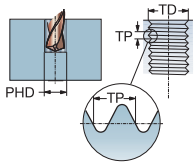
DIN 2174



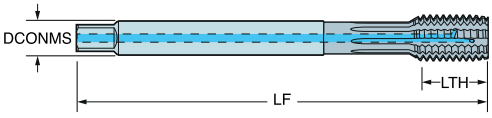
THCHT E
ULDR 3.0
CXSC 3
SUBSTRATE HSS-E-PM
COATING PVD AlCrN



TDZ	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P N1PC	M N1PC	N N1PC	S N1PC	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M 5	25.00	6.00 x 4.90	E	6HX	T400-NM110DA-M5	☆	☆	★	☆	6.0	5.00	70.0	8.0	5	4.7	DIN 2174 (371)
	.984									*.236*	*.197*	*2.756*	*.315*		*.183*	
M 6	29.00	6.00 x 4.90	E	6HX	T400-NM110DA-M6	☆	☆	★	☆	6.0	6.00	80.0	10.0	5	5.6	DIN 2174 (371)
	1.142									*.236*	*.236*	*3.150*	*.394*		*.220*	
M 8	35.00	8.00 x 6.20	E	6HX	T400-NM110DA-M8	☆	☆	★	☆	8.0	8.00	90.0	13.0	5	7.5	DIN 2174 (371)
	1.378									*.315*	*.315*	*3.543*	*.512*		*.293*	



THCHT E
ULDR 3.0
CXSC 3
SUBSTRATE HSS-E-PM
COATING PVD AlCrN



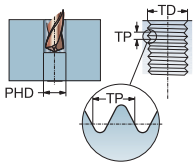
TDZ	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P N1PC	M N1PC	N N1PC	S N1PC	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M 10	36.00	10.00 x 8.00	E	6HX	T400-NM111DA-M10	☆	☆	★	☆	10.0	10.00	100.0	15.0	6	9.4	DIN 2174 (371)
	1.417									*.394*	*.394*	*3.937*	*.591*		*.368*	
M 12	44.00	9.00 x 7.00	E	6HX	T400-NM111DA-M12	☆	☆	★	☆	9.0	12.00	110.0	18.0	8	11.3	DIN 2174 (376)
	1.732									*.354*	*.472*	*4.331*	*.709*		*.443*	
M 14	45.00	11.00 x 9.00	E	6HX	T400-NM111DA-M14	☆	☆	★	☆	11.0	14.00	110.0	20.0	8	13.1	DIN 2174 (376)
	1.772									*.433*	*.551*	*4.331*	*.787*		*.516*	
M 16	45.00	12.00 x 9.00	E	6HX	T400-NM111DA-M16	☆	☆	★	☆	12.0	16.00	110.0	20.0	8	15.1	DIN 2174 (376)
	1.772									*.472*	*.630*	*4.331*	*.787*		*.594*	
M 20	53.00	16.00 x 12.00	E	6HX	T400-NM111DA-M20	☆	☆	★	☆	16.0	20.00	140.0	25.0	8	18.9	DIN 2174 (376)
	2.087									*.630*	*.787*	*5.512*	*.984*		*.744*	

CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch Fein

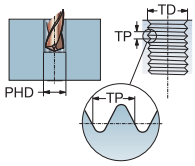
DIN 2174

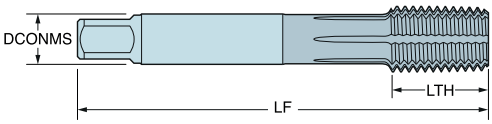
THCHT C
ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD AlCrN



TDZ	LU	CZC$_{MS}$	THCHT	TCTR	Bestellnummer	P N1PC	M N1PC	N N1PC	S N1PC	DCON$_{MS}$	TD	LF	THL	NOF	BSG
MF 4x0.5	21.00	4.50 x 3.40	C	6HX	T400-NM100DB-M4X050	☆	☆	★	☆	4.5	4.00	63.0	7.0	5	DIN 2174 (371)
	.827									*.177*	*.157*	*2.480*	*.276*		
MF 5x0.5	25.00	6.00 x 4.90	C	6HX	T400-NM100DB-M5X050	☆	☆	★	☆	6.0	5.00	70.0	8.0	5	DIN 2174 (371)
	.984									*.236*	*.197*	*2.756*	*.315*		
MF 6x0.75	29.00	6.00 x 4.90	C	6HX	T400-NM100DB-M6X075	☆	☆	★	☆	6.0	6.00	80.0	10.0	5	DIN 2174 (371)
	1.142									*.236*	*.236*	*3.150*	*.394*		
MF 8x1	35.00	8.00 x 6.20	C	6HX	T400-NM100DB-M8X100	☆	☆	★	☆	8.0	8.00	90.0	13.0	5	DIN 2174 (371)
	1.378									*.315*	*.315*	*3.543*	*.512*		

THCHT C
ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD AlCrN





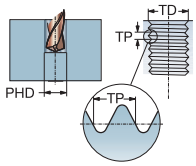
TDZ	LU	CZC$_{MS}$	THCHT	TCTR	Bestellnummer	P N1PC	M N1PC	N N1PC	S N1PC	DCON$_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF 10x1	39.00	10.00 x 8.00	C	6HX	T400-NM101DB-M10X100	☆	☆	★	☆	10.0	10.00	90.0	13.0	6	9.6	DIN 2174 (371)
	1.535									*.394*	*.394*	*3.543*	*.512*		*.376*	
MF 12x1	40.00	9.00 x 7.00	C	6HX	T400-NM101DB-M12X100	☆	☆	★	☆	9.0	12.00	100.0	13.0	8	11.6	DIN 2174 (374)
	1.575									*.354*	*.472*	*3.937*	*.512*		*.455*	
MF 12x1.25	40.00	9.00 x 7.00	C	6HX	T400-NM101DB-M12X125	☆	☆	★	☆	9.0	12.00	100.0	13.0	8	11.5	DIN 2174 (374)
	1.575									*.354*	*.472*	*3.937*	*.512*		*.451*	
MF 12x1.5	40.00	9.00 x 7.00	C	6HX	T400-NM101DB-M12X150	☆	☆	★	☆	9.0	12.00	100.0	15.0	8	11.3	DIN 2174 (374)
	1.575									*.354*	*.472*	*3.937*	*.591*		*.445*	
MF 14x1.5	40.00	11.00 x 9.00	C	6HX	T400-NM101DB-M14X150	☆	☆	★	☆	11.0	14.00	100.0	15.0	8	13.3	DIN 2174 (374)
	1.575									*.433*	*.551*	*3.937*	*.591*		*.524*	
MF 16x1.5	40.00	12.00 x 9.00	C	6HX	T400-NM101DB-M16X150	☆	☆	★	☆	12.0	16.00	100.0	15.0	8	15.3	DIN 2174 (374)
	1.575									*.472*	*.630*	*3.937*	*.591*		*.602*	
MF 18x1.5	45.00	14.00 x 11.00	C	6HX	T400-NM101DB-M18X150	☆	☆	★	☆	14.0	18.00	110.0	15.0	8	17.3	DIN 2174 (374)
	1.772									*.551*	*.709*	*4.331*	*.591*		*.681*	
MF 20x1.5	45.00	16.00 x 12.00	C	6HX	T400-NM101DB-M20X150	☆	☆	★	☆	16.0	20.00	125.0	15.0	8	19.3	DIN 2174 (374)
	1.772									*.630*	*.787*	*4.921*	*.591*		*.760*	

CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch Fein

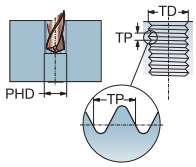
DIN 2174

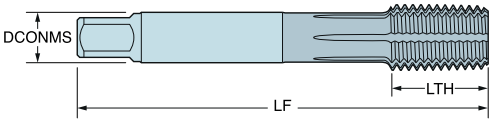
THCHT E
ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD AlCrN



TDZ	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P N1PC	M N1PC	N N1PC	S N1PC	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	BSG
MF 8x1	35.00	8.00 x 6.20	E	6HX	T400-NM102DB-M8X100	☆	☆	★	☆	8.0	8.00	90.0	13.0	5	DIN 2174 (371)
	1.378									*.315*	*.315*	*3.543*	*.512*		

THCHT E
ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD AlCrN





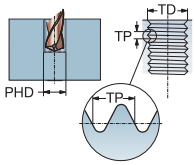
TDZ	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P N1PC	M N1PC	N N1PC	S N1PC	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF 10x1	39.00	10.00 x 8.00	E	6HX	T400-NM103DB-M10X100	☆	☆	★	☆	10.0	10.00	90.0	13.0	6	9.6	DIN 2174 (371)
	1.535									*.394*	*.394*	*3.543*	*.512*		*.376*	
MF 12x1	40.00	9.00 x 7.00	E	6HX	T400-NM103DB-M12X100	☆	☆	★	☆	9.0	12.00	100.0	13.0	8	11.6	DIN 2174 (374)
	1.575									*.354*	*.472*	*3.937*	*.512*		*.455*	
MF 12x1.25	40.00	9.00 x 7.00	E	6HX	T400-NM103DB-M12X125	☆	☆	★	☆	9.0	12.00	100.0	13.0	8	11.5	DIN 2174 (374)
	1.575									*.354*	*.472*	*3.937*	*.512*		*.451*	
MF 12x1.5	40.00	9.00 x 7.00	E	6HX	T400-NM103DB-M12X150	☆	☆	★	☆	9.0	12.00	100.0	15.0	8	11.3	DIN 2174 (374)
	1.575									*.354*	*.472*	*3.937*	*.591*		*.445*	
MF 14x1.5	40.00	11.00 x 9.00	E	6HX	T400-NM103DB-M14X150	☆	☆	★	☆	11.0	14.00	100.0	15.0	8	13.3	DIN 2174 (374)
	1.575									*.433*	*.551*	*3.937*	*.591*		*.524*	
MF 16x1.5	40.00	12.00 x 9.00	E	6HX	T400-NM103DB-M16X150	☆	☆	★	☆	12.0	16.00	100.0	15.0	8	15.3	DIN 2174 (374)
	1.575									*.472*	*.630*	*3.937*	*.591*		*.602*	

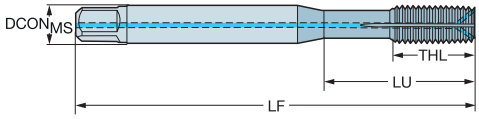
CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch Fein

DIN 2174

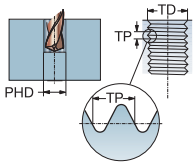
THCHT C
ULDR 3.0
CXSC 3
SUBSTRATE HSS-E-PM
COATING PVD AlCrN

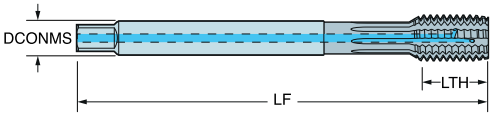




TDZ	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	P N1PC	M N1PC	N N1PC	S N1PC	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	BSG
MF 5x0.5	25.00	6.00 x 4.90	C	6HX	1	3	T400-NM108DB-M5X050	☆	☆	★	☆	6.0	5.00	70.0	8.0	5	DIN 2174 (371)
	.984											*.236*	*.197*	*2.756*	*.315*		
MF 6x0.75	29.00	6.00 x 4.90	C	6HX	1	3	T400-NM108DB-M6X075	☆	☆	★	☆	6.0	6.00	80.0	10.0	5	DIN 2174 (371)
	1.142											*.236*	*.236*	*3.150*	*.394*		
MF 8x1	35.00	8.00 x 6.20	C	6HX	1	3	T400-NM108DB-M8X100	☆	☆	★	☆	8.0	8.00	90.0	13.0	5	DIN 2174 (371)
	1.378											*.315*	*.315*	*3.543*	*.512*		

THCHT C
ULDR 3.0
CXSC 3
SUBSTRATE HSS-E-PM
COATING PVD AlCrN



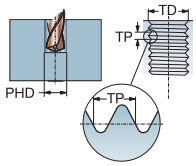


TDZ	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P N1PC	M N1PC	N N1PC	S N1PC	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF 10x1	39.00	10.00 x 8.00	C	6HX	T400-NM109DB-M10X100	☆	☆	★	☆	10.0	10.00	90.0	13.0	6	9.6	DIN 2174 (371)
	1.535									*.394*	*.394*	*3.543*	*.512*		*.376*	
MF 12x1	40.00	9.00 x 7.00	C	6HX	T400-NM109DB-M12X100	☆	☆	★	☆	9.0	12.00	100.0	13.0	8	11.6	DIN 2174 (374)
	1.575									*.354*	*.472*	*3.937*	*.512*		*.455*	
MF 12x1.25	40.00	9.00 x 7.00	C	6HX	T400-NM109DB-M12X125	☆	☆	★	☆	9.0	12.00	100.0	13.0	8	11.5	DIN 2174 (374)
	1.575									*.354*	*.472*	*3.937*	*.512*		*.451*	
MF 12x1.5	40.00	9.00 x 7.00	C	6HX	T400-NM109DB-M12X150	☆	☆	★	☆	9.0	12.00	100.0	15.0	8	11.3	DIN 2174 (374)
	1.575									*.354*	*.472*	*3.937*	*.591*		*.445*	
MF 14x1.5	40.00	11.00 x 9.00	C	6HX	T400-NM109DB-M14X150	☆	☆	★	☆	11.0	14.00	100.0	15.0	8	13.3	DIN 2174 (374)
	1.575									*.433*	*.551*	*3.937*	*.591*		*.524*	
MF 16x1.5	40.00	12.00 x 9.00	C	6HX	T400-NM109DB-M16X150	☆	☆	★	☆	12.0	16.00	100.0	15.0	8	15.3	DIN 2174 (374)
	1.575									*.472*	*.630*	*3.937*	*.591*		*.602*	

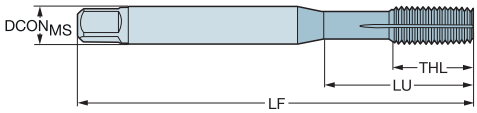
CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch

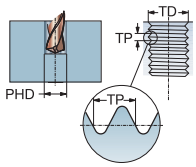
DIN/ANSI



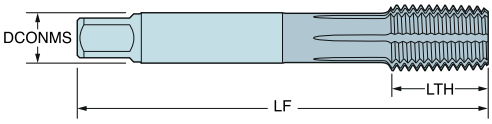
THCHT C
ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD AlCrN



TDZ	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	P N1PC	M N1PC	N N1PC	S N1PC	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	BSG
M 3	17.00	.141 x .110	C	6HX	0	0	T400-NM100AA-M3	☆	☆	★	☆	3.6	3.00	56.0	5.0	4	DIN/ANSI
	.669											*.141*	*.118*	*2.205*	*.197*		
M 4	21.00	.168 x .131	C	6HX	0	0	T400-NM100AA-M4	☆	☆	★	☆	4.3	4.00	63.0	7.0	5	DIN/ANSI
	.827											*.168*	*.157*	*2.480*	*.276*		
M 5	25.00	.194 x .152	C	6HX	0	0	T400-NM100AA-M5	☆	☆	★	☆	4.9	5.00	70.0	8.0	5	DIN/ANSI
	.984											*.194*	*.197*	*2.756*	*.315*		
M 6	29.00	.255 x .191	C	6HX	0	0	T400-NM100AA-M6	☆	☆	★	☆	6.5	6.00	80.0	10.0	5	DIN/ANSI
	1.142											*.255*	*.236*	*3.150*	*.394*		
M 8	35.00	.318 x .238	C	6HX	0	0	T400-NM100AA-M8	☆	☆	★	☆	8.1	8.00	90.0	13.0	5	DIN/ANSI
	1.378											*.318*	*.315*	*3.543*	*.512*		
M 10	39.00	.381 x .286	C	6HX	0	0	T400-NM100AA-M10	☆	☆	★	☆	9.7	10.00	100.0	15.0	6	DIN/ANSI
	1.535											*.381*	*.394*	*3.937*	*.591*		



THCHT C
ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD AlCrN



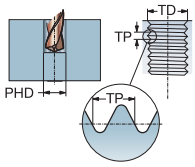
TDZ	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	P N1PC	M N1PC	N N1PC	S N1PC	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	BSG
M 12	44.00	.367 x .275	C	6HX	0	0	T400-NM101AA-M12	☆	☆	★	☆	9.3	12.00	110.0	18.0	8	DIN/ANSI
	1.732											*.367*	*.472*	*4.331*	*.709*		
M 14	45.00	.429 x .322	C	6HX	0	0	T400-NM101AA-M14	☆	☆	★	☆	10.9	14.00	110.0	20.0	8	DIN/ANSI
	1.772											*.429*	*.551*	*4.331*	*.787*		
M 16	45.00	.480 x .360	C	6HX	0	0	T400-NM101AA-M16	☆	☆	★	☆	12.2	16.00	110.0	20.0	8	DIN/ANSI
	1.772											*.480*	*.630*	*4.331*	*.787*		

CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch Fein

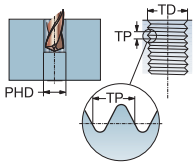
DIN/ANSI

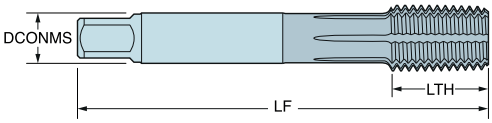
THCHT C
ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD AlCrN



TDZ	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	P N1PC	M N1PC	N N1PC	S N1PC	$DCON_{MS}$	TD	LF	THL	NOF	BSG
MF 4x0.5	21.00	.168 x .131	C	6HX	0	0	T400-NM100AB-M4X050	☆	☆	★	☆	4.3	4.00	63.0	7.0	5	DIN/ANSI
	.827											*.168*	*.157*	*2.480*	*.276*		
MF 5x0.5	25.00	.194 x .152	C	6HX	0	0	T400-NM100AB-M5X050	☆	☆	★	☆	4.9	5.00	70.0	8.0	5	DIN/ANSI
	.984											*.194*	*.197*	*2.756*	*.315*		
MF 6x0.75	29.00	.255 x .191	C	6HX	0	0	T400-NM100AB-M6X075	☆	☆	★	☆	6.5	6.00	80.0	10.0	5	DIN/ANSI
	1.142											*.255*	*.236*	*3.150*	*.394*		
MF 8x1	35.00	.318 x .238	C	6HX	0	0	T400-NM100AB-M8X100	☆	☆	★	☆	8.1	8.00	90.0	13.0	5	DIN/ANSI
	1.378											*.318*	*.315*	*3.543*	*.512*		

THCHT C
ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD AlCrN



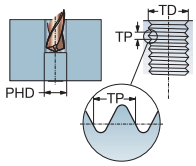


TDZ	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	P N1PC	M N1PC	N N1PC	S N1PC	$DCON_{MS}$	TD	LF	THL	NOF	BSG
MF 10x1	39.00	.381 x .286	C	6HX	0	0	T400-NM101AB-M10X100	☆	☆	★	☆	9.7	10.00	100.0	13.0	6	DIN/ANSI
	1.535											*.381*	*.394*	*3.937*	*.512*		
MF 12x1	40.00	.367 x .275	C	6HX	0	0	T400-NM101AB-M12X100	☆	☆	★	☆	9.3	12.00	100.0	13.0	8	DIN/ANSI
	1.575											*.367*	*.472*	*3.937*	*.512*		
MF 12x1.25	40.00	.367 x .275	C	6HX	0	0	T400-NM101AB-M12X125	☆	☆	★	☆	9.3	12.00	100.0	13.0	8	DIN/ANSI
	1.575											*.367*	*.472*	*3.937*	*.512*		
MF 12x1.5	40.00	.367 x .275	C	6HX	0	0	T400-NM101AB-M12X150	☆	☆	★	☆	9.3	12.00	100.0	15.0	8	DIN/ANSI
	1.575											*.367*	*.472*	*3.937*	*.591*		
MF 14x1.5	40.00	.429 x .322	C	6HX	0	0	T400-NM101AB-M14X150	☆	☆	★	☆	10.9	14.00	110.0	15.0	8	DIN/ANSI
	1.575											*.429*	*.551*	*4.331*	*.591*		
MF 16x1.5	40.00	.480 x .360	C	6HX	0	0	T400-NM101AB-M16X150	☆	☆	★	☆	12.2	16.00	110.0	15.0	8	DIN/ANSI
	1.575											*.480*	*.630*	*4.331*	*.591*		

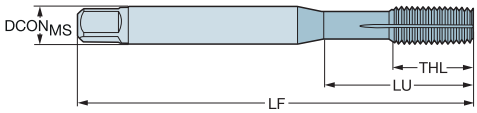
CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch

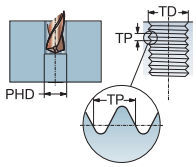
JIS



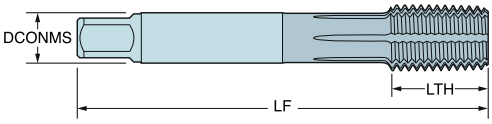
THCHT C
ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD AlCrN



TDZ	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	P N1PC	M N1PC	N N1PC	S N1PC	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	BSG
M 3	18.00	4.00 x 3.20	C	6HX	0	0	T400-NM100JA-M3	☆	☆	★	☆	4.0	3.00	46.0	5.0	4	JIS
	.709											*.157*	*.118*	*1.811*	*.197*		
M 4	21.00	5.00 x 4.00	C	6HX	0	0	T400-NM100JA-M4	☆	☆	★	☆	5.0	4.00	52.0	7.0	5	JIS
	.827											*.197*	*.157*	*2.047*	*.276*		
M 5	25.00	5.50 x 4.50	C	6HX	0	0	T400-NM100JA-M5	☆	☆	★	☆	5.5	5.00	60.0	8.0	5	JIS
	.984											*.217*	*.197*	*2.362*	*.315*		
M 6	30.00	6.00 x 4.50	C	6HX	0	0	T400-NM100JA-M6	☆	☆	★	☆	6.0	6.00	62.0	10.0	5	JIS
	1.181											*.236*	*.236*	*2.441*	*.394*		
M 8	32.00	6.20 x 5.00	C	6HX	0	0	T400-NM100JA-M8	☆	☆	★	☆	6.2	8.00	65.0	13.0	5	JIS
	1.260											*.244*	*.315*	*2.559*	*.512*		
M 10	35.00	7.00 x 5.50	C	6HX	0	0	T400-NM100JA-M10	☆	☆	★	☆	7.0	10.00	75.0	15.0	6	JIS
	1.378											*.276*	*.394*	*2.953*	*.591*		



THCHT C
ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD AlCrN



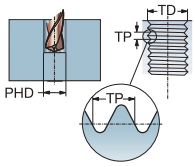
TDZ	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	P N1PC	M N1PC	N N1PC	S N1PC	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	BSG
M 12	40.00	8.50 x 6.50	C	6HX	0	0	T400-NM101JA-M12	☆	☆	★	☆	8.5	12.00	82.0	18.0	8	JIS
	1.575											*.335*	*.472*	*3.228*	*.709*		
M 14	40.00	10.50 x 8.00	C	6HX	0	0	T400-NM101JA-M14	☆	☆	★	☆	10.5	14.00	88.0	20.0	8	JIS
	1.575											*.413*	*.551*	*3.465*	*.787*		
M 16	40.00	12.50 x 10.00	C	6HX	0	0	T400-NM101JA-M16	☆	☆	★	☆	12.5	16.00	95.0	20.0	8	JIS
	1.575											*.492*	*.630*	*3.740*	*.787*		

CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch Fein

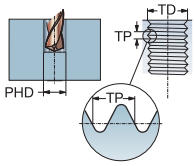
JIS

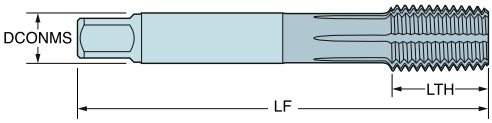
THCHT C
ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD AlCrN



TDZ	LU	CZC$_{MS}$	THCHT	TCTR	CNSC	CXSC	Bestellnummer	P N1PC	M N1PC	N N1PC	S N1PC	Abmessungen, mm, Zoll DCON$_{MS}$	TD	LF	THL	NOF	BSG
MF 4x0.5	21.00	5.00 x 4.00	C	6HX	0	0	T400-NM100JB-M4X050	☆	☆	★	☆	5.0	4.00	52.0	7.0	5	JIS
	.827											*.197*	*.157*	*2.047*	*.276*		
MF 5x0.5	25.00	5.50 x 4.50	C	6HX	0	0	T400-NM100JB-M5X050	☆	☆	★	☆	5.5	5.00	60.0	8.0	5	JIS
	.984											*.217*	*.197*	*2.362*	*.315*		
MF 6x0.75	30.00	6.00 x 4.50	C	6HX	0	0	T400-NM100JB-M6X075	☆	☆	★	☆	6.0	6.00	62.0	10.0	5	JIS
	1.181											*.236*	*.236*	*2.441*	*.394*		
MF 8x1	30.00	6.20 x 5.00	C	6HX	0	0	T400-NM100JB-M8X100	☆	☆	★	☆	6.2	8.00	70.0	13.0	5	JIS
	1.181											*.244*	*.315*	*2.756*	*.512*		

THCHT C
ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD AlCrN



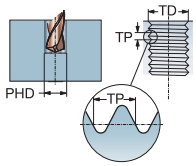


TDZ	LU	CZC$_{MS}$	THCHT	TCTR	CNSC	CXSC	Bestellnummer	P N1PC	M N1PC	N N1PC	S N1PC	Abmessungen, mm, Zoll DCON$_{MS}$	TD	LF	THL	NOF	BSG
MF 10x1	30.00	7.00 x 5.50	C	6HX	0	0	T400-NM101JB-M10X100	☆	☆	★	☆	7.0	10.00	70.0	13.0	6	JIS
	1.181											*.276*	*.394*	*2.756*	*.512*		
MF 12x1	30.00	8.50 x 6.50	C	6HX	0	0	T400-NM101JB-M12X100	☆	☆	★	☆	8.5	12.00	70.0	13.0	8	JIS
	1.181											*.335*	*.472*	*2.756*	*.512*		
MF 12x1.25	35.00	8.50 x 6.50	C	6HX	0	0	T400-NM101JB-M12X125	☆	☆	★	☆	8.5	12.00	80.0	13.0	8	JIS
	1.378											*.335*	*.472*	*3.150*	*.512*		
MF 12x1.5	40.00	8.50 x 6.50	C	6HX	0	0	T400-NM101JB-M12X150	☆	☆	★	☆	8.5	12.00	82.0	15.0	8	JIS
	1.575											*.335*	*.472*	*3.228*	*.591*		
MF 14x1.5	40.00	10.50 x 8.00	C	6HX	0	0	T400-NM101JB-M14X150	☆	☆	★	☆	10.5	14.00	88.0	15.0	8	JIS
	1.575											*.413*	*.551*	*3.465*	*.591*		
MF 16x1.5	40.00	12.50 x 10.00	C	6HX	0	0	T400-NM101JB-M16X150	☆	☆	★	☆	12.5	16.00	95.0	15.0	8	JIS
	1.575											*.492*	*.630*	*3.740*	*.591*		

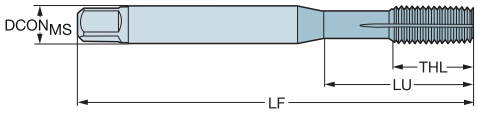
CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch

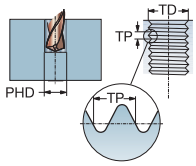
DIN 2174



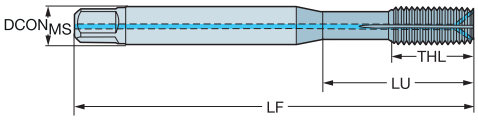
THCHT C
ULDR 3.0
CXSC 3
SUBSTRATE HC
COATING PVD AlCrN



TDZ	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P N1BC	M N1BC	N N1BC	S N1BC	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M 3	18.00	3.50 x 2.70	C	6HX	T400-NM100DA-M3	☆	☆	★	☆	3.5	3.00	56.0	6.0	4	2.8	DIN 2174 (371)
	.709									*.138*	*.118*	*2.205*	*.236*		*.110*	
M 4	21.00	4.50 x 3.40	C	6HX	T400-NM100DA-M4	☆	☆	★	☆	4.5	4.00	63.0	7.5	5	3.7	DIN 2174 (371)
	.827									*.177*	*.157*	*2.480*	*.295*		*.146*	



THCHT C
ULDR 3.0
CXSC 3
SUBSTRATE HC
COATING PVD AlCrN



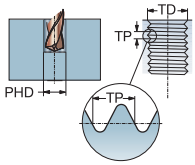
TDZ	LU	CZC_{MS}	THCHT	TCTR	CNSC	CXSC	Bestellnummer	P N1BC	M N1BC	N N1BC	S N1BC	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	BSG
M 5	25.00	6.00 x 4.90	C	6HX	1	3	T400-NM108DA-M5	☆	☆	★	☆	6.0	5.00	70.0	8.0	5	DIN 2174 (371)
	.984											*.236*	*.197*	*2.756*	*.315*		
M 6	29.00	6.00 x 4.90	C	6HX	1	3	T400-NM108DA-M6	☆	☆	★	☆	6.0	6.00	80.0	10.0	5	DIN 2174 (371)
	1.142											*.236*	*.236*	*3.150*	*.394*		
M 8	35.00	8.00 x 6.20	C	6HX	1	3	T400-NM108DA-M8	☆	☆	★	☆	8.0	8.00	90.0	13.0	5	DIN 2174 (371)
	1.378											*.315*	*.315*	*3.543*	*.512*		
M 10	39.00	10.00 x 8.00	C	6HX	1	3	T400-NM108DA-M10	☆	☆	★	☆	10.0	10.00	100.0	16.0	5	DIN 2174 (371)
	1.535											*.394*	*.394*	*3.937*	*.630*		

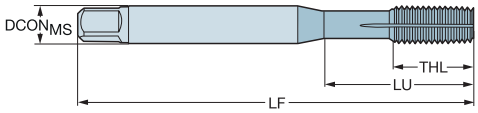
CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch

DIN 2174

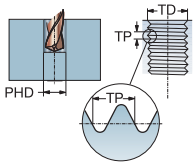
THCHT E
ULDR 3.0
CXSC 3
SUBSTRATE HC
COATING PVD AlCrN

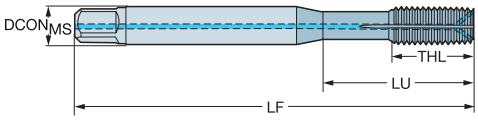




TDZ	LU	CZC$_{MS}$	THCHT	TCTR	Bestellnummer	P N1BC	M N1BC	N N1BC	S N1BC	Abmessungen, mm, Zoll DCON$_{MS}$	TD	LF	THL	NOF	PHD	BSG
M 3	18.00	3.50 x 2.70	E	6HX	T400-NM102DA-M3	☆	☆	★	☆	3.5	3.00	56.0	6.0	4	2.8	DIN 2174 (371)
	.709									*.138*	*.118*	*2.205*	*.236*		*.110*	
M 4	21.00	4.50 x 3.40	E	6HX	T400-NM102DA-M4	☆	☆	★	☆	4.5	4.00	63.0	7.5	5	3.7	DIN 2174 (371)
	.827									*.177*	*.157*	*2.480*	*.295*		*.146*	

THCHT E
ULDR 3.0
CXSC 3
SUBSTRATE HC
COATING PVD AlCrN



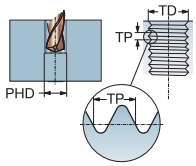


TDZ	LU	CZC$_{MS}$	THCHT	TCTR	Bestellnummer	P N1BC	M N1BC	N N1BC	S N1BC	Abmessungen, mm, Zoll DCON$_{MS}$	TD	LF	THL	NOF	PHD	BSG
M 5	25.00	6.00 x 4.90	E	6HX	T400-NM110DA-M5	☆	☆	★	☆	6.0	5.00	70.0	8.0	5	4.7	DIN 2174 (371)
	.984									*.236*	*.197*	*2.756*	*.315*		*.183*	
M 6	29.00	6.00 x 4.90	E	6HX	T400-NM110DA-M6	☆	☆	★	☆	6.0	6.00	80.0	10.0	5	5.6	DIN 2174 (371)
	1.142									*.236*	*.236*	*3.150*	*.394*		*.220*	
M 8	35.00	8.00 x 6.20	E	6HX	T400-NM110DA-M8	☆	☆	★	☆	8.0	8.00	90.0	13.0	5	7.5	DIN 2174 (371)
	1.378									*.315*	*.315*	*3.543*	*.512*		*.293*	
M 10	39.00	10.00 x 8.00	E	6HX	T400-NM110DA-M10	☆	☆	★	☆	10.0	10.00	100.0	16.0	5	9.4	DIN 2174 (371)
	1.535									*.394*	*.394*	*3.937*	*.630*		*.368*	

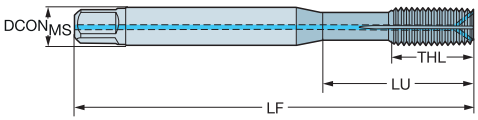
CoroTap™ 400 Gewindeformer

Gewindeform: Metrisch Fein

DIN 2174



THCHT	E
ULDR	3.0
CXSC	3
SUBSTRATE	HC
COATING	PVD AlCrN



TDZ	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P N1BC	M N1BC	N N1BC	S N1BC	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF 8x1	35.00	8.00 x 6.20	E	6HX	**T400-NM110DB-M8X100**	☆	☆	★	☆	8.0	8.00	90.0	14.0	5	7.6	DIN 2174 (371)
	1.378									*.315*	*.315*	*3.543*	*.551*		*.297*	
MF 10x1	35.00	10.00 x 8.00	E	6HX	**T400-NM110DB-M10X100**	☆	☆	★	☆	10.0	10.00	90.0	14.0	6	9.6	DIN 2174 (371)
	1.378									*.394*	*.394*	*3.543*	*.551*		*.376*	
MF 12x1	39.00	9.00 x 7.00	E	6HX	**T400-NM110DB-M10X125**	☆	☆	★	☆	9.0	12.00	100.0	15.0	6	11.6	DIN 2174 (371)
	1.535									*.354*	*.472*	*3.937*	*.591*		*.455*	
MF 12x1.25	40.00	9.00 x 7.00	E	6HX	**T400-NM110DB-M12X125**	☆	☆	★	☆	9.0	12.00	100.0	15.0	6	11.5	DIN 2174 (374)
	1.575									*.354*	*.472*	*3.937*	*.591*		*.451*	
MF 12x1.5	40.00	9.00 x 7.00	E	6HX	**T400-NM110DB-M12X150**	☆	☆	★	☆	9.0	12.00	100.0	15.0	6	11.3	DIN 2174 (374)
	1.575									*.354*	*.472*	*3.937*	*.591*		*.445*	
MF 14x1.5	40.00	11.00 x 9.00	E	6HX	**T400-NM110DB-M14X150**	☆	☆	★	☆	11.0	14.00	100.0	16.0	6	13.3	DIN 2174 (374)
	1.575									*.433*	*.551*	*3.937*	*.630*		*.524*	
MF 16x1.5	40.00	12.00 x 9.00	E	6HX	**T400-NM110DB-M16X150**	☆	☆	★	☆	12.0	16.00	100.0	16.0	6	15.3	DIN 2174 (374)
	1.575									*.472*	*.630*	*3.937*	*.630*		*.602*	

GER

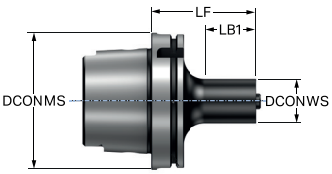
ADAPTER FÜR ROTIERENDE WERKZEUGE

Maschinenseitige Schnittstelle HSK

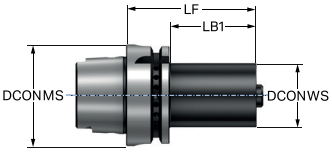
Komplettes Produktangebot, siehe www.sandvik.coromant.com

HSK Adapter für Coromant Capto®

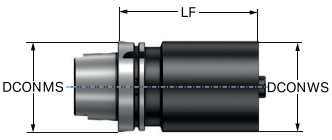
Maschinenseitige Schnittstelle HSK A/C



					Abmessungen, mm								
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LF	LB_1	LB_2	$BHTA_2$	BAR	NM	KG
100	C3	1	1	**HA10-C3-032-080**	100.0	32.0	80.0	43.0	51.0	45°	100	45.00	2.30



					Abmessungen, mm							
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LF	LB_1	BAR	NM	KG
63	C3	1	1	**HA06-C3-032-075**	63.0	32.0	75.0	49.0	100	45.00	0.92
	C4	1	1	**HA06-C4-040-080**	63.0	40.0	80.0	54.0	100	55.00	1.09
	C5	1	1	**HA06-C5-050-090**	63.0	50.0	90.0	64.0	100	95.00	1.43
100	C4	1	1	**HA10-C4-040-090**	100.0	40.0	90.0	61.0	100	55.00	2.51
	C5	1	1	**HA10-C5-050-100**	100.0	50.0	100.0	71.0	100	95.00	2.89
	C6	1	1	**HA10-C6-063-110**	100.0	63.0	110.0	81.0	100	170.00	3.59
	C8	1	1	**HA10-C8-080-120**	100.0	80.0	120.0	91.0	100	170.00	4.77



					Abmessungen, mm					
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LF	BAR	NM	KG
100	C10	1	1	**HA10-C10-100-155**	100.0	100.0	155.0	100	380.00	7.60

Ein spezieller Kühlschmierstoffadapter wird zusammen mit den HSK-Grundhaltern geliefert.
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

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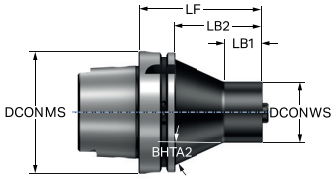
HSK Adapter für Coromant Capto®

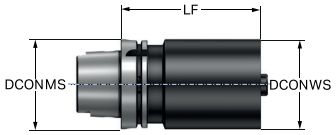
Heavy Duty

Maschinenseitige Schnittstelle HSK A/C



					Abmessungen, mm									
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LF	LB_1	LB_2	$BHTA_2$	BAR	NM	KG
100	C3	1	1	**HA10-C3HD-032-080**	100.0	32.0	80.0	20.0	51.0	41°	100	45.00	2.78
	C4	1	1	**HA10-C4HD-040-090**	100.0	40.0	90.0	20.0	61.0	29°	100	55.00	3.16
	C5	1	1	**HA10-C5HD-050-100**	100.0	50.0	100.0	30.0	71.0	23°	100	95.00	3.43
	C6	1	1	**HA10-C6HD-063-110**	100.0	63.0	110.0	30.0	81.0	12°	100	170.00	4.08

Maschinenseitige Schnittstelle HSK A/C

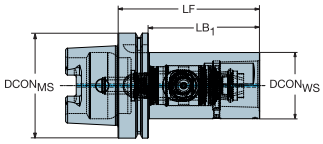


					Abmessungen, mm									
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LF	LB_1	LB_2	BD_2	BAR	NM	KG
63	C5	1	1	**HT06-C5-050-090**	63.0	50.0	90.0	64.0	90.0	63.0	100	95.00	1.43
	C6	1	1	**HT06-C6-063-110**	63.0	63.0	110.0	110.0			100	170.00	2.15
100	C6	1	1	**HT10-C6-063-110**	100.0	63.0	110.0	81.0	110.0	100.0	100	170.00	3.59
	C8	1	1	**HT10-C8-080-120**	100.0	80.0	120.0	91.0	120.0	100.0	100	170.00	4.77

Ein spezieller Kühlschmierstoffadapter wird zusammen mit den HSK-Grundhaltern geliefert.
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

HSK Adapter für Coromant Capto® für Schnellwechsel

Maschinenseitige Schnittstelle HSK A/C



					Abmessungen, mm							
									BAR	NM	KG	
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LF	LB_1				RPMX
63	C5	1	1	**HA06-QC-C5-115A**	63.0	50.0	115.0	88.0	100	70.00	1.70	20500
100	C6	1	1	**HA10-QC-C6-135A**	100.0	63.0	135.0	105.0	100	90.00	4.02	12500
	C8	1	1	**HA10-QC-C8-165A**	100.0	80.0	165.0	135.0	100	130.00	6.18	12500

Ein spezieller Kühlschmierstoffadapter wird zusammen mit den HSK-Grundhaltern geliefert.
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

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Allgemeine Informationen

ISO 13399

Informationen zur Kühlschmierstoffzufuhr

Sicherheitshinweise

Coromant Recycling Konzept (CRC)

ISO 13399 ist eine internationale Norm, die einen einfacheren Austausch von Schneidwerkzeugdaten anstrebt. Sie werden bei jedem Werkzeug leicht veränderte Parameter und Beschreibungen feststellen.

Zum ersten Mal gibt es eine standardisierte Form der Produktdatenbeschreibung für Zerspanungswerkzeuge. Durch die Verwendung der gleichen Parameter und Definitionen in der Werkzeugbranche wird die Kommunikation von Werkzeugdaten zwischen verschiedenen Softwaresystemen deutlich vereinfacht.

Und was bedeutet das für Sie?

Einfach gesagt heißt das, dass Ihr System mit unserem kommunizieren kann, denn sie sprechen dieselbe Sprache. Laden Sie Produktdaten von unserer Webseite herunter und verwenden Sie diese direkt in Ihrer CAD/CAM Software, um Werkzeuge zusammenzustellen, die Sie in der Fertigung benötigen. Kein langes Suchen nach Informationen in Katalogen und Auslegen von Daten. Denken Sie nur, wie viel Zeit Sie dadurch sparen!

Kurzname	Bevorzugte Bezeichnung
ADJLN	Minimale Verstellgrenze
ADJLX	Maximale Verstellgrenze
ADJRG	Verstellbereich
ALP	Axialfreiwinkel
AN	Hauptfreiwinkel
ANN	Normalfreiwinkel, Nebenschneide
APMX	Maximale Schnitttiefe
APMX_EFW	Max. Schnitttiefe - Endvorschub
APMX_FFW	Max. Schnitttiefe - Seitenvorschub
AZ	Maximale Eintauchtiefe
B	Schaftbreite
BAWS	Werkzeugwinkel, werkstückseitig
BAMS	Körperwinkel Maschinenseite
BBD	Konstruktiv gewuchtete Ausführung
BBR	Individuell gewuchtete Ausführung
BCH	Eckenfasenlänge
BD	Körperdurchmesser
BHTA	Körperkegeleinstellwinkel
BN	Planfasenbreite
BS	Planschneidenbreite
BSG	Norm/Standard
BSR	Wiper Eckenradius
CBMD	Hersteller von Spanbrechern
CDX	Einstechtiefe, max.
CEMR	Hauptschneidenradius
CF	Spitzenfase
CHBA	Fasenwinkel am Körper
CHBL	Eckenfasenlänge
CHW	Eckenfasenbreite
CICT	Anzahl Schneidteile
$CICT_{BALL}$	Anzahl Schneidteile - Wendeschneidplatte für Kugelschaftfräser
$CICT_{E}$	Anzahl Schneidteile - umfangseitig
$CICT_{P}$	Anzahl Schneidteile - Zwischenposition
$CICT_{S}$	Anzahl Schneidteile - stirnseitig
$CICT_{SP}$	Anzahl Schneidteile - Wendeschneidplatte zum Schutz des Schaftes
$CICT_{T}$	Anzahl Schneidteile - gesamt
CND	Kühlschmierstoffeintrittsdurchmesser
CNSC	Kühlschmierstoffeintrittscode
CNT	Gewindegröße Kühlschmierstoff-Einlass
COATING	Beschichtung
CP	Max. Kühlschmierstoffdruck
CRKS	Anzugsbolzen, Gewindegröße
CRNT	Gewindegröße radialer Kühlschmierstoff-Einlass
CTPT	Bearbeitungstyp
CUTDIA	Maximaler Werkstückdurchmesser für das Abstechen
CW	Schnittbreite, Nennmaß
CWN	Minimale Schnittbreite
CWTOLL	Untere Schnittbreitentoleranz
CWTOLU	Obere Schnittbreitentoleranz
CWX	Schnittbreite, max.
CXSC	Kühlschmierstoffaustrittscode
CZC	Aufnahmegröße
CZC_{MS}	Anschlussgröße (Code), maschinenseitig
CZC_{WS}	Ansschlussgröße (Code), werkstückseitig
D1	Durchmesser Befestigungsbohrung
DAH	Durchmesser Zugangsbohrung
DAXIN	Axialer Einstechdurchmesser, min.
DAXN	Minimaler Außendurchmesser der Axialnut

GER

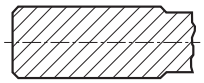
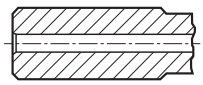
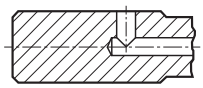
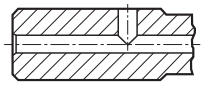
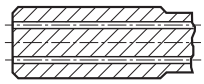
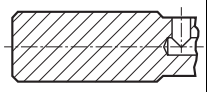
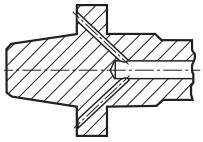
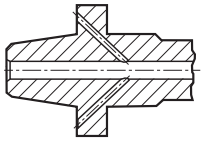
DAXX	Maximaler Außendurchmesser der Axialnut
DBC	Schneidendurchmesser
DC	Werkzeugdurchmesser
DCB	Spanndurchmesser, nominal, werkstückseitig
DCBN	Spanndurchmesser, min.
DCBX	Spanndurchmesser, max.
DCF	Funktionsdurchmesser
DCIN	Schnittdurchmesser innen
DCN	Minimaler Schnittdurchmesser
DCON	Aufnahmedurchmesser, werkstückseitig
$DCON_{MS}$	Schaftdurchmesser, maschinenseitig
$DCON_{WS}$	Aufnahmedurchmesser, werkstückseitig
$DCONN_{WS}$	Min. Aufnahmedurchmesser, werkstückseitig
$DCONX_{WS}$	Max. Aufnahmedurchmesser, werkstückseitig
DCPS	Datenchip Bereitstellungsgröße
$DCSF_{MS}$	Durchmesser, Plananlage, maschinenseitig
$DCSF_{WS}$	Durchmesser, Plananlage, werkstückseitig
DCX	Schneidendurchmesser, max.
DHUB	Nabendurchmesser
DIX	Maximaler Schnittstellendurchmesser des Werkzeugwechslers
DMIN	Bohrungsdurchmesser, min.
DMM	Aufnahmedurchmesser, maschinenseitig
DN	Durchmesser des Freistichs
DRVCT	Antriebsanzahl
DSGN	Design
EPSR	Eckenwinkel Schneidplatte
FHA	Drallwinkel
FLGT	Flanschdicke
FTDZ	Gewindetyp
GB	Planfasenwinkel
H	Schafthöhe
HA	Theoretische Gewindehöhe
HB	Unterschied Gewindehöhe
HBH	Gewindehöhendifferenz
HC	Gewindehöhe
HF	Funktionshöhe
HRY	Tiefster Punkt von der Bezugsebene aus
HSUP	Stützhöhe
HTB	Körperhöhe
HTH	Höhe
IC	Einbeschriebener Kreis
INSL	Schneidplattenlänge
INSUC	Code zur Schneidplattenverwendung
IZC	Code Plattengröße
KAPR	Winkel Werkzeugschneidkante
KAPR_EFW	Einstellwinkelart - Endvorschub
KCH	Eckenfase
KRINS	Einstellwinkel, Hauptschneide
KWW	Keilnutbreite
L	Schneidkantenlänge
LAMS	Neigungswinkel
LB	Grundkörperlänge
LCF	Spankanallänge
LCOX	Maximale Kürzungslänge
LE	Schneidenlänge begrenzt
LF	Funktionslänge
LFN	Minimale funktionale Länge
LH	Kopflänge
LPR	Kraglänge
LS	Schaftlänge
LSC	Einspannlänge
LSCN	Spannlänge, min.
LSCS	Abstand zum Einspannbeginn
LSCX	Einspannlänge, max.
LSD	Schaftlänge
LU	Nutzlänge
LU_BFW	Nutzlänge - rückwärtiges Anspiegeln
LUX	Nutzlänge. max.
MHD	Abstand Bohrung 1
MIID	Bezeichnung Schneidplatte
$MIID_E$	Bezeichnung Schneidplatte - Endposition
$MIID_S$	Bezeichnung Schneidplatte - Seitenposition
$MIID_C$	Bezeichnung Schneidplatte - Zentrumsposition
$MIID_P$	Bezeichnung Schneidplatte - Außenposition
$MIID_I$	Bezeichnung Schneidplatte - Zwischenposition
MMCC	Code für Vorspannmoment
MMCX	Max. Schnittmoment
NOF	Anzahl Schneiden
NT	Zähnezahl
OAH	Gesamthöhe
OAL	Gesamtlänge
OAW	Gesamtbreite
OH	Empfohlene Auskraglänge
OHN	Minimale Auskraglänge

OHX	Maximale Auskraglänge
ORDCODE	Bestellnummer
PCL	Periphere zylindrische Länge
PDX	Profilabstand ex
PDY	Profilabstand ey
PHD	Ausgangsdurchmesser
PHDX	Ausgangsdurchmesser, max.
PL	Abstand Schneidenlänge zu Schneidenspitze
PNA	Profilwinkel
PRFRAD	Profilradius
PRSPC	Profilspezifikation
PSIR	Hauptschneidenwinkel
PSIRL	Hauptschneidenwinkel links
PSIRR	Hauptschneidenwinkel rechts
PSW	Vorbearbeitete Nutenbreite
RADH	Radialhöhe
RADW	Radialbreite
RAR	Nebenschneidenwinkel, rechts
RE	Eckenradius
REEQ	Eckenradius Äquivalent
REL	Eckenradius links
RER	Eckenradius rechts
RETOLL	Untere Eckenradiustoleranz
RETOLU	Obere Eckenradiustoleranz
RGL	Nachschleiflänge
RMPX	Eintauchwinkel, max.
RPMX	Drehzahl, max.
S	Schneidplattendicke
SDL	Länge des Stufendurchmessers
SIG	Spitzenwinkel
SPTL	Splitline
SSC	Code Plattensitzgröße
SSC_E	Plattensitzkodierung - Endposition
SSC_P	Plattensitzkodierung - Außenposition
SSC_S	Plattensitzkodierung - Seitenposition
STA	Eingeschlossener Stufenwinkel
STDNO	Normnummer
SUBSTRATE	Substrat
TCDC	Toleranzklasse, Aufnahmedurchmesser
TCDCON	Toleranz Schaftdurchmesser
TCDMM	Aufnahmedurchmesser, maschinenseitig, ISO-Toleranzklasse
TCHA	Erreichbare Bohrungstoleranz
TCHAL	Untere erreichbare Bohrungstoleranz
TCHAU	Obere erreichbare Bohrungstoleranz
TCT	Werkzeugtoleranzklasse
TCTR	Gewindetoleranzklasse
TD	Gewindenenndurchmesser, metrisch
TDZ	Gewindenummer
TFLA	Gewindebohrer, Längenausgleich vorne
TFLB	Gewindebohrer, Längenausgleich hinten
TG	Abschrägungsgradient
THBTP	Nach hinten abgeflachte Zähne
THCA	Korrekturwinkel Gewindesteigung
THCHT	Anschnitt
THFT	Gewindeart
THFTS	Gewindeformstandardserie
THL	Gewindelänge
THUB	Nabendicke
TP	Gewindesteigung
TPI	Gangzahl je Inch
TPIN	Gangzahl je Inch, min.
TPIX	Gangzahl je Inch, max.
TPN	Gewindesteigung, min.
TPT	Gewindeprofiltyp
TPX	Gewindesteigung, max.
TRMAX	Max. Gewindebereich
TQ	Drehmoment
TSYC	Code für Werkzeugtyp
TTP	Gewindetyp
ULDR	Verhältnis nutzbare Länge/Durchmesser
VCX	Max. Schnittgeschwindigkeit
W1	Schneidplattenbreite
WB	Grundkörperbreite
WF	Funktionsbreite
WFCIRP	Breite zum Bezugspunkt des Zerspanungsteils
WSC	Spannbreite
WT	Masse (Gewicht)
ZADJ	Anzahl verstellbare Wendeschneidplatten
ZEFF	Anzahl wirksamer Schneiden, stirnseitig
ZEFP	Anzahl wirksamer Schneiden, umfangseitig
ZWX	Maximale Anzahl Wiper-Wendeplatten

GER

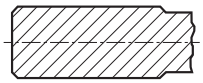
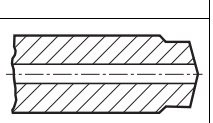
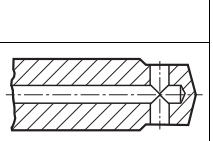
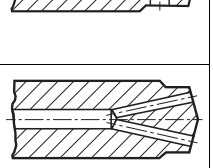
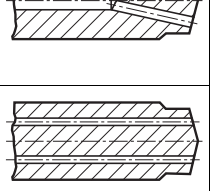
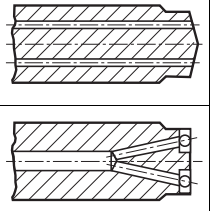
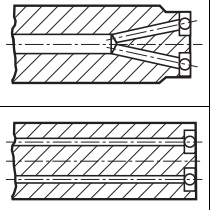
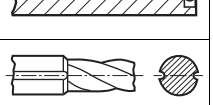
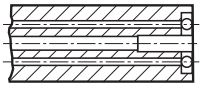
CNSC

Kühlschmierstoffeintrittscode

Code	Bezeichnung	Bild
0	Ohne Kühlschmierstoff	
1	Axial konzentrischer Eintritt	
2	Radialer Eintritt	
3	Axial konzentrischer und radialer Eintritt	
4	Axial konzentrischer Eintritt am Lochkreis	
5	Radialer Eintritt vor Adapter	
6	Dezentral über Flansch	
7	Dezentral über Flansch und axial	
8	Dezentral über Ausgang auf dem Schaft	

CXSC

Kühlschmierstoffaustrittscode

Code	Bezeichnung	Bild
0	Kein Kühlschmierstoff-austritt	
1	Axial konzentrischer Austritt	
2	Radialer Austritt	
3	Axial geneigter Austritt	
4	Axial konzentrisch am Lochkreis	
5	Axial geneigter Austritt mit Düse, verstellbar	
6	Dezentraler Austritt mit Düse, verstellbar	
7	Dezentral über Ausgang auf dem Schaft	
8	Axialer oder dezentraler Austritt mit Düse, verstellbar	

Sicherheitsinformationen in Verbindung mit Schleifen von Hartmetall

Zusammensetzung des Werkstückstoffs

Hartmetallprodukte enthalten Wolframkarbid und Kobalt. Andere Substanzen können Titankarbid, Tantalkarbid, Niobkarbid, Chromkarbid, Molybdänkarbid oder Vanadiumkarbid enthalten. Einige Sorten enthalten Titancarbonitrid bzw. Nickel.

Wege der Exposition

Durch das Schleifen oder Erhitzen von Hartmetall-Rohlingen oder Hartmetallprodukten entstehen Stäube oder Dämpfe mit gefährlichen Inhaltsstoffen, die eingeatmet oder verschluckt werden können oder mit Augen oder Haut in Berührung kommen können.

Akute Toxizität

Der Staub ist giftig beim Einatmen. Das Einatmen kann Reizungen oder Entzündungen der Atemwege hervorrufen. Eine signifikant höhere akute Toxizität durch Einatmen wurde festgestellt beim gleichzeitigen Einatmen von Kobalt und Wolframkarbid im Vergleich dazu, wenn ausschließlich Kobalt eingeatmet wird.
Berührung mit der Haut kann Reizungen und Ausschläge verursachen. Bei sensibilisierten Personen können allergische Reaktionen auftreten.

Chronische Toxizität

Ein wiederholtes Einatmen von kobalthaltigen Aerosolen kann Behinderungen der Atemwege erzeugen. Anhaltendes Einatmen von erhöhten Konzentrationen können eine Lungenfibrose oder Lungenkrebs verursachen. Epidemiologische Untersuchungen haben ergeben, dass Arbeiter, die in der Vergangenheit hohen Konzentrationen von Wolframkarbid/Kobalt ausgesetzt waren, stärker gefährdet sind, an Lungenkrebs zu erkranken.
Kobalt und Nickel sind mögliche Hautreizstoffe. Wiederholter oder langfristiger Hautkontakt kann zu Hautreaktionen führen.

Risiken

Toxisch: Gefahr ernsthafter gesundheitlicher Schäden durch langfristiges Einatmen.
Toxisch durch Einatmen.
Kein ausreichender Nachweis für Krebsrisiken.

Kann zu Reaktionen durch Einatmen und Hautkontakt führen.

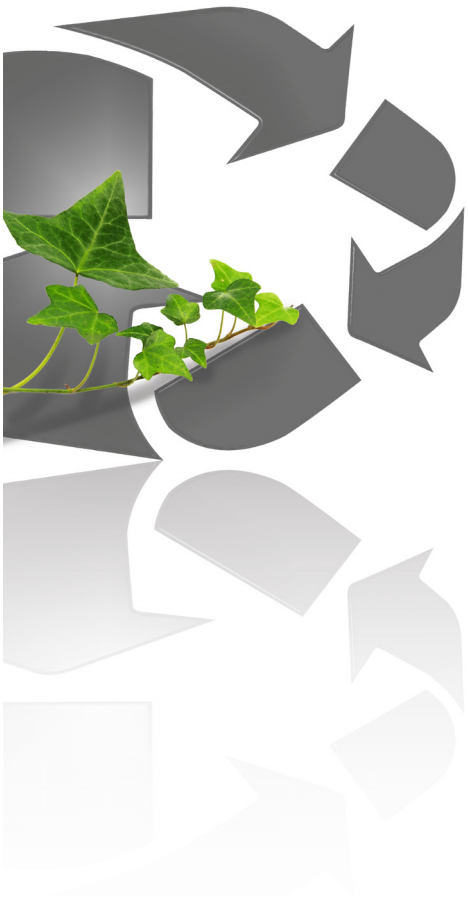
Vorbeugende Maßnahmen

Staub nicht einatmen. Bildung von Staub vermeiden. Lokales Luftabzugssystem verwenden, das dazu geeignet ist, die persönliche Exposition auf Werte weit unter den national erlaubten Grenzwerten zu beschränken.
Bei unzureichender oder nicht vorhandener Belüftung ein Atemschutzgerät anlegen, dessen Verwendung für diese Zwecke behördlich genehmigt wurde.
Schutzbrillen mit seitlichen Schutzschilden tragen.
Vermeiden Sie wiederholten Hautkontakt. Tragen Sie geeignete Handschuhe. Waschen Sie gründlich Ihre Hände.
Geeignete Schutzkleidung trag
Bei der Arbeit nicht essen, trinl Rauchen Hände sorgfältig abwaschen.

Der Umwelt zuliebe

Nutzen Sie das Coromant Recycling Concept (CRC)!

Das Coromant Recycling Concept (CRC) ist ein umfassender Service für gebrauchte Hartmetall-Schneidplatten - ein Angebot für alle Kunden von Sandvik Coromant. Vor dem Hintergrund eines steigenden Verbrauchs von nicht erneuerbaren Rohstoffen ist der wirtschaftliche Umgang mit schwindenden Ressourcen Aufgabe eines jeden Herstellers. Sandvik Coromant bietet an, gebrauchte Hartmetallwendeschneidplatten und Vollhartmetallwerkzeuge auf umweltfreundliche Weise zu sammeln und zu recyceln. Alle gebrauchten Hartmetallwendeschneidplatten werden in der Sammelbox am Arbeitsplatz gesammelt Der Inhalt wird in die Transportbox übertragen. Wenn die Transportbox voll ist, wird sie an die nächstgelegene Sandvik Coromant-Niederlassung oder an Ihren Sandvik Coromant-Händler gesendet.
Dieser kann Ihnen auch weitere Informationen geben.



Die Vorteile des CRC sprechen für sich

- Ein weltweites Recycling-System unter einem Dach.
- Für Direktkunden und Händler.
- Einfaches Verfahren mit Sammel- und Transportboxen.
- Weniger Abfall, weniger Belastung für die Umwelt.
- Bessere Nutzung der Ressourcen.
- Hartmetall-Wendeschneidplatten anderer Hersteller werden ebenfalls angenommen.

Bestellen Sie eine Sammelbox für jede Drehmaschine, Fräsmaschine, jeden Bohrer oder für Ihr Bearbeitungszentrum. Wir empfehlen für jeden Arbeitsplatz eine Sammelbox für Wendeschneidplatten und eine separate Box für Vollhartmetallwerkzeuge.
Für weitere Angaben über den Verkauf Ihrer gebrauchten Wendeschneidplatten und Vollhartmetallwerkzeuge, besuchen Sie bitte sandvik.coromant.com und wählen Sie Ihren

	Bestellnummern
Sammelbox:	91617
Transportbox für Vollhartmetallwerkzeuge (Holz):	92994
Transportbox für Wendeplatten (Holz):	92995